
















Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 8.8% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 7.3% (0.6 m, 156 st.)	Royal Purple	C1080
3 	3 54.2% (4.6 m, 1562 st.)	Cerise	C1335
4 	2 (2/2) 7.2% (0.6 m, 134 st.)	Royal Purple	C1080
5 	1 (2/2) 22.5% (1.9 m, 384 st.)	Dark Green	C1122






Upper thread 8.5 m
Bobbin 2.8 m

Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 8.6% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 7.2% (0.6 m, 156 st.)	Royal Purple	C1080
3 	3 55.5% (4.8 m, 2186 st.)	Cerise	C1335
4 	2 (2/2) 6.8% (0.6 m, 134 st.)	Royal Purple	C1080
5 	1 (2/2) 21.9% (1.9 m, 384 st.)	Dark Green	C1122






Upper thread 8.7 m
Bobbin 2.9 m

Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 7.7% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 6.4% (0.6 m, 156 st.)	Royal Purple	C1080
3 	3 60.6% (5.9 m, 2231 st.)	Cerise	C1335
4 	2 (2/2) 5.7% (0.6 m, 132 st.)	Royal Purple	C1080
5 	1 (2/2) 19.6% (1.9 m, 384 st.)	Dark Green	C1122






Upper thread 9.7 m
Bobbin 3.2 m

Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 7.9% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 6.6% (0.6 m, 156 st.)	Royal Purple	C1080
3 	3 59.3% (5.6 m, 2172 st.)	Cerise	C1335
4 	2 (2/2) 6.0% (0.6 m, 132 st.)	Royal Purple	C1080
5 	1 (2/2) 20.1% (1.9 m, 384 st.)	Dark Green	C1122





Upper thread 9.5 m
Bobbin 3.2 m

Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 7.3% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 6.0% (0.6 m, 156 st.)	Royal Purple	C1080
3 	3 60.1% (6.2 m, 2737 st.)	Cerise	C1335
4 	2 (2/2) 5.9% (0.6 m, 133 st.)	Royal Purple	C1080
5 	1 (2/2) 20.7% (2.1 m, 440 st.)	Dark Green	C1122

Upper thread 10.3 m
Bobbin 3.4 m

Thread	Consumption	Name	Colorful Polyester
1 	1 (1/2) 5.5% (0.7 m, 160 st.)	Dark Green	C1122
2 	2 (1/2) 4.6% (0.6 m, 152 st.)	Royal Purple	C1080
3 	3 69.5% (9.4 m, 2984 st.)	Cerise	C1335
4 	2 (2/2) 4.5% (0.6 m, 134 st.)	Royal Purple	C1080
5 	1 (2/2) 15.8% (2.1 m, 440 st.)	Dark Green	C1122

Upper thread 13.5 m
Bobbin 4.5 m

Thread	Consumption	Name	Colorful Polyester
1  1 (1/2)	19.3% (0.7 m, 160 st.)	Dark Green	C1122
2  2	16.0% (0.6 m, 156 st.)	Aquamarine	C1275
3  3	15.7% (0.6 m, 134 st.)	Royal Purple	C1080
4  1 (2/2)	49.0% (1.9 m, 384 st.)	Dark Green	C1122

Upper thread 3.9 m
Bobbin 1.3 m