

Machine format: Tajima TBF
Color changes: 13
Stops: 14
Trims: 90
Thread chart: OPW Premium Poly
Total thread: 889.17ft
Total bobbin: 312.57ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		6,597	187	EARTHBROWN	OPW Premium Poly
2.		4,163	189	DARKBROWN	OPW Premium Poly
3.		2,201	027	CANDYAPPLE	OPW Premium Poly
4.		2,293	171	BEIGE	OPW Premium Poly
5.		2,438	200	PITCHBLACK	OPW Premium Poly
6.		498	181	FLESHTONE	OPW Premium Poly
7.		222	154	ORANGESHERBERT	OPW Premium Poly
8.		15,902	201	PUREWHITE	OPW Premium Poly
9.		1,422	192	SEALGRAY	OPW Premium Poly
10.		462	027	CANDYAPPLE	OPW Premium Poly
11.		995	181	FLESHTONE	OPW Premium Poly
12.		234	154	ORANGESHERBERT	OPW Premium Poly
13.		6,875	200	PITCHBLACK	OPW Premium Poly
14.		10,119	027	CANDYAPPLE	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 12
Stops: 13
Trims: 76
Thread chart: OPW Premium Poly
Total thread: 784.58ft
Total bobbin: 283.03ft

Stop Sequence:

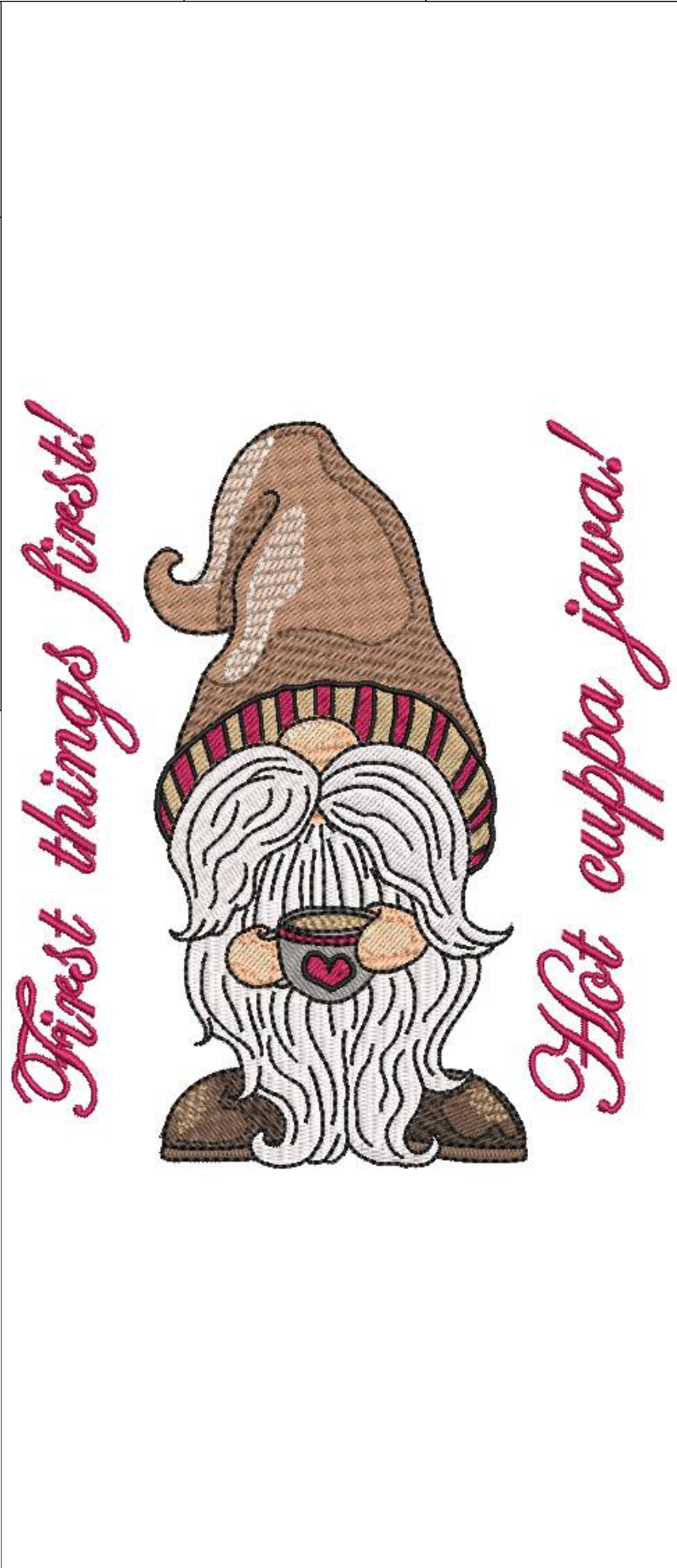
#	Color	St.	Code	Name	Chart
1.		6,922	187	EARTHBROWN	OPW Premium Poly
2.		4,314	189	DARKBROWN	OPW Premium Poly
3.		2,341	027	CANDYAPPLE	OPW Premium Poly
4.		2,413	171	BEIGE	OPW Premium Poly
5.		2,507	200	PITCHBLACK	OPW Premium Poly
6.		513	181	FLESHTONE	OPW Premium Poly
7.		231	154	ORANGESHERBERT	OPW Premium Poly
8.		16,600	201	PUREWHITE	OPW Premium Poly
9.		1,462	192	SEALGRAY	OPW Premium Poly
10.		472	027	CANDYAPPLE	OPW Premium Poly
11.		1,042	181	FLESHTONE	OPW Premium Poly
12.		285	154	ORANGESHERBERT	OPW Premium Poly
13.		7,028	200	PITCHBLACK	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 13
Stops: 14
Trims: 81
Thread chart: OPW Premium Poly
Total thread: 554.24ft
Total bobbin: 182.49ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		3,798	187	EARTHBROWN	OPW Premium Poly
2.		2,723	189	DARKBROWN	OPW Premium Poly
3.		1,478	027	CANDYAPPLE	OPW Premium Poly
4.		1,520	171	BEIGE	OPW Premium Poly
5.		1,791	200	PITCHBLACK	OPW Premium Poly
6.		320	181	FLESHTONE	OPW Premium Poly
7.		169	154	ORANGESHERBERT	OPW Premium Poly
8.		10,104	201	PUREWHITE	OPW Premium Poly
9.		967	192	SEALGRAY	OPW Premium Poly
10.		314	027	CANDYAPPLE	OPW Premium Poly
11.		639	181	FLESHTONE	OPW Premium Poly
12.		188	154	ORANGESHERBERT	OPW Premium Poly
13.		5,411	200	PITCHBLACK	OPW Premium Poly
14.		7,409	027	CANDYAPPLE	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 12
Stops: 13
Trims: 75
Thread chart: OPW Premium Poly
Total thread: 644.60ft
Total bobbin: 227.40ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		5,559	187	EARTHBROWN	OPW Premium Poly
2.		3,633	189	DARKBROWN	OPW Premium Poly
3.		1,951	027	CANDYAPPLE	OPW Premium Poly
4.		2,030	171	BEIGE	OPW Premium Poly
5.		2,224	200	PITCHBLACK	OPW Premium Poly
6.		422	181	FLESHTONE	OPW Premium Poly
7.		210	154	ORANGESHERBERT	OPW Premium Poly
8.		13,826	201	PUREWHITE	OPW Premium Poly
9.		1,277	192	SEALGRAY	OPW Premium Poly
10.		411	027	CANDYAPPLE	OPW Premium Poly
11.		868	181	FLESHTONE	OPW Premium Poly
12.		239	154	ORANGESHERBERT	OPW Premium Poly
13.		6,454	200	PITCHBLACK	OPW Premium Poly

