

Machine format: Tajima TBF  
Color changes: 19  
Stops: 20  
Trims: 57  
Thread chart: OPW Premium Poly  
Total thread: 1087.25ft  
Total bobbin: 398.28ft

Stop Sequence:

| #   | Color                                                                              | St.    | Code Name         | Chart            |
|-----|------------------------------------------------------------------------------------|--------|-------------------|------------------|
| 1.  |    | 7,399  | 002 BUBBLEGUM     | OPW Premium Poly |
| 2.  |    | 1,529  | 079 PERSIANPINK   | OPW Premium Poly |
| 3.  |    | 2,233  | 181 FLESHTONE     | OPW Premium Poly |
| 4.  |    | 573    | 183 DARKFLESH     | OPW Premium Poly |
| 5.  |    | 364    | 129 SPRINGMEADOW  | OPW Premium Poly |
| 6.  |    | 3,709  | 162 CINNAMONTOAST | OPW Premium Poly |
| 7.  |    | 824    | 178 BURNTSIENNA   | OPW Premium Poly |
| 8.  |    | 5,091  | 057 LIGHTDENIM    | OPW Premium Poly |
| 9.  |    | 874    | 037 BLUEBERRY     | OPW Premium Poly |
| 10. |    | 1,878  | 187 EARTHBROWN    | OPW Premium Poly |
| 11. |    | 1,076  | 180 DATESUGAR     | OPW Premium Poly |
| 12. |    | 21,803 | 201 PUREWHITE     | OPW Premium Poly |
| 13. |   | 2,698  | 193 BATTLESHIP    | OPW Premium Poly |
| 14. |  | 1,786  | 080 FUSCHIA       | OPW Premium Poly |
| 15. |  | 707    | 138 SUNGLOW       | OPW Premium Poly |
| 16. |  | 838    | 079 PERSIANPINK   | OPW Premium Poly |
| 17. |  | 398    | 129 SPRINGMEADOW  | OPW Premium Poly |
| 18. |  | 1,316  | 037 BLUEBERRY     | OPW Premium Poly |
| 19. |  | 5,765  | 200 PITCHBLACK    | OPW Premium Poly |
| 20. |  | 1,406  | 080 FUSCHIA       | OPW Premium Poly |



Machine format: Tajima TBF  
Color changes: 18  
Stops: 19  
Trims: 51  
Thread chart: OPW Premium Poly  
Total thread: 1108.46ft  
Total bobbin: 406.69ft

Stop Sequence:

| #   | Color                                                                              | St.    | Code | Name          | Chart            |
|-----|------------------------------------------------------------------------------------|--------|------|---------------|------------------|
| 1.  |    | 7,703  | 002  | BUBBLEGUM     | OPW Premium Poly |
| 2.  |    | 1,586  | 079  | PERSIANPINK   | OPW Premium Poly |
| 3.  |    | 2,360  | 181  | FLESHTONE     | OPW Premium Poly |
| 4.  |    | 573    | 183  | DARKFLESH     | OPW Premium Poly |
| 5.  |    | 385    | 129  | SPRINGMEADOW  | OPW Premium Poly |
| 6.  |    | 3,870  | 162  | CINNAMONTOAST | OPW Premium Poly |
| 7.  |    | 862    | 178  | BURNTSIENNA   | OPW Premium Poly |
| 8.  |    | 5,360  | 057  | LIGHTDENIM    | OPW Premium Poly |
| 9.  |    | 903    | 037  | BLUEBERRY     | OPW Premium Poly |
| 10. |    | 1,964  | 187  | EARTHBROWN    | OPW Premium Poly |
| 11. |    | 1,099  | 180  | DATESUGAR     | OPW Premium Poly |
| 12. |    | 22,772 | 201  | PUREWHITE     | OPW Premium Poly |
| 13. |   | 2,856  | 193  | BATTLESHIP    | OPW Premium Poly |
| 14. |  | 1,849  | 080  | FUSCHIA       | OPW Premium Poly |
| 15. |  | 735    | 138  | SUNGLOW       | OPW Premium Poly |
| 16. |  | 877    | 079  | PERSIANPINK   | OPW Premium Poly |
| 17. |  | 406    | 129  | SPRINGMEADOW  | OPW Premium Poly |
| 18. |  | 1,356  | 037  | BLUEBERRY     | OPW Premium Poly |
| 19. |  | 5,871  | 200  | PITCHBLACK    | OPW Premium Poly |



Machine format: Tajima TBF  
Color changes: 19  
Stops: 20  
Trims: 53  
Thread chart: OPW Premium Poly  
Total thread: 825.82ft  
Total bobbin: 294.74ft

Stop Sequence:

| #   | Color                                                                              | St.    | Code Name         | Chart            |
|-----|------------------------------------------------------------------------------------|--------|-------------------|------------------|
| 1.  |    | 5,653  | 002 BUBBLEGUM     | OPW Premium Poly |
| 2.  |    | 1,204  | 079 PERSIANPINK   | OPW Premium Poly |
| 3.  |    | 1,743  | 181 FLESHTONE     | OPW Premium Poly |
| 4.  |    | 463    | 183 DARKFLESH     | OPW Premium Poly |
| 5.  |    | 288    | 129 SPRINGMEADOW  | OPW Premium Poly |
| 6.  |    | 2,846  | 162 CINNAMONTOAST | OPW Premium Poly |
| 7.  |    | 648    | 178 BURNTSIENNA   | OPW Premium Poly |
| 8.  |    | 3,960  | 057 LIGHTDENIM    | OPW Premium Poly |
| 9.  |    | 685    | 037 BLUEBERRY     | OPW Premium Poly |
| 10. |    | 1,426  | 187 EARTHBROWN    | OPW Premium Poly |
| 11. |    | 880    | 180 DATESUGAR     | OPW Premium Poly |
| 12. |    | 16,804 | 201 PUREWHITE     | OPW Premium Poly |
| 13. |   | 2,129  | 193 BATTLESHIP    | OPW Premium Poly |
| 14. |  | 1,514  | 080 FUSCHIA       | OPW Premium Poly |
| 15. |  | 581    | 138 SUNGLOW       | OPW Premium Poly |
| 16. |  | 671    | 079 PERSIANPINK   | OPW Premium Poly |
| 17. |  | 315    | 129 SPRINGMEADOW  | OPW Premium Poly |
| 18. |  | 1,056  | 037 BLUEBERRY     | OPW Premium Poly |
| 19. |  | 5,019  | 200 PITCHBLACK    | OPW Premium Poly |
| 20. |  | 1,168  | 080 FUSCHIA       | OPW Premium Poly |



Machine format: Tajima TBF  
Color changes: 18  
Stops: 19  
Trims: 49  
Thread chart: OPW Premium Poly  
Total thread: 803.97ft  
Total bobbin: 286.53ft

Stop Sequence:

| #   | Color                                                                              | St.    | Code | Name          | Chart            |
|-----|------------------------------------------------------------------------------------|--------|------|---------------|------------------|
| 1.  |    | 5,653  | 002  | BUBBLEGUM     | OPW Premium Poly |
| 2.  |    | 1,204  | 079  | PERSIANPINK   | OPW Premium Poly |
| 3.  |    | 1,743  | 181  | FLESHTONE     | OPW Premium Poly |
| 4.  |    | 463    | 183  | DARKFLESH     | OPW Premium Poly |
| 5.  |    | 288    | 129  | SPRINGMEADOW  | OPW Premium Poly |
| 6.  |    | 2,846  | 162  | CINNAMONTOAST | OPW Premium Poly |
| 7.  |    | 648    | 178  | BURNTSIENNA   | OPW Premium Poly |
| 8.  |    | 3,960  | 057  | LIGHTDENIM    | OPW Premium Poly |
| 9.  |    | 685    | 037  | BLUEBERRY     | OPW Premium Poly |
| 10. |    | 1,426  | 187  | EARTHBROWN    | OPW Premium Poly |
| 11. |    | 880    | 180  | DATESUGAR     | OPW Premium Poly |
| 12. |    | 16,804 | 201  | PUREWHITE     | OPW Premium Poly |
| 13. |   | 2,129  | 193  | BATTLESHIP    | OPW Premium Poly |
| 14. |  | 1,514  | 080  | FUSCHIA       | OPW Premium Poly |
| 15. |  | 581    | 138  | SUNGLOW       | OPW Premium Poly |
| 16. |  | 671    | 079  | PERSIANPINK   | OPW Premium Poly |
| 17. |  | 315    | 129  | SPRINGMEADOW  | OPW Premium Poly |
| 18. |  | 1,056  | 037  | BLUEBERRY     | OPW Premium Poly |
| 19. |  | 5,018  | 200  | PITCHBLACK    | OPW Premium Poly |

