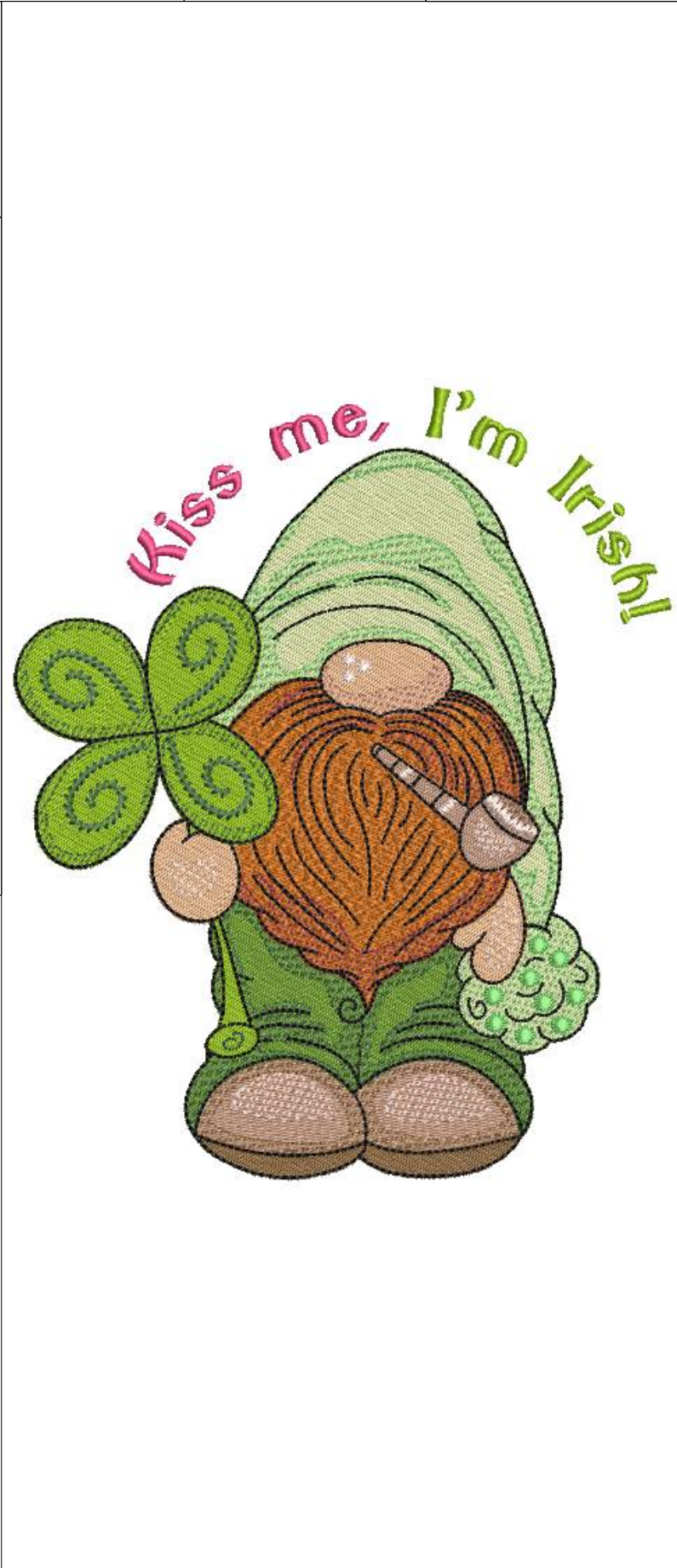


Machine format: Tajima TBF
Color changes: 19
Stops: 20
Trims: 109
Thread chart: OPW Premium Poly
Total thread: 1050.61ft
Total bobbin: 345.31ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		2,979	186	LIGHTBROWN	OPW Premium Poly
2.		2,268	180	DATESUGAR	OPW Premium Poly
3.		6,758	128	INDIAGREEN	OPW Premium Poly
4.		1,096	112	HOLLYGREEN	OPW Premium Poly
5.		14,171	118	HONEYDEW	OPW Premium Poly
6.		1,974	129	SPRINGMEADOW	OPW Premium Poly
7.		1,015	183	DARKFLESH	OPW Premium Poly
8.		12,658	157	BURNTORANGE	OPW Premium Poly
9.		905	033	MULBERRY	OPW Premium Poly
10.		3,173	183	DARKFLESH	OPW Premium Poly
11.		133	011	LIGHTMAUVE	OPW Premium Poly
12.		10,122	127	SHAMROCKGREEN	OPW Premium Poly
13.		1,308	112	HOLLYGREEN	OPW Premium Poly
14.		1,420	186	LIGHTBROWN	OPW Premium Poly
15.		63	189	DARKBROWN	OPW Premium Poly
16.		803	001	PINKCHIFFON	OPW Premium Poly
17.		832	129	SPRINGMEADOW	OPW Premium Poly
18.		6,002	200	PITCHBLACK	OPW Premium Poly
19.		1,307	021	SWEETCHERRY	OPW Premium Poly
20.		1,318	127	SHAMROCKGREEN	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 17
Stops: 18
Trims: 90
Thread chart: OPW Premium Poly
Total thread: 1161.73ft
Total bobbin: 384.41ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		3,455	186	LIGHTBROWN	OPW Premium Poly
2.		2,543	180	DATESUGAR	OPW Premium Poly
3.		7,778	128	INDIAGREEN	OPW Premium Poly
4.		1,225	112	HOLLYGREEN	OPW Premium Poly
5.		16,410	118	HONEYDEW	OPW Premium Poly
6.		2,353	129	SPRINGMEADOW	OPW Premium Poly
7.		1,155	183	DARKFLESH	OPW Premium Poly
8.		14,553	157	BURNTORANGE	OPW Premium Poly
9.		1,046	033	MULBERRY	OPW Premium Poly
10.		3,652	183	DARKFLESH	OPW Premium Poly
11.		146	011	LIGHTMAUVE	OPW Premium Poly
12.		11,730	127	SHAMROCKGREEN	OPW Premium Poly
13.		1,448	112	HOLLYGREEN	OPW Premium Poly
14.		1,628	186	LIGHTBROWN	OPW Premium Poly
15.		68	189	DARKBROWN	OPW Premium Poly
16.		865	001	PINKCHIFFON	OPW Premium Poly
17.		859	129	SPRINGMEADOW	OPW Premium Poly
18.		6,371	200	PITCHBLACK	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 19
Stops: 20
Trims: 98
Thread chart: OPW Premium Poly
Total thread: 654.66ft
Total bobbin: 209.07ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		1,803	186	LIGHTBROWN	OPW Premium Poly
2.		1,427	180	DATESUGAR	OPW Premium Poly
3.		4,143	128	INDIAGREEN	OPW Premium Poly
4.		745	112	HOLLYGREEN	OPW Premium Poly
5.		8,415	118	HONEYDEW	OPW Premium Poly
6.		1,340	129	SPRINGMEADOW	OPW Premium Poly
7.		626	183	DARKFLESH	OPW Premium Poly
8.		7,816	157	BURNTORANGE	OPW Premium Poly
9.		637	033	MULBERRY	OPW Premium Poly
10.		1,948	183	DARKFLESH	OPW Premium Poly
11.		97	011	LIGHTMAUVE	OPW Premium Poly
12.		6,058	127	SHAMROCKGREEN	OPW Premium Poly
13.		928	112	HOLLYGREEN	OPW Premium Poly
14.		868	186	LIGHTBROWN	OPW Premium Poly
15.		47	189	DARKBROWN	OPW Premium Poly
16.		572	001	PINKCHIFFON	OPW Premium Poly
17.		668	129	SPRINGMEADOW	OPW Premium Poly
18.		4,864	200	PITCHBLACK	OPW Premium Poly
19.		986	021	SWEETCHERRY	OPW Premium Poly
20.		1,013	127	SHAMROCKGREEN	OPW Premium Poly



Machine format: Tajima TBF
Color changes: 17
Stops: 18
Trims: 91
Thread chart: OPW Premium Poly
Total thread: 762.81ft
Total bobbin: 247.25ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		2,225	186	LIGHTBROWN	OPW Premium Poly
2.		1,713	180	DATESUGAR	OPW Premium Poly
3.		5,069	128	INDIAGREEN	OPW Premium Poly
4.		827	112	HOLLYGREEN	OPW Premium Poly
5.		10,393	118	HONEYDEW	OPW Premium Poly
6.		1,560	129	SPRINGMEADOW	OPW Premium Poly
7.		764	183	DARKFLESH	OPW Premium Poly
8.		9,541	157	BURNTORANGE	OPW Premium Poly
9.		767	033	MULBERRY	OPW Premium Poly
10.		2,372	183	DARKFLESH	OPW Premium Poly
11.		112	011	LIGHTMAUVE	OPW Premium Poly
12.		7,490	127	SHAMROCKGREEN	OPW Premium Poly
13.		1,123	112	HOLLYGREEN	OPW Premium Poly
14.		1,063	186	LIGHTBROWN	OPW Premium Poly
15.		52	189	DARKBROWN	OPW Premium Poly
16.		690	001	PINKCHIFFON	OPW Premium Poly
17.		741	129	SPRINGMEADOW	OPW Premium Poly
18.		5,262	200	PITCHBLACK	OPW Premium Poly

