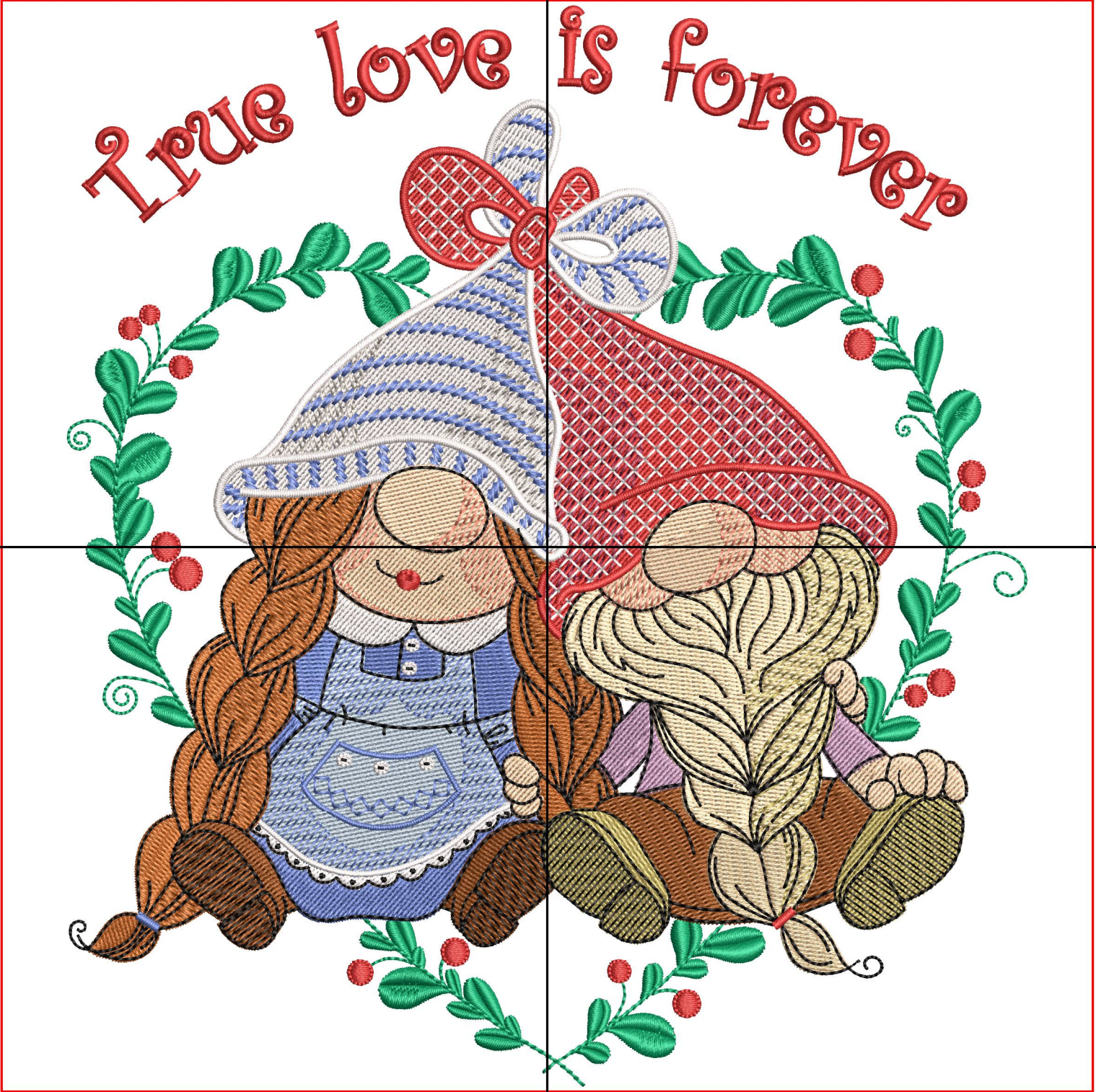


Production Worksheet

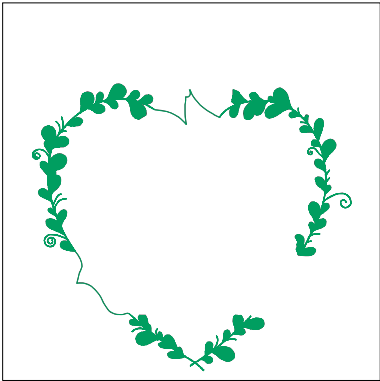
Wilcom EmbroideryStudio – Designing
Design: EP178-16-8x8-saying
Title: True Love Gnomes

Stitches: 74,386
Height: 7.79 in
Width: 6.91 in
Colors: 15
Colorway: Colorway 1
Zoom: 1:1

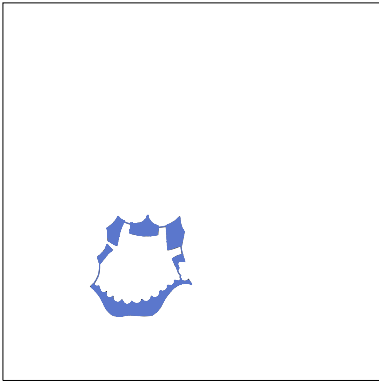
Embroidery
Playground



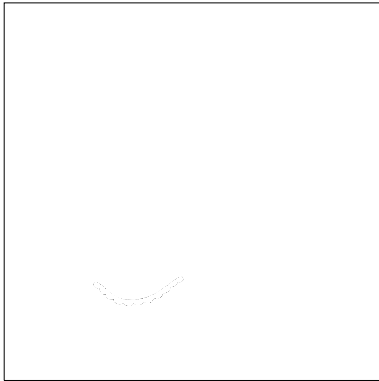
Production Worksheet Wilcom EmbroideryStudio – Designing Design: EP178-16-8x8-saying Title: True Love Gnomes				Stitches: 74,386 Height: 7.79 in Width: 6.91 in Colors: 15 Colorway: Colorway 1 Zoom: 1:1	Embroidery Playground																																																																																																																																																																																																											
Machine format: Tajima TBF Color changes: 27 Stops: 28 Trims: 98 Hoop: Square Quilting (200 x 200) Thread chart: OPW Premium Poly Total thread: 1209.62ft																																																																																																																																																																																																																
Stop Sequence: <table><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr><tr><td>1.</td><td>1</td><td></td><td>8,883</td><td>115</td><td>EMERALDGREEN</td><td>OPW Premium Poly</td></tr><tr><td>2.</td><td>4</td><td></td><td>2,207</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>3.</td><td>5</td><td></td><td>656</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>4.</td><td>2</td><td></td><td>2,512</td><td>035</td><td>BABYBLUE</td><td>OPW Premium Poly</td></tr><tr><td>5.</td><td>4</td><td></td><td>940</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>6.</td><td>5</td><td></td><td>1,157</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>7.</td><td>9</td><td></td><td>1,165</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>8.</td><td>8</td><td></td><td>6,763</td><td>162</td><td>CINNAMONTOAST</td><td>OPW Premium Poly</td></tr><tr><td>9.</td><td>13</td><td></td><td>3,461</td><td>178</td><td>BURNTSIENNA</td><td>OPW Premium Poly</td></tr><tr><td>10.</td><td>9</td><td></td><td>685</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>11.</td><td>10</td><td></td><td>671</td><td>069</td><td>RUSSIANSAGE</td><td>OPW Premium Poly</td></tr><tr><td>12.</td><td>17</td><td></td><td>6,507</td><td>172</td><td>WICKER</td><td>OPW Premium Poly</td></tr><tr><td>13.</td><td>16</td><td></td><td>1,954</td><td>123</td><td>DARKKHAKI</td><td>OPW Premium Poly</td></tr><tr><td>14.</td><td>9</td><td></td><td>768</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>15.</td><td>11</td><td></td><td>361</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>16.</td><td>5</td><td></td><td>3,771</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>17.</td><td>12</td><td></td><td>373</td><td>195</td><td>DOVERGRAY</td><td>OPW Premium Poly</td></tr><tr><td>18.</td><td>4</td><td></td><td>1,172</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>19.</td><td>3</td><td></td><td>4,499</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>20.</td><td>7</td><td></td><td>634</td><td>033</td><td>MULBERRY</td><td>OPW Premium Poly</td></tr><tr><td>21.</td><td>5</td><td></td><td>2,191</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>22.</td><td>3</td><td></td><td>1,501</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>23.</td><td>5</td><td></td><td>1,755</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>24.</td><td>9</td><td></td><td>944</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>25.</td><td>11</td><td></td><td>135</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>26.</td><td>15</td><td></td><td>8,681</td><td>200</td><td>PITCHBLACK</td><td>OPW Premium Poly</td></tr><tr><td>27.</td><td>3</td><td></td><td>9,990</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>28.</td><td>4</td><td></td><td>49</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr></table>				#	N#	Color	St.	Code	Name	Chart	1.	1		8,883	115	EMERALDGREEN	OPW Premium Poly	2.	4		2,207	056	PERIWINKLEBLUE	OPW Premium Poly	3.	5		656	201	PUREWHITE	OPW Premium Poly	4.	2		2,512	035	BABYBLUE	OPW Premium Poly	5.	4		940	056	PERIWINKLEBLUE	OPW Premium Poly	6.	5		1,157	201	PUREWHITE	OPW Premium Poly	7.	9		1,165	181	FLESHTONE	OPW Premium Poly	8.	8		6,763	162	CINNAMONTOAST	OPW Premium Poly	9.	13		3,461	178	BURNTSIENNA	OPW Premium Poly	10.	9		685	181	FLESHTONE	OPW Premium Poly	11.	10		671	069	RUSSIANSAGE	OPW Premium Poly	12.	17		6,507	172	WICKER	OPW Premium Poly	13.	16		1,954	123	DARKKHAKI	OPW Premium Poly	14.	9		768	181	FLESHTONE	OPW Premium Poly	15.	11		361	017	CORALROSE	OPW Premium Poly	16.	5		3,771	201	PUREWHITE	OPW Premium Poly	17.	12		373	195	DOVERGRAY	OPW Premium Poly	18.	4		1,172	056	PERIWINKLEBLUE	OPW Premium Poly	19.	3		4,499	151	FOXYRED	OPW Premium Poly	20.	7		634	033	MULBERRY	OPW Premium Poly	21.	5		2,191	201	PUREWHITE	OPW Premium Poly	22.	3		1,501	151	FOXYRED	OPW Premium Poly	23.	5		1,755	201	PUREWHITE	OPW Premium Poly	24.	9		944	181	FLESHTONE	OPW Premium Poly	25.	11		135	017	CORALROSE	OPW Premium Poly	26.	15		8,681	200	PITCHBLACK	OPW Premium Poly	27.	3		9,990	151	FOXYRED	OPW Premium Poly	28.	4		49	056	PERIWINKLEBLUE	OPW Premium Poly		
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7.	9		1,165	181	FLESHTONE	OPW Premium Poly																																																																																																																																																																																																										
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17.	12		373	195	DOVERGRAY	OPW Premium Poly																																																																																																																																																																																																										
18.	4		1,172	056	PERIWINKLEBLUE	OPW Premium Poly																																																																																																																																																																																																										
19.	3		4,499	151	FOXYRED	OPW Premium Poly																																																																																																																																																																																																										
20.	7		634	033	MULBERRY	OPW Premium Poly																																																																																																																																																																																																										
21.	5		2,191	201	PUREWHITE	OPW Premium Poly																																																																																																																																																																																																										
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28.	4		49	056	PERIWINKLEBLUE	OPW Premium Poly																																																																																																																																																																																																										
Machine runtime: <table><tr><th>Machine</th><th>Runtime (hr:min:sec)</th></tr><tr><td>Machine-1</td><td>1:38:16</td></tr></table>				Machine	Runtime (hr:min:sec)	Machine-1	1:38:16																																																																																																																																																																																																									
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				Page 2 of 7																																																																																																																																																																																																												



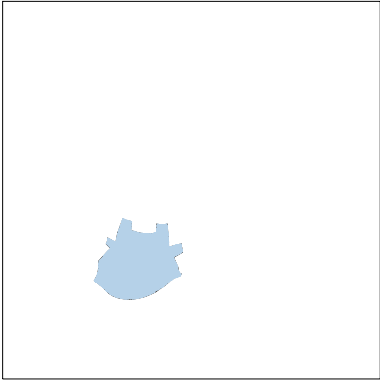
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Thread used: 131.03ft



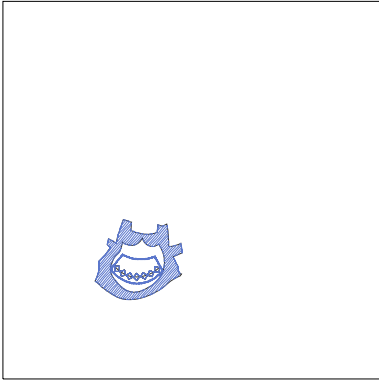
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Needle change



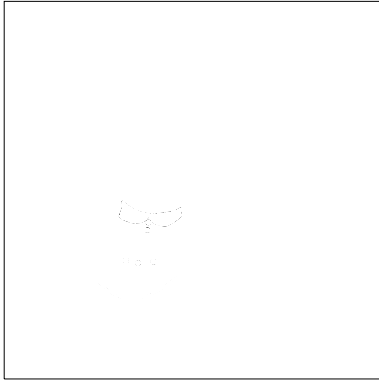
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Name: PUREWHITE
Chart: OPW Premium Poly
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Needle change



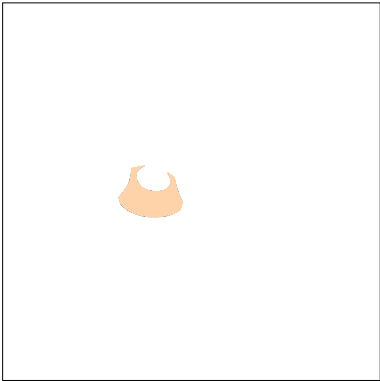
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Chart: OPW Premium Poly
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Thread used: 53.98ft
Needle change



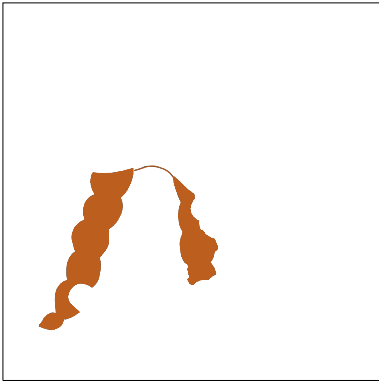
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Stitches: 940
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Needle change



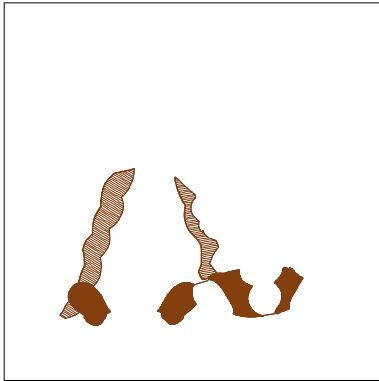
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Chart: OPW Premium Poly
Stitches: 1,157
Thread used: 16.79ft
Needle change



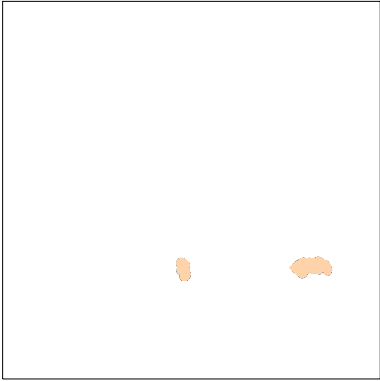
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Name: FLESHTONE
Chart: OPW Premium Poly
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Needle change



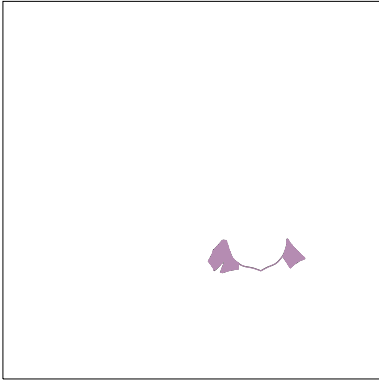
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Element:
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Name: CINNAMONTOAST
Chart: OPW Premium Poly
Stitches: 6,763
Thread used: 100.23ft
Needle change



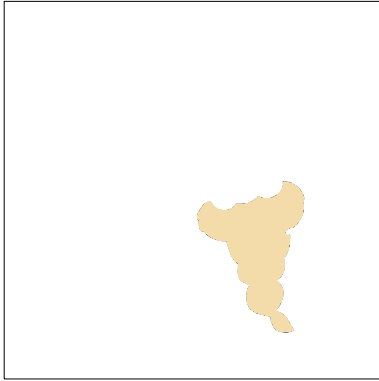
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Chart: OPW Premium Poly
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Needle change



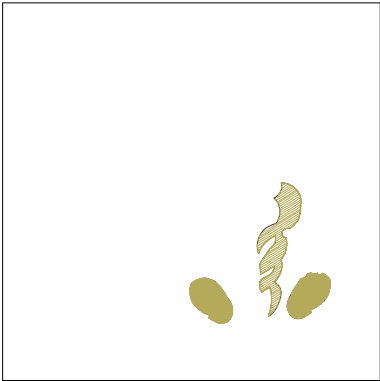
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Name: FLESHTONE
Chart: OPW Premium Poly
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Needle change



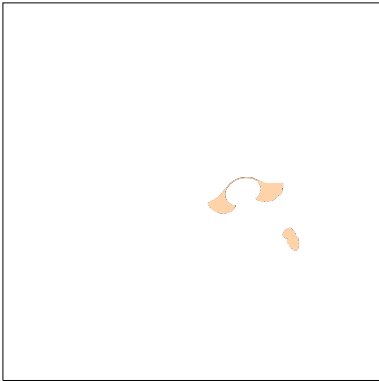
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Needle change



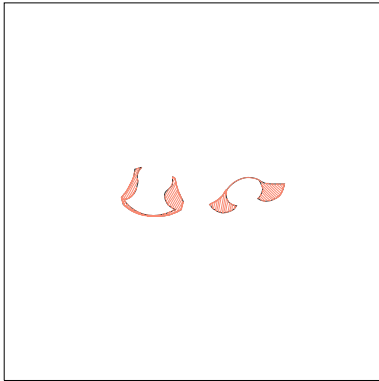
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Name: WICKER
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Thread used: 103.85ft
Needle change



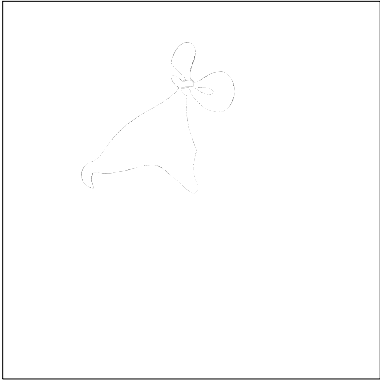
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Chart: OPW Premium Poly
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Needle change



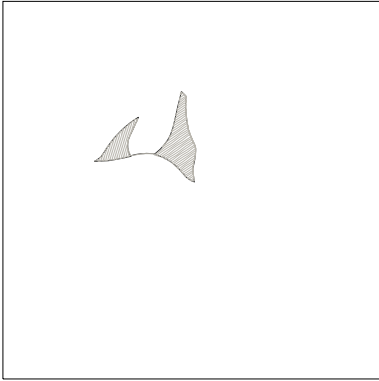
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Needle change



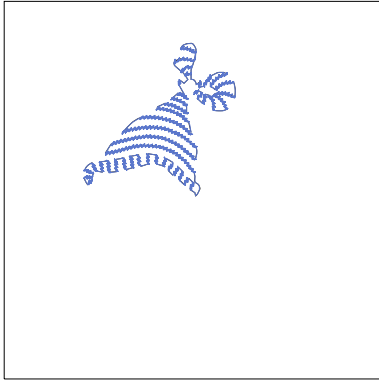
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Thread used: 5.39ft
Needle change



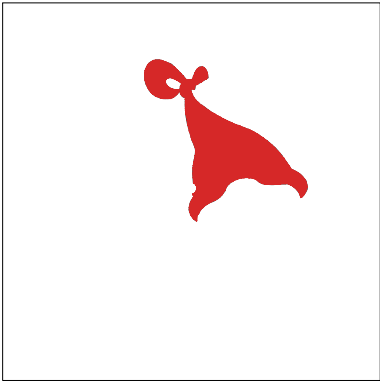
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Thread used: 80.92ft
Needle change



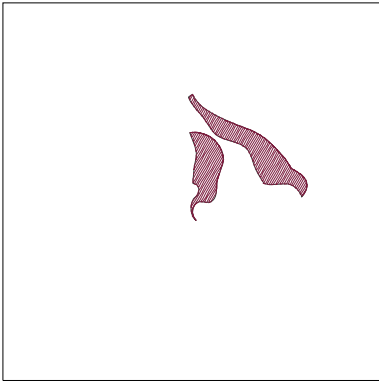
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Name: DOVERGRAY
Chart: OPW Premium Poly
Stitches: 373
Thread used: 6.22ft
Needle change



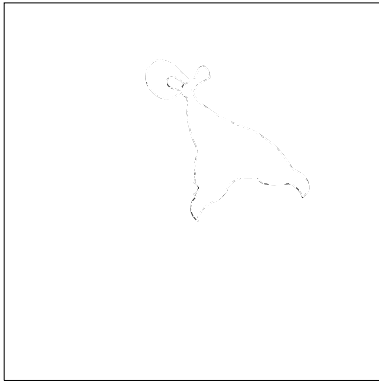
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Name: PERIWINKLEBLUE
Chart: OPW Premium Poly
Stitches: 1,172
Thread used: 22.16ft
Needle change



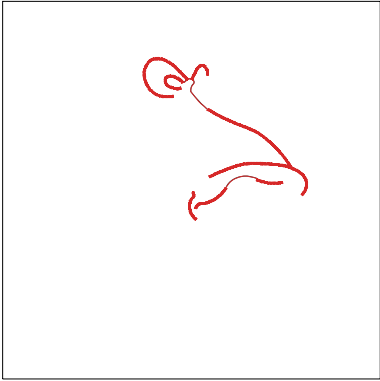
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Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 4,499
Thread used: 93.24ft
Needle change



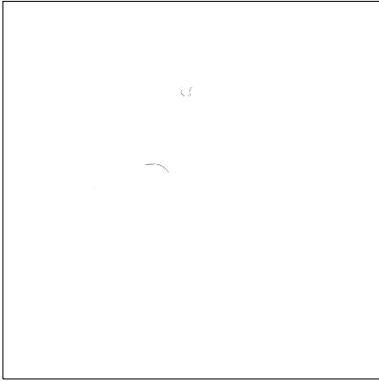
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Name: MULBERRY
Chart: OPW Premium Poly
Stitches: 634
Thread used: 11.17ft
Needle change



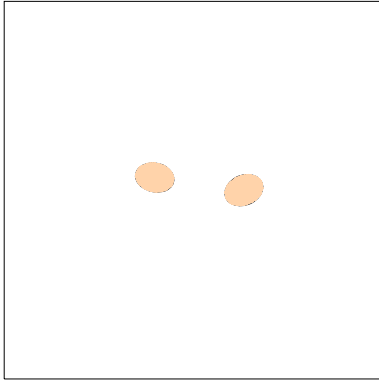
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Name: PUREWHITE
Chart: OPW Premium Poly
Stitches: 2,191
Thread used: 37.23ft
Needle change



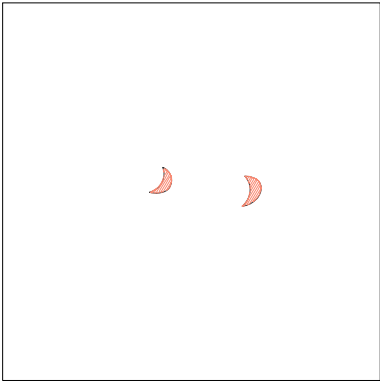
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Chart: OPW Premium Poly
Stitches: 1,501
Thread used: 19.95ft
Needle change



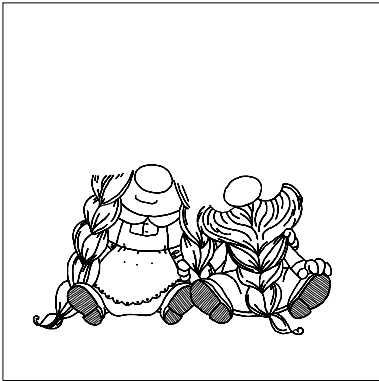
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Needle change



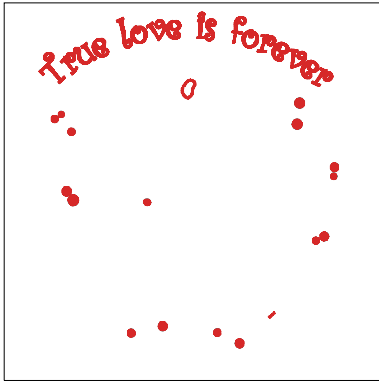
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Chart: OPW Premium Poly
Stitches: 944
Thread used: 18.99ft
Needle change



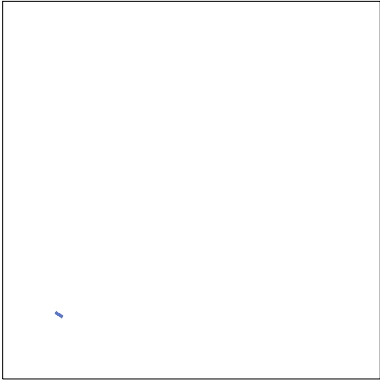
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Name: CORALROSE
Chart: OPW Premium Poly
Stitches: 135
Thread used: 2.00ft
Needle change



Stop #: 26
Element:
Code: 200
Name: PITCHBLACK
Chart: OPW Premium Poly
Stitches: 8,681
Thread used: 117.26ft
Needle change



Stop #: 27
Element:
Code: 151
Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 9,990
Thread used: 137.88ft
Needle change



Stop #: 28
Element:
Code: 056
Name: PERIWINKLEBLUE
Chart: OPW Premium Poly
Stitches: 49
Thread used: 0.55ft
Needle change

Production Worksheet

Wilcom EmbroideryStudio – Designing

Design: EP178-16-8x8-ns

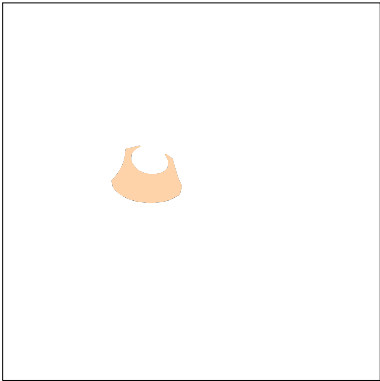
Title: True Love Gnomes

Stitches: 74,613
Height: 7.81 in
Width: 7.58 in
Colors: 15
Colorway: Colorway 1
Zoom: 1:1

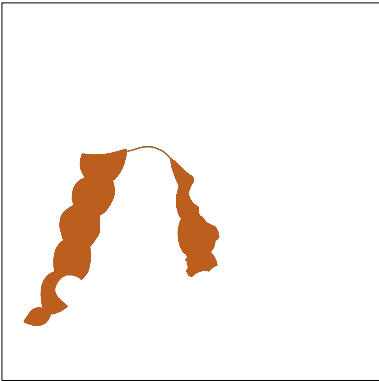
Embroidery
Playground



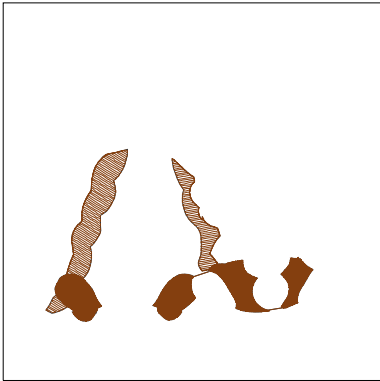
Production Worksheet Wilcom EmbroideryStudio – Designing Design: EP178-16-8x8-ns Title: True Love Gnomes						Stitches: 74,613 Height: 7.81 in Width: 7.58 in Colors: 15 Colorway: Colorway 1 Zoom: 1:1		Embroidery Playground																																																																																																																																																																																																												
Machine format: Tajima TBF Color changes: 27 Stops: 28 Trims: 92 Hoop: Square Quilting (200 x 200) Thread chart: OPW Premium Poly Total thread: 1265.44ft																																																																																																																																																																																																																				
Stop Sequence: <table><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr><tr><td>1.</td><td>1</td><td></td><td>9,805</td><td>115</td><td>EMERALDGREEN</td><td>OPW Premium Poly</td></tr><tr><td>2.</td><td>4</td><td></td><td>2,501</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>3.</td><td>5</td><td></td><td>719</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>4.</td><td>2</td><td></td><td>2,958</td><td>035</td><td>BABYBLUE</td><td>OPW Premium Poly</td></tr><tr><td>5.</td><td>4</td><td></td><td>1,048</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>6.</td><td>5</td><td></td><td>1,286</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>7.</td><td>9</td><td></td><td>1,311</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>8.</td><td>8</td><td></td><td>7,727</td><td>162</td><td>CINNAMONTOAST</td><td>OPW Premium Poly</td></tr><tr><td>9.</td><td>13</td><td></td><td>4,007</td><td>178</td><td>BURNTSIENNA</td><td>OPW Premium Poly</td></tr><tr><td>10.</td><td>9</td><td></td><td>786</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>11.</td><td>10</td><td></td><td>765</td><td>069</td><td>RUSSIANSAGE</td><td>OPW Premium Poly</td></tr><tr><td>12.</td><td>17</td><td></td><td>7,455</td><td>172</td><td>WICKER</td><td>OPW Premium Poly</td></tr><tr><td>13.</td><td>16</td><td></td><td>2,233</td><td>123</td><td>DARKKHAKI</td><td>OPW Premium Poly</td></tr><tr><td>14.</td><td>9</td><td></td><td>871</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>15.</td><td>11</td><td></td><td>383</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>16.</td><td>5</td><td></td><td>4,446</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>17.</td><td>12</td><td></td><td>423</td><td>195</td><td>DOVERGRAY</td><td>OPW Premium Poly</td></tr><tr><td>18.</td><td>4</td><td></td><td>1,256</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>19.</td><td>3</td><td></td><td>5,274</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>20.</td><td>7</td><td></td><td>736</td><td>033</td><td>MULBERRY</td><td>OPW Premium Poly</td></tr><tr><td>21.</td><td>5</td><td></td><td>2,606</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>22.</td><td>3</td><td></td><td>1,659</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>23.</td><td>5</td><td></td><td>1,938</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>24.</td><td>9</td><td></td><td>1,100</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>25.</td><td>11</td><td></td><td>151</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>26.</td><td>15</td><td></td><td>9,369</td><td>200</td><td>PITCHBLACK</td><td>OPW Premium Poly</td></tr><tr><td>27.</td><td>3</td><td></td><td>1,758</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>28.</td><td>4</td><td></td><td>41</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr></table>						#	N#	Color	St.	Code	Name	Chart	1.	1		9,805	115	EMERALDGREEN	OPW Premium Poly	2.	4		2,501	056	PERIWINKLEBLUE	OPW Premium Poly	3.	5		719	201	PUREWHITE	OPW Premium Poly	4.	2		2,958	035	BABYBLUE	OPW Premium Poly	5.	4		1,048	056	PERIWINKLEBLUE	OPW Premium Poly	6.	5		1,286	201	PUREWHITE	OPW Premium Poly	7.	9		1,311	181	FLESHTONE	OPW Premium Poly	8.	8		7,727	162	CINNAMONTOAST	OPW Premium Poly	9.	13		4,007	178	BURNTSIENNA	OPW Premium Poly	10.	9		786	181	FLESHTONE	OPW Premium Poly	11.	10		765	069	RUSSIANSAGE	OPW Premium Poly	12.	17		7,455	172	WICKER	OPW Premium Poly	13.	16		2,233	123	DARKKHAKI	OPW Premium Poly	14.	9		871	181	FLESHTONE	OPW Premium Poly	15.	11		383	017	CORALROSE	OPW Premium Poly	16.	5		4,446	201	PUREWHITE	OPW Premium Poly	17.	12		423	195	DOVERGRAY	OPW Premium Poly	18.	4		1,256	056	PERIWINKLEBLUE	OPW Premium Poly	19.	3		5,274	151	FOXYRED	OPW Premium Poly	20.	7		736	033	MULBERRY	OPW Premium Poly	21.	5		2,606	201	PUREWHITE	OPW Premium Poly	22.	3		1,659	151	FOXYRED	OPW Premium Poly	23.	5		1,938	201	PUREWHITE	OPW Premium Poly	24.	9		1,100	181	FLESHTONE	OPW Premium Poly	25.	11		151	017	CORALROSE	OPW Premium Poly	26.	15		9,369	200	PITCHBLACK	OPW Premium Poly	27.	3		1,758	151	FOXYRED	OPW Premium Poly	28.	4		41	056	PERIWINKLEBLUE	OPW Premium Poly				
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17.	12		423	195	DOVERGRAY	OPW Premium Poly																																																																																																																																																																																																														
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19.	3		5,274	151	FOXYRED	OPW Premium Poly																																																																																																																																																																																																														
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28.	4		41	056	PERIWINKLEBLUE	OPW Premium Poly																																																																																																																																																																																																														
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						Page 2 of 7																																																																																																																																																																																																														



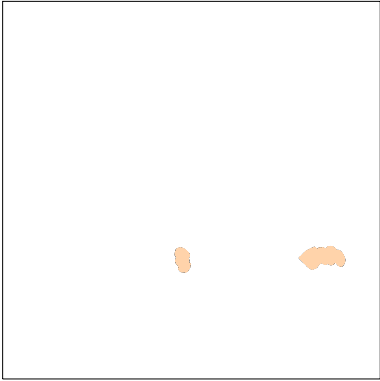
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Needle change



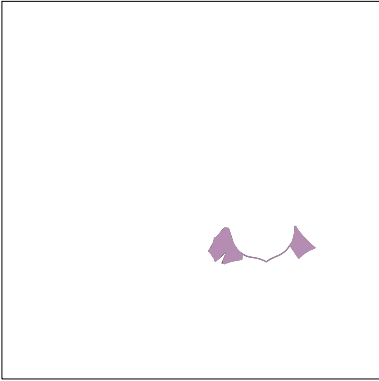
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Needle change



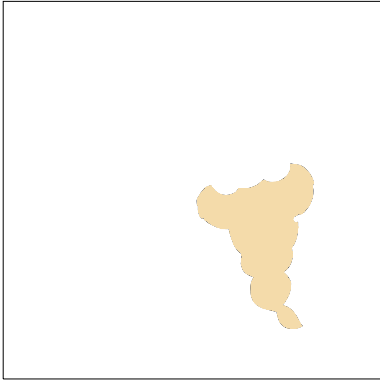
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Needle change



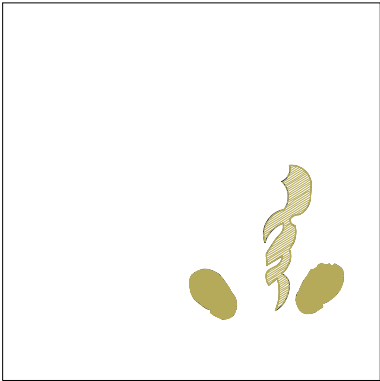
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Needle change



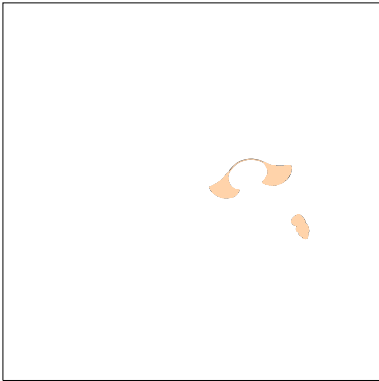
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Chart: OPW Premium Poly
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Needle change



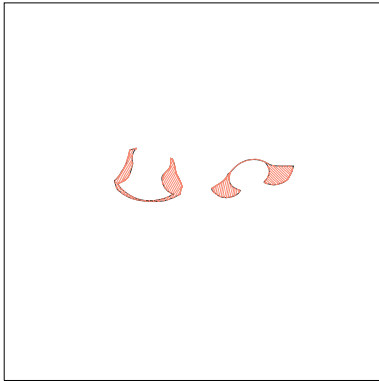
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Name: WICKER
Chart: OPW Premium Poly
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Needle change



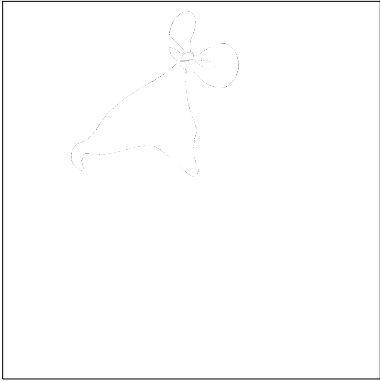
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Needle change



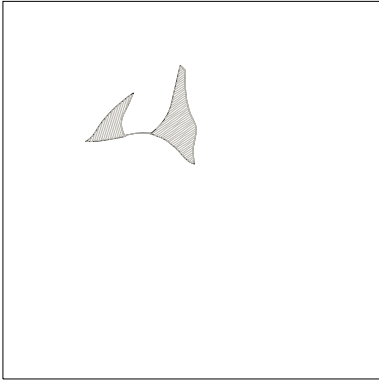
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Chart: OPW Premium Poly
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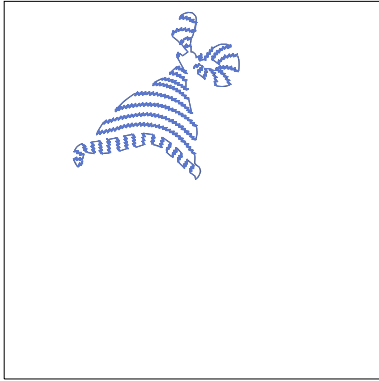
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Needle change



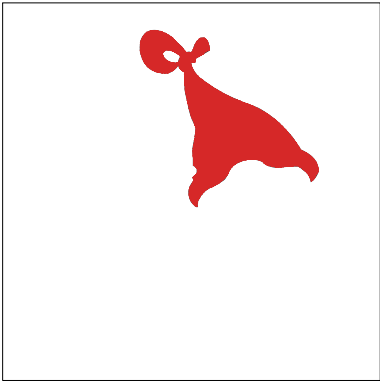
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Needle change



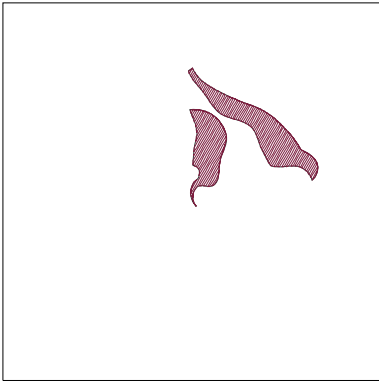
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Stitches: 423
Thread used: 7.26ft
Needle change



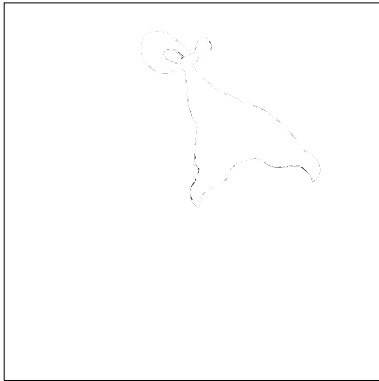
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Element:
Code: 056
Name: PERIWINKLEBLUE
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Thread used: 23.81ft
Needle change



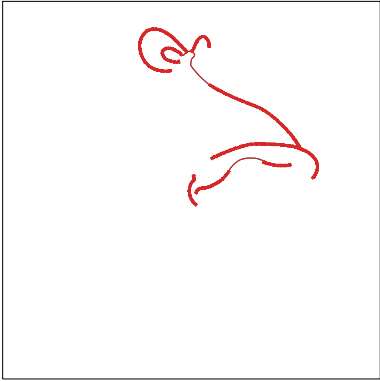
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Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 5,274
Thread used: 110.82ft
Needle change



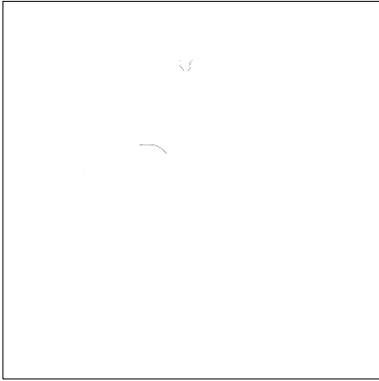
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Needle change



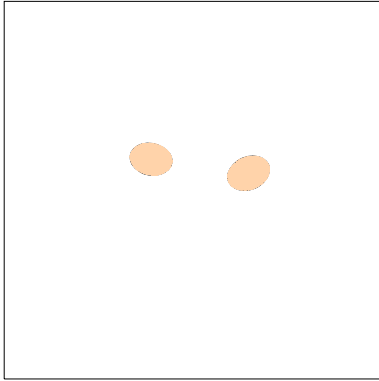
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Thread used: 44.58ft
Needle change



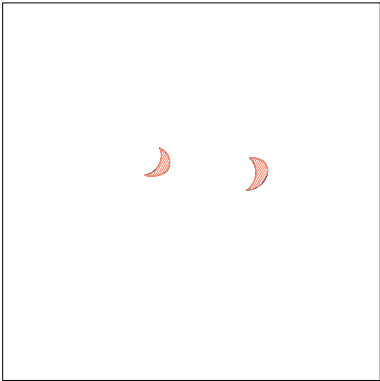
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Element:
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Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 1,659
Thread used: 22.80ft
Needle change



Stop #: 23
Element:
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Name: PUREWHITE
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Stitches: 1,938
Thread used: 26.79ft
Needle change



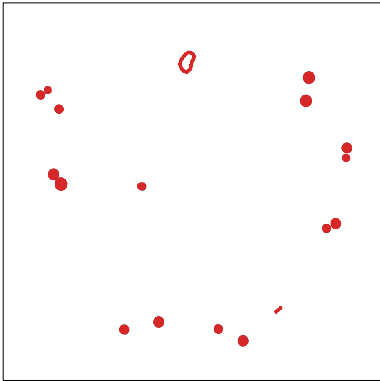
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Chart: OPW Premium Poly
Stitches: 1,100
Thread used: 22.53ft
Needle change



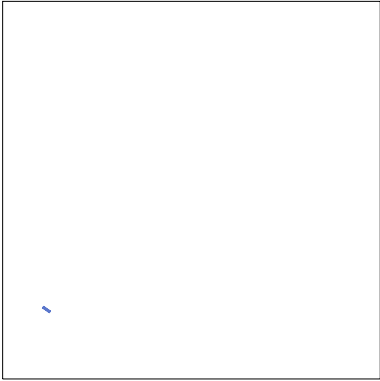
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Stitches: 151
Thread used: 2.32ft
Needle change



Stop #: 26
Element:
Code: 200
Name: PITCHBLACK
Chart: OPW Premium Poly
Stitches: 9,369
Thread used: 127.91ft
Needle change



Stop #: 27
Element:
Code: 151
Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 1,758
Thread used: 25.25ft
Needle change



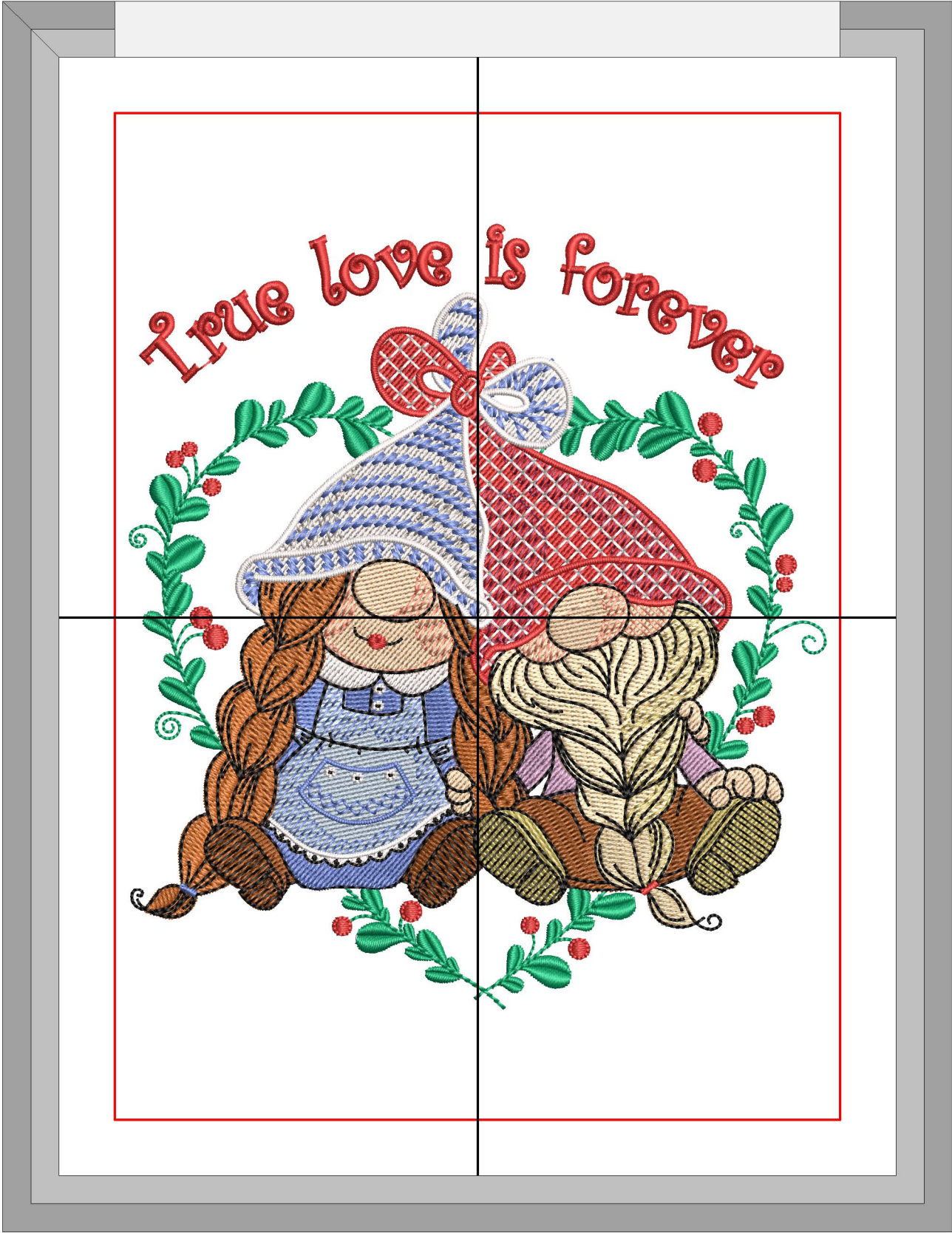
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Name: PERIWINKLEBLUE
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Stitches: 41
Thread used: 0.52ft
Needle change

Production Worksheet

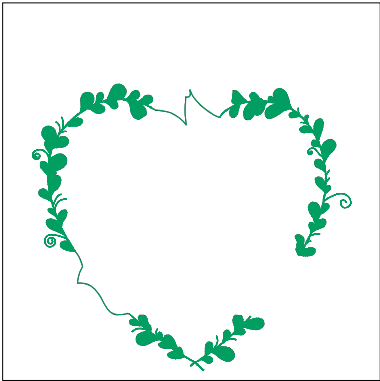
Wilcom EmbroideryStudio – Designing
Design: **EP178-16-5x7-saying**
Title: **True Love Gnomes**

Stitches: 49,939
Height: 5.52 in
Width: 4.90 in
Colors: 15
Colorway: Colorway 1
Zoom: 1:1

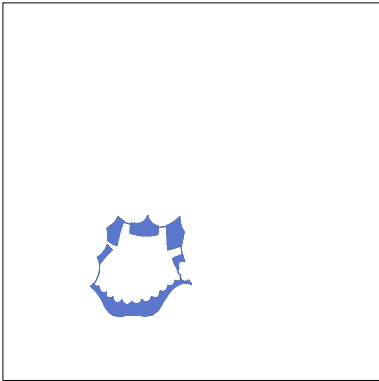
Embroidery
Playground



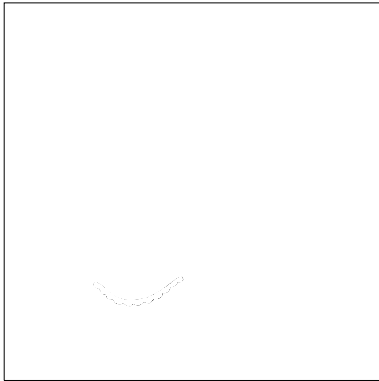
Production Worksheet Wilcom EmbroideryStudio – Designing Design: EP178-16-5x7-saying Title: True Love Gnomes				Stitches: 49,939 Height: 5.52 in Width: 4.90 in Colors: 15 Colorway: Colorway 1 Zoom: 1:1	Embroidery Playground																																																																																																																																																																																																											
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Stop Sequence: <table><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr><tr><td>1.</td><td>1</td><td></td><td>6,341</td><td>115</td><td>EMERALDGREEN</td><td>OPW Premium Poly</td></tr><tr><td>2.</td><td>4</td><td></td><td>1,435</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>3.</td><td>5</td><td></td><td>475</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>4.</td><td>2</td><td></td><td>1,394</td><td>035</td><td>BABYBLUE</td><td>OPW Premium Poly</td></tr><tr><td>5.</td><td>4</td><td></td><td>646</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>6.</td><td>5</td><td></td><td>799</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>7.</td><td>9</td><td></td><td>682</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>8.</td><td>8</td><td></td><td>4,244</td><td>162</td><td>CINNAMONTOAST</td><td>OPW Premium Poly</td></tr><tr><td>9.</td><td>13</td><td></td><td>2,115</td><td>178</td><td>BURNTSIENNA</td><td>OPW Premium Poly</td></tr><tr><td>10.</td><td>9</td><td></td><td>443</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>11.</td><td>10</td><td></td><td>426</td><td>069</td><td>RUSSIANSAGE</td><td>OPW Premium Poly</td></tr><tr><td>12.</td><td>17</td><td></td><td>3,971</td><td>172</td><td>WICKER</td><td>OPW Premium Poly</td></tr><tr><td>13.</td><td>16</td><td></td><td>1,133</td><td>123</td><td>DARKKHAKI</td><td>OPW Premium Poly</td></tr><tr><td>14.</td><td>9</td><td></td><td>500</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>15.</td><td>11</td><td></td><td>225</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>16.</td><td>5</td><td></td><td>2,128</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>17.</td><td>12</td><td></td><td>235</td><td>195</td><td>DOVERGRAY</td><td>OPW Premium Poly</td></tr><tr><td>18.</td><td>4</td><td></td><td>875</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>19.</td><td>3</td><td></td><td>2,515</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>20.</td><td>7</td><td></td><td>400</td><td>033</td><td>MULBERRY</td><td>OPW Premium Poly</td></tr><tr><td>21.</td><td>5</td><td></td><td>1,229</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>22.</td><td>3</td><td></td><td>1,070</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>23.</td><td>5</td><td></td><td>1,239</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>24.</td><td>9</td><td></td><td>537</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>25.</td><td>11</td><td></td><td>93</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>26.</td><td>15</td><td></td><td>7,507</td><td>200</td><td>PITCHBLACK</td><td>OPW Premium Poly</td></tr><tr><td>27.</td><td>3</td><td></td><td>7,244</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>28.</td><td>4</td><td></td><td>37</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr></table>				#	N#	Color	St.	Code	Name	Chart	1.	1		6,341	115	EMERALDGREEN	OPW Premium Poly	2.	4		1,435	056	PERIWINKLEBLUE	OPW Premium Poly	3.	5		475	201	PUREWHITE	OPW Premium Poly	4.	2		1,394	035	BABYBLUE	OPW Premium Poly	5.	4		646	056	PERIWINKLEBLUE	OPW Premium Poly	6.	5		799	201	PUREWHITE	OPW Premium Poly	7.	9		682	181	FLESHTONE	OPW Premium Poly	8.	8		4,244	162	CINNAMONTOAST	OPW Premium Poly	9.	13		2,115	178	BURNTSIENNA	OPW Premium Poly	10.	9		443	181	FLESHTONE	OPW Premium Poly	11.	10		426	069	RUSSIANSAGE	OPW Premium Poly	12.	17		3,971	172	WICKER	OPW Premium Poly	13.	16		1,133	123	DARKKHAKI	OPW Premium Poly	14.	9		500	181	FLESHTONE	OPW Premium Poly	15.	11		225	017	CORALROSE	OPW Premium Poly	16.	5		2,128	201	PUREWHITE	OPW Premium Poly	17.	12		235	195	DOVERGRAY	OPW Premium Poly	18.	4		875	056	PERIWINKLEBLUE	OPW Premium Poly	19.	3		2,515	151	FOXYRED	OPW Premium Poly	20.	7		400	033	MULBERRY	OPW Premium Poly	21.	5		1,229	201	PUREWHITE	OPW Premium Poly	22.	3		1,070	151	FOXYRED	OPW Premium Poly	23.	5		1,239	201	PUREWHITE	OPW Premium Poly	24.	9		537	181	FLESHTONE	OPW Premium Poly	25.	11		93	017	CORALROSE	OPW Premium Poly	26.	15		7,507	200	PITCHBLACK	OPW Premium Poly	27.	3		7,244	151	FOXYRED	OPW Premium Poly	28.	4		37	056	PERIWINKLEBLUE	OPW Premium Poly		
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Machine runtime: <table><tr><th>Machine</th><th>Runtime (hr:min:sec)</th></tr><tr><td>Machine-1</td><td>1:10:16</td></tr></table>				Machine	Runtime (hr:min:sec)	Machine-1	1:10:16																																																																																																																																																																																																									
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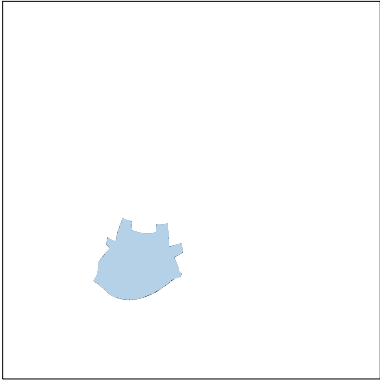
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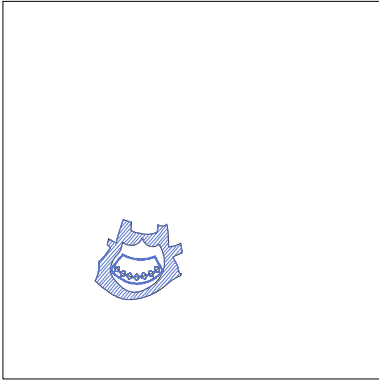
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Chart: OPW Premium Poly
Stitches: 1,435
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Needle change



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Code: 201
Name: PUREWHITE
Chart: OPW Premium Poly
Stitches: 475
Thread used: 5.74ft
Needle change



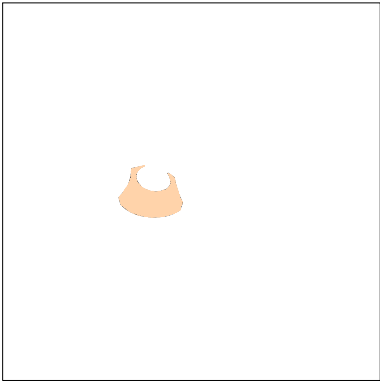
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Needle change



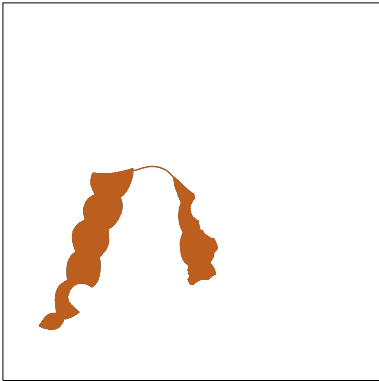
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Stitches: 646
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Needle change



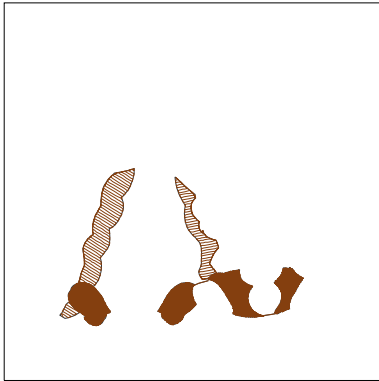
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Needle change



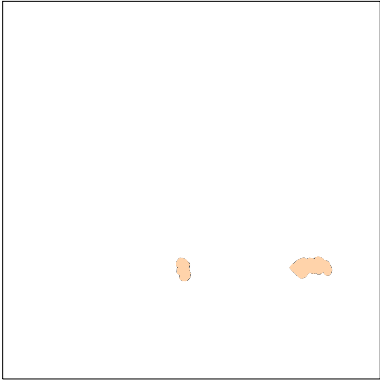
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Name: FLESHTONE
Chart: OPW Premium Poly
Stitches: 682
Thread used: 12.23ft
Needle change



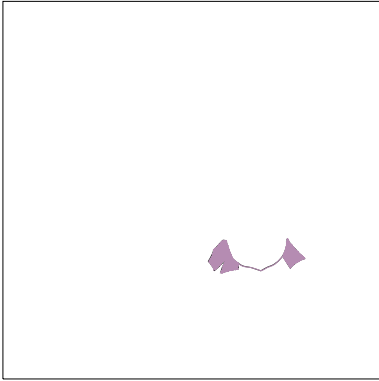
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Element:
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Name: CINNAMONTOAST
Chart: OPW Premium Poly
Stitches: 4,244
Thread used: 57.03ft
Needle change



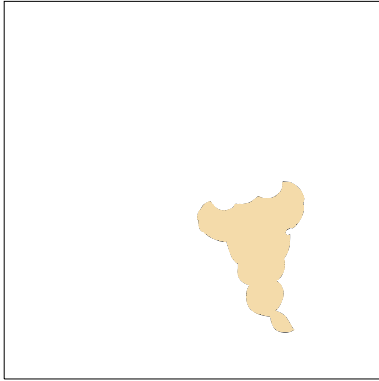
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Chart: OPW Premium Poly
Stitches: 2,115
Thread used: 34.54ft
Needle change



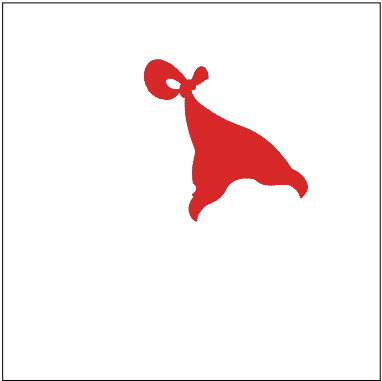
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Name: FLESHTONE
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Thread used: 6.73ft
Needle change



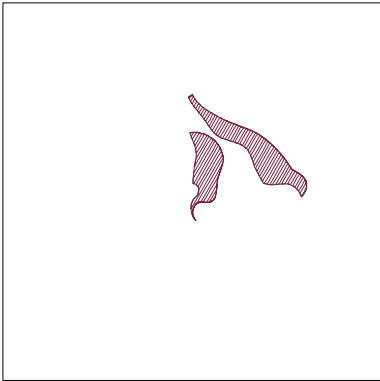
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Thread used: 6.73ft
Needle change



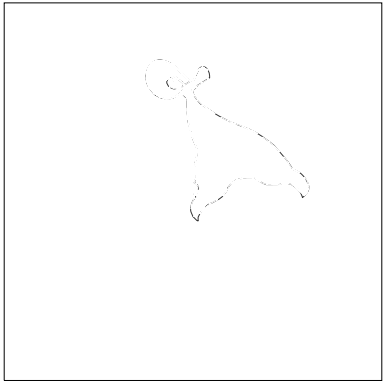
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Element:
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Name: WICKER
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Stitches: 3,971
Thread used: 57.76ft
Needle change



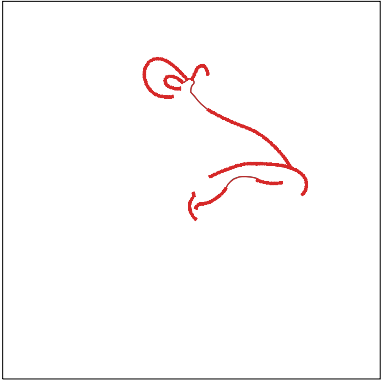
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Element:
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Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 2,515
Thread used: 48.99ft
Needle change



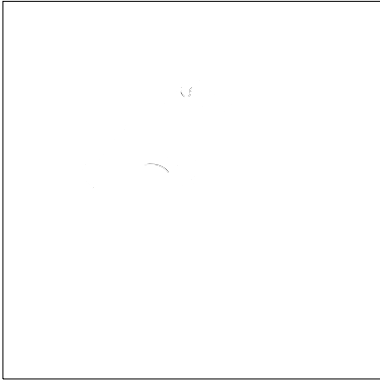
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Element:
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Name: MULBERRY
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Stitches: 400
Thread used: 6.49ft
Needle change



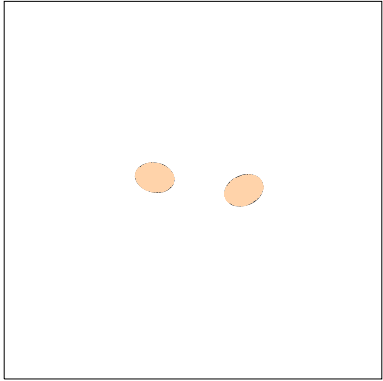
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Thread used: 20.12ft
Needle change



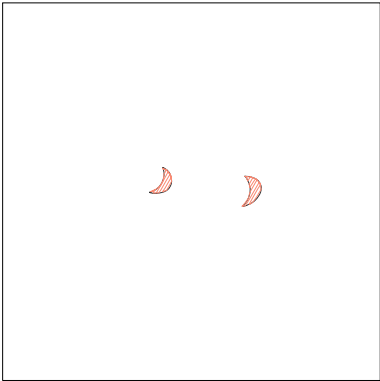
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Chart: OPW Premium Poly
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Thread used: 12.78ft
Needle change



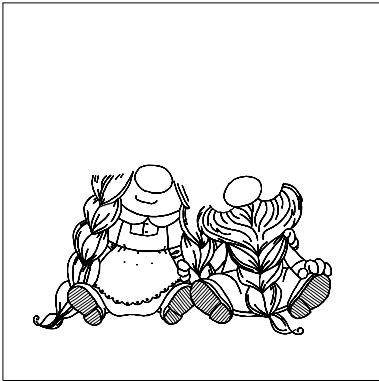
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Chart: OPW Premium Poly
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Thread used: 14.84ft
Needle change



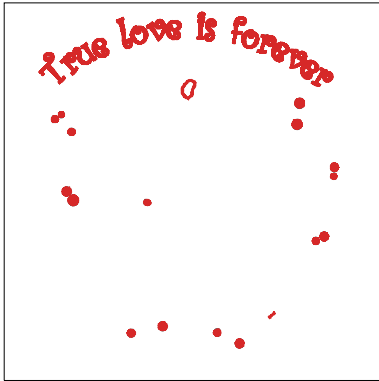
Stop #: 24
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Name: FLESHSTONE
Chart: OPW Premium Poly
Stitches: 537
Thread used: 10.11ft
Needle change



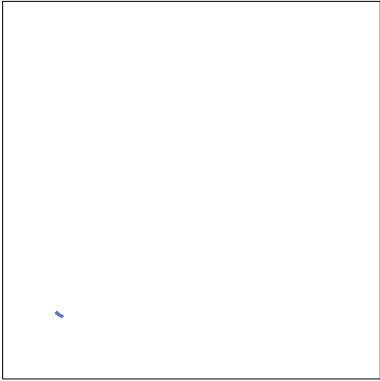
Stop #: 25
Element:
Code: 017
Name: CORALROSE
Chart: OPW Premium Poly
Stitches: 93
Thread used: 1.25ft
Needle change



Stop #: 26
Element:
Code: 200
Name: PITCHBLACK
Chart: OPW Premium Poly
Stitches: 7,507
Thread used: 91.86ft
Needle change



Stop #: 27
Element:
Code: 151
Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 7,244
Thread used: 90.80ft
Needle change



Stop #: 28
Element:
Code: 056
Name: PERIWINKLEBLUE
Chart: OPW Premium Poly
Stitches: 37
Thread used: 0.40ft
Needle change

Production Worksheet

Wilcom EmbroideryStudio – Designing

Design: EP178-16-5x7-ns

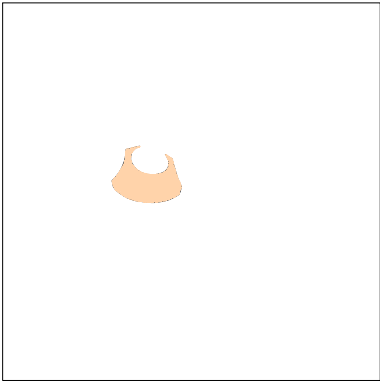
Title: True Love Gnomes

Stitches: 43,897
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Width: 4.90 in
Colors: 15
Colorway: Colorway 1
Zoom: 1:1

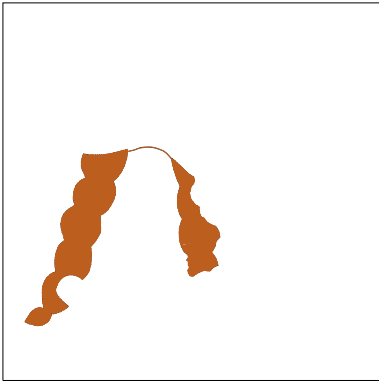
Embroidery
Playground



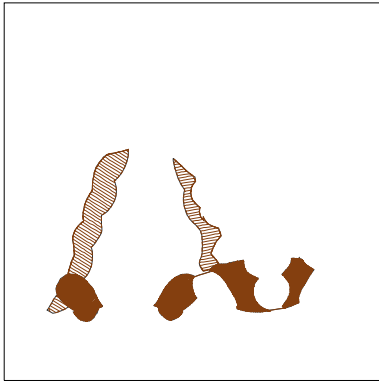
Production Worksheet Wilcom EmbroideryStudio – Designing Design: EP178-16-5x7-ns Title: True Love Gnomes				Stitches: 43,897 Height: 5.04 in Width: 4.90 in Colors: 15 Colorway: Colorway 1 Zoom: 1:1		Embroidery Playground																																																																																																																																																																																																												
Machine format: Tajima TBF Color changes: 27 Stops: 28 Trims: 87 Hoop: Medium (130 x 180) Thread chart: OPW Premium Poly Total thread: 658.70ft																																																																																																																																																																																																																		
Stop Sequence: <table><thead><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr></thead><tbody><tr><td>1.</td><td>1</td><td></td><td>6,341</td><td>115</td><td>EMERALDGREEN</td><td>OPW Premium Poly</td></tr><tr><td>2.</td><td>4</td><td></td><td>1,435</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>3.</td><td>5</td><td></td><td>475</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>4.</td><td>2</td><td></td><td>1,394</td><td>035</td><td>BABYBLUE</td><td>OPW Premium Poly</td></tr><tr><td>5.</td><td>4</td><td></td><td>646</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>6.</td><td>5</td><td></td><td>799</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>7.</td><td>9</td><td></td><td>682</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>8.</td><td>8</td><td></td><td>4,244</td><td>162</td><td>CINNAMONTOAST</td><td>OPW Premium Poly</td></tr><tr><td>9.</td><td>13</td><td></td><td>2,115</td><td>178</td><td>BURNTSIENNA</td><td>OPW Premium Poly</td></tr><tr><td>10.</td><td>9</td><td></td><td>443</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>11.</td><td>10</td><td></td><td>426</td><td>069</td><td>RUSSIANSAGE</td><td>OPW Premium Poly</td></tr><tr><td>12.</td><td>17</td><td></td><td>3,971</td><td>172</td><td>WICKER</td><td>OPW Premium Poly</td></tr><tr><td>13.</td><td>16</td><td></td><td>1,133</td><td>123</td><td>DARKKHAKI</td><td>OPW Premium Poly</td></tr><tr><td>14.</td><td>9</td><td></td><td>500</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>15.</td><td>11</td><td></td><td>225</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>16.</td><td>5</td><td></td><td>2,128</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>17.</td><td>12</td><td></td><td>235</td><td>195</td><td>DOVERGRAY</td><td>OPW Premium Poly</td></tr><tr><td>18.</td><td>4</td><td></td><td>875</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr><tr><td>19.</td><td>3</td><td></td><td>2,515</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>20.</td><td>7</td><td></td><td>400</td><td>033</td><td>MULBERRY</td><td>OPW Premium Poly</td></tr><tr><td>21.</td><td>5</td><td></td><td>1,229</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>22.</td><td>3</td><td></td><td>1,070</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>23.</td><td>5</td><td></td><td>1,239</td><td>201</td><td>PUREWHITE</td><td>OPW Premium Poly</td></tr><tr><td>24.</td><td>9</td><td></td><td>537</td><td>181</td><td>FLESHTONE</td><td>OPW Premium Poly</td></tr><tr><td>25.</td><td>11</td><td></td><td>93</td><td>017</td><td>CORALROSE</td><td>OPW Premium Poly</td></tr><tr><td>26.</td><td>15</td><td></td><td>7,507</td><td>200</td><td>PITCHBLACK</td><td>OPW Premium Poly</td></tr><tr><td>27.</td><td>3</td><td></td><td>1,210</td><td>151</td><td>FOXYRED</td><td>OPW Premium Poly</td></tr><tr><td>28.</td><td>4</td><td></td><td>29</td><td>056</td><td>PERIWINKLEBLUE</td><td>OPW Premium Poly</td></tr></tbody></table>				#	N#	Color	St.	Code	Name	Chart	1.	1		6,341	115	EMERALDGREEN	OPW Premium Poly	2.	4		1,435	056	PERIWINKLEBLUE	OPW Premium Poly	3.	5		475	201	PUREWHITE	OPW Premium Poly	4.	2		1,394	035	BABYBLUE	OPW Premium Poly	5.	4		646	056	PERIWINKLEBLUE	OPW Premium Poly	6.	5		799	201	PUREWHITE	OPW Premium Poly	7.	9		682	181	FLESHTONE	OPW Premium Poly	8.	8		4,244	162	CINNAMONTOAST	OPW Premium Poly	9.	13		2,115	178	BURNTSIENNA	OPW Premium Poly	10.	9		443	181	FLESHTONE	OPW Premium Poly	11.	10		426	069	RUSSIANSAGE	OPW Premium Poly	12.	17		3,971	172	WICKER	OPW Premium Poly	13.	16		1,133	123	DARKKHAKI	OPW Premium Poly	14.	9		500	181	FLESHTONE	OPW Premium Poly	15.	11		225	017	CORALROSE	OPW Premium Poly	16.	5		2,128	201	PUREWHITE	OPW Premium Poly	17.	12		235	195	DOVERGRAY	OPW Premium Poly	18.	4		875	056	PERIWINKLEBLUE	OPW Premium Poly	19.	3		2,515	151	FOXYRED	OPW Premium Poly	20.	7		400	033	MULBERRY	OPW Premium Poly	21.	5		1,229	201	PUREWHITE	OPW Premium Poly	22.	3		1,070	151	FOXYRED	OPW Premium Poly	23.	5		1,239	201	PUREWHITE	OPW Premium Poly	24.	9		537	181	FLESHTONE	OPW Premium Poly	25.	11		93	017	CORALROSE	OPW Premium Poly	26.	15		7,507	200	PITCHBLACK	OPW Premium Poly	27.	3		1,210	151	FOXYRED	OPW Premium Poly	28.	4		29	056	PERIWINKLEBLUE	OPW Premium Poly				
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Machine runtime: <table><thead><tr><th>Machine</th><th>Runtime (hr:min:sec)</th></tr></thead><tbody><tr><td>Machine-1</td><td>1:03:04</td></tr></tbody></table>				Machine	Runtime (hr:min:sec)	Machine-1	1:03:04																																																																																																																																																																																																											
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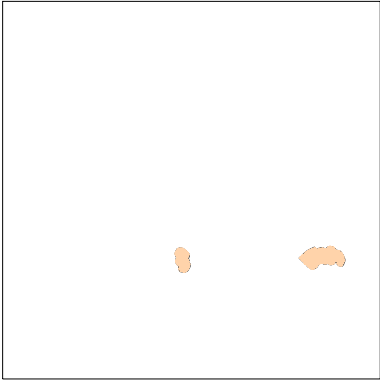
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Needle change



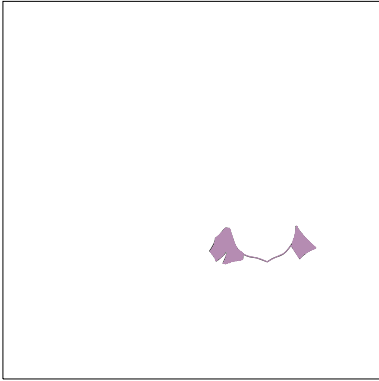
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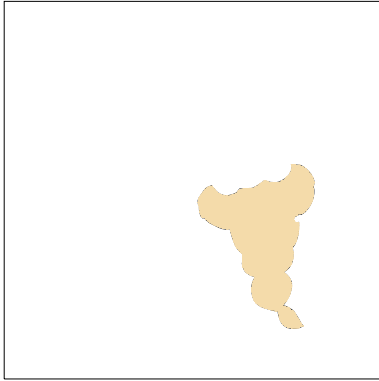
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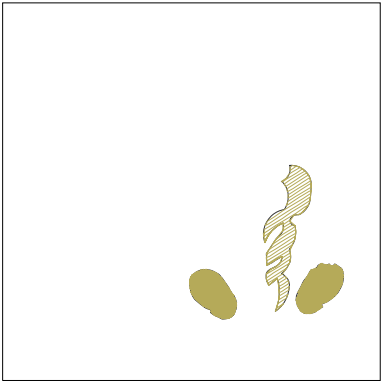
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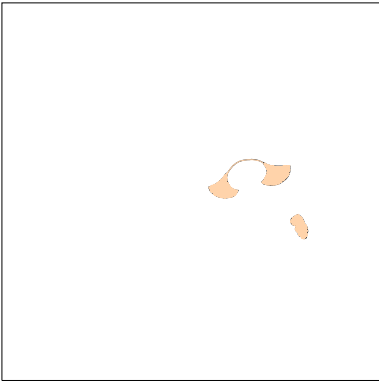
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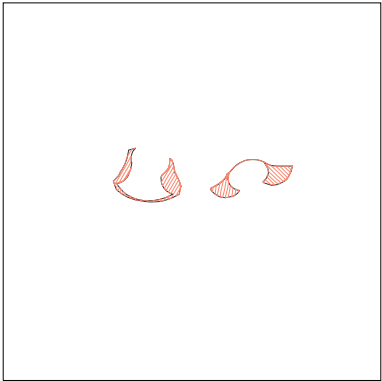
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Needle change



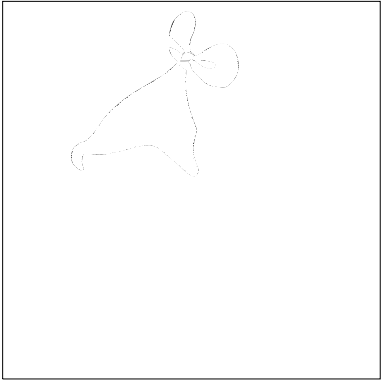
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Needle change



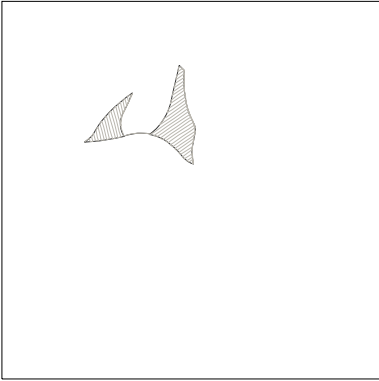
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Needle change



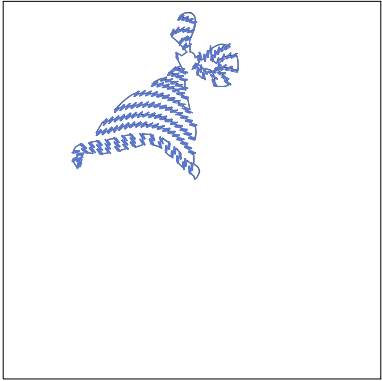
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Needle change



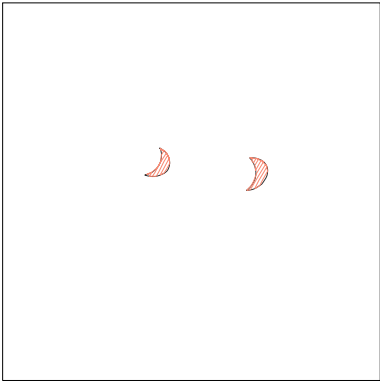
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Needle change



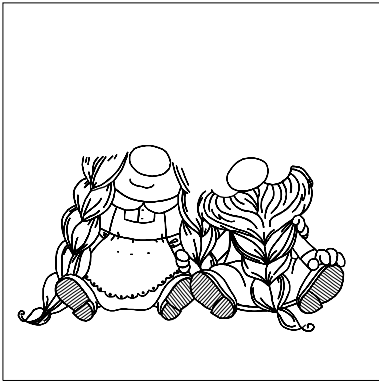
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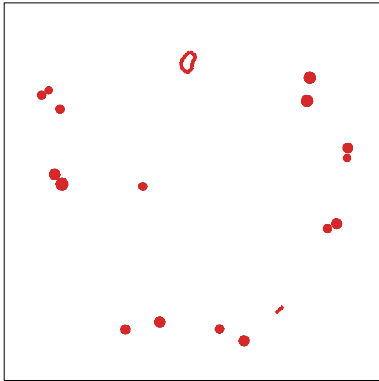
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Needle change



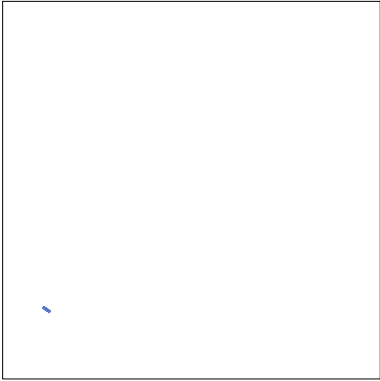
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Needle change



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Element:
Code: 200
Name: PITCHBLACK
Chart: OPW Premium Poly
Stitches: 7,507
Thread used: 91.86ft
Needle change



Stop #: 27
Element:
Code: 151
Name: FOXYRED
Chart: OPW Premium Poly
Stitches: 1,210
Thread used: 15.01ft
Needle change



Stop #: 28
Element:
Code: 056
Name: PERIWINKLEBLUE
Chart: OPW Premium Poly
Stitches: 29
Thread used: 0.34ft
Needle change