

Production Worksheet

Wilcom EmbroideryStudio – Designing

Design: **EP178-15-8x8-saying**

Title: **Baby Love Gnome**

Stitches: 42,452
Height: 7.79 in
Width: 5.93 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Embroidery
Playground



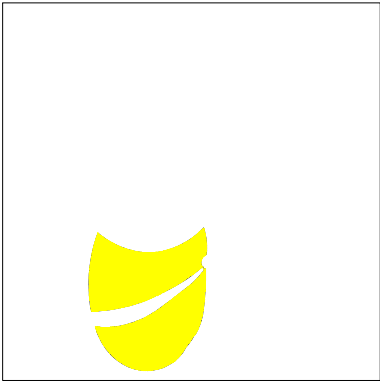
Wilcom EmbroideryStudio – Designing
Design: **EP178-15-8x8-saying**
Title: **Baby Love Gnome**

Stitches: 42,452
Height: 7.79 in
Width: 5.93 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

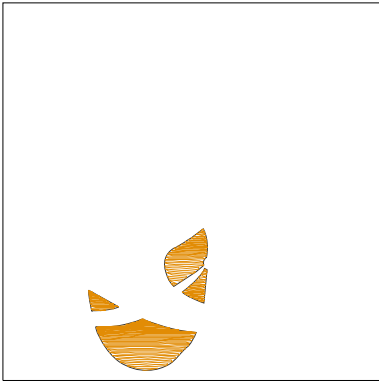
Machine format:	Tajima TBF
Color changes:	12
Stops:	13
Trims:	69
Hoop:	Square Quilting (200 x 200)
Thread chart:	Default, OPW Premium Poly
Total thread:	865.80ft

#	N#	Color	St.	Code	Name	Chart
1.	4		5,553	4	Yellow	Default
2.	2		938	150	GOLDENGLOW	OPW Premium Poly
3.	9		969	9	White	Default
4.	3		3,260	016	FLESHPINK	OPW Premium Poly
5.	15		9,972	15	Pink	Default
6.	11		5,256	11	Dark Red	Default
7.	4		371	4	Yellow	Default
8.	3		1,073	016	FLESHPINK	OPW Premium Poly
9.	6		196	155	FRESHPEACHES	OPW Premium Poly
10.	10		6,168	044	CARIBBEANx	OPW Premium Poly
11.	8		7,036	8	Black	Default
12.	10		973	044	CARIBBEANx	OPW Premium Poly
13.	9		686	9	White	Default

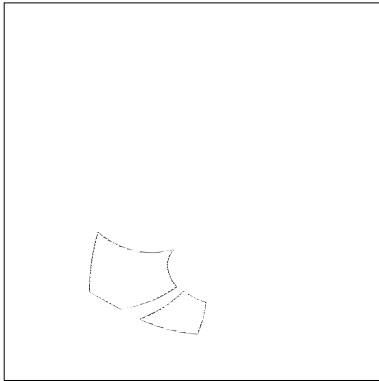
<u>Machine</u>	<u>Runtime (hr:min:sec)</u>
Machine-1	0:57:30



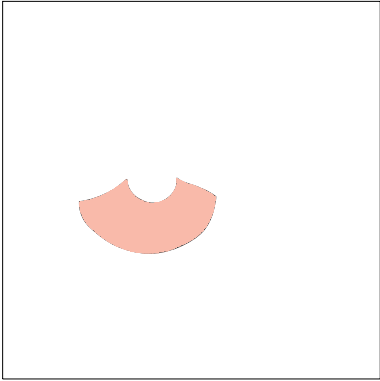
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 5,553
Thread used: 124.57ft



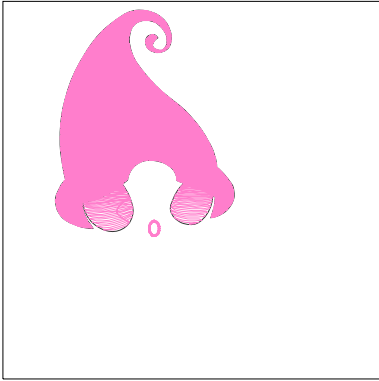
Stop #: 2
Element:
Code: 150
Name: GOLDENGLOW
Chart: OPW Premium Poly
Stitches: 938
Thread used: 18.39ft
Needle change



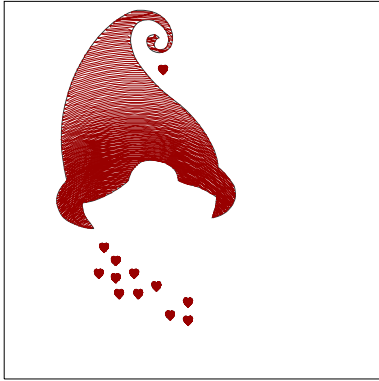
Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 969
Thread used: 19.85ft
Needle change



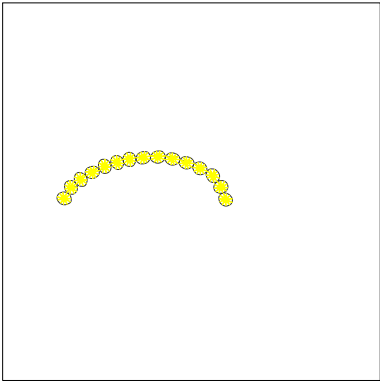
Stop #: 4
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 3,260
Thread used: 71.70ft
Needle change



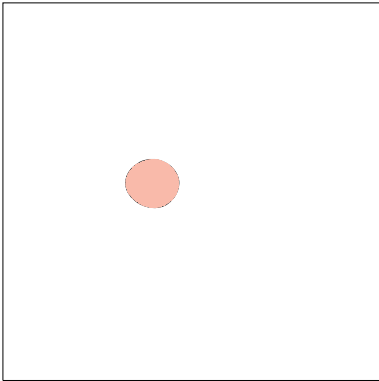
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 9,972
Thread used: 216.12ft
Needle change



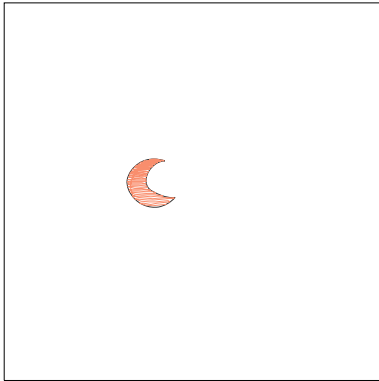
Stop #: 6
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 5,256
Thread used: 82.98ft
Needle change



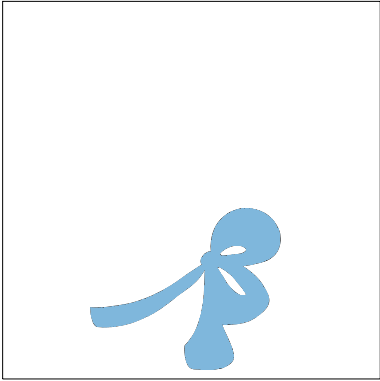
Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 371
Thread used: 8.56ft
Needle change



Stop #: 8
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 1,073
Thread used: 22.31ft
Needle change



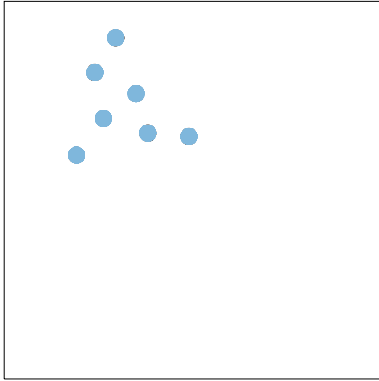
Stop #: 9
Element:
Code: 155
Name: FRESHPEACHES
Chart: OPW Premium Poly
Stitches: 196
Thread used: 3.58ft
Needle change



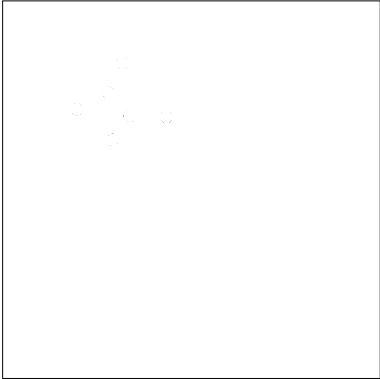
Stop #: 10
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 6,168
Thread used: 138.74ft
Needle change



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 7,036
Thread used: 123.85ft
Needle change



Stop #: 12
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 973
Thread used: 20.18ft
Needle change



Stop #: 13
Element:
Code: 9
Name: White
Chart: Default
Stitches: 686
Thread used: 10.68ft
Needle change

Production Worksheet

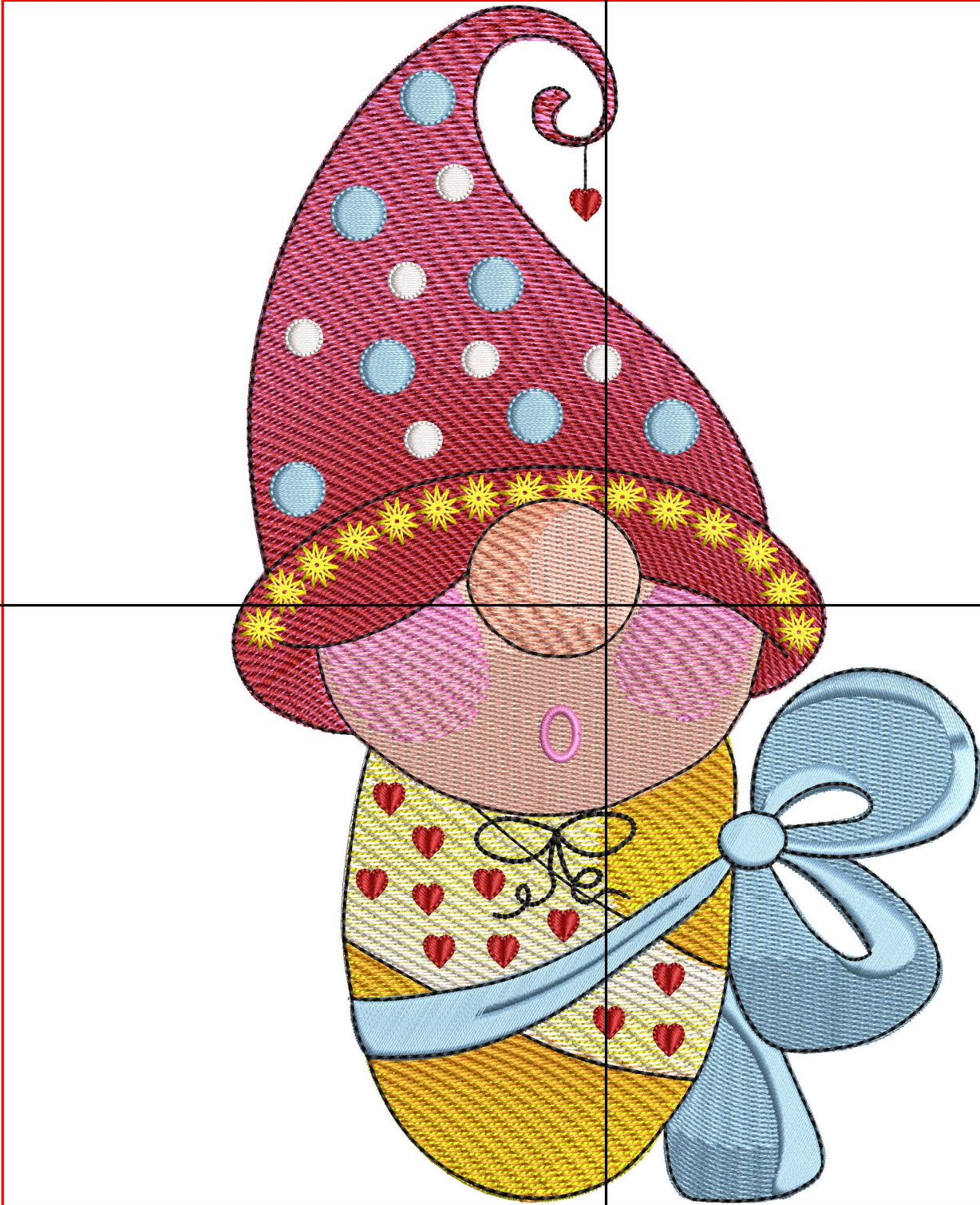
Wilcom EmbroideryStudio – Designing

Design: **EP178-15-8x8-ns**

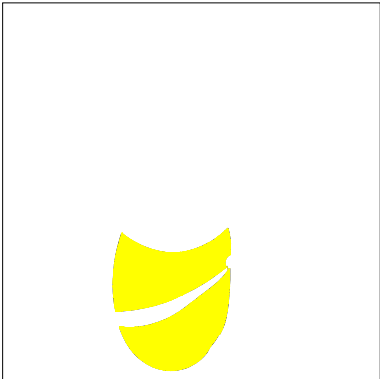
Title: **Baby Love Gnome**

Stitches: 38,727
Height: 7.79 in
Width: 4.88 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

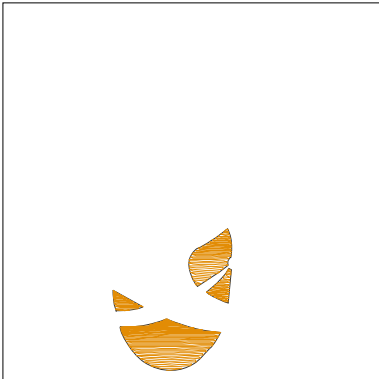
Embroidery
Playground



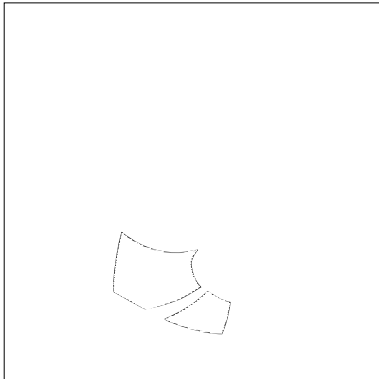
Production Worksheet Wilcom EmbroideryStudio – Designing Design: EP178-15-8x8-ns Title: Baby Love Gnome			Stitches: 38,727 Height: 7.79 in Width: 4.88 in Colors: 9 Colorway: Colorway 1 Zoom: 1:1	Embroidery Playground																																																																																																		
Machine format: Tajima TBF Color changes: 12 Stops: 13 Trims: 60 Hoop: Square Quilting (200 x 200) Thread chart: Default, OPW Premium Poly Total thread: 789.68ft																																																																																																						
Stop Sequence: <table><tr><th>#</th><th>N#</th><th>Color</th><th>St.</th><th>Code</th><th>Name</th><th>Chart</th></tr><tr><td>1.</td><td>4</td><td></td><td>5,552</td><td>4</td><td>Yellow</td><td>Default</td></tr><tr><td>2.</td><td>2</td><td></td><td>939</td><td>150</td><td>GOLDENGLOW</td><td>OPW Premium Poly</td></tr><tr><td>3.</td><td>9</td><td></td><td>969</td><td>9</td><td>White</td><td>Default</td></tr><tr><td>4.</td><td>3</td><td></td><td>3,258</td><td>016</td><td>FLESHPINK</td><td>OPW Premium Poly</td></tr><tr><td>5.</td><td>15</td><td></td><td>9,970</td><td>15</td><td>Pink</td><td>Default</td></tr><tr><td>6.</td><td>11</td><td></td><td>5,252</td><td>11</td><td>Dark Red</td><td>Default</td></tr><tr><td>7.</td><td>4</td><td></td><td>371</td><td>4</td><td>Yellow</td><td>Default</td></tr><tr><td>8.</td><td>3</td><td></td><td>1,073</td><td>016</td><td>FLESHPINK</td><td>OPW Premium Poly</td></tr><tr><td>9.</td><td>6</td><td></td><td>196</td><td>155</td><td>FRESHPEACHES</td><td>OPW Premium Poly</td></tr><tr><td>10.</td><td>10</td><td></td><td>6,188</td><td>044</td><td>CARIBBEANx</td><td>OPW Premium Poly</td></tr><tr><td>11.</td><td>8</td><td></td><td>3,306</td><td>8</td><td>Black</td><td>Default</td></tr><tr><td>12.</td><td>10</td><td></td><td>965</td><td>044</td><td>CARIBBEANx</td><td>OPW Premium Poly</td></tr><tr><td>13.</td><td>9</td><td></td><td>687</td><td>9</td><td>White</td><td>Default</td></tr></table>			#	N#	Color	St.	Code	Name	Chart	1.	4		5,552	4	Yellow	Default	2.	2		939	150	GOLDENGLOW	OPW Premium Poly	3.	9		969	9	White	Default	4.	3		3,258	016	FLESHPINK	OPW Premium Poly	5.	15		9,970	15	Pink	Default	6.	11		5,252	11	Dark Red	Default	7.	4		371	4	Yellow	Default	8.	3		1,073	016	FLESHPINK	OPW Premium Poly	9.	6		196	155	FRESHPEACHES	OPW Premium Poly	10.	10		6,188	044	CARIBBEANx	OPW Premium Poly	11.	8		3,306	8	Black	Default	12.	10		965	044	CARIBBEANx	OPW Premium Poly	13.	9		687	9	White	Default		
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3.	9		969	9	White	Default																																																																																																
4.	3		3,258	016	FLESHPINK	OPW Premium Poly																																																																																																
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10.	10		6,188	044	CARIBBEANx	OPW Premium Poly																																																																																																
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12.	10		965	044	CARIBBEANx	OPW Premium Poly																																																																																																
13.	9		687	9	White	Default																																																																																																
Machine runtime: <table><tr><th>Machine</th><th>Runtime (hr:min:sec)</th></tr><tr><td>Machine-1</td><td>0:52:16</td></tr></table>			Machine	Runtime (hr:min:sec)	Machine-1	0:52:16																																																																																																
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Authors:			Design last saved : 12/13/2021 12:59:07 AM																																																																																																			
			Date printed: 12/13/2021 12:59:26 AM																																																																																																			
			Page 2 of 5																																																																																																			



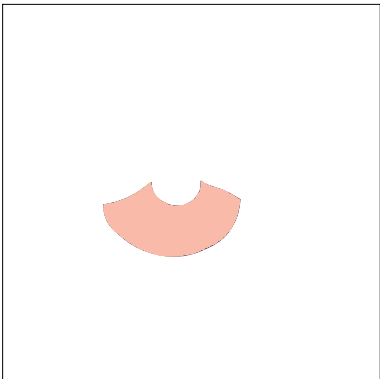
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 5,552
Thread used: 124.58ft



Stop #: 2
Element:
Code: 150
Name: GOLDENGLOW
Chart: OPW Premium Poly
Stitches: 939
Thread used: 18.40ft
Needle change



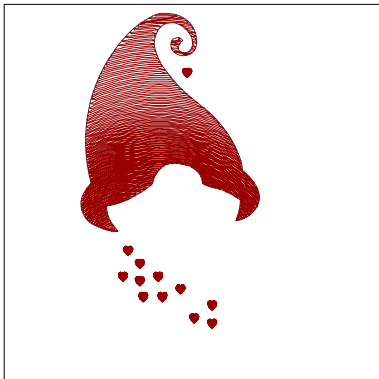
Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 969
Thread used: 19.85ft
Needle change



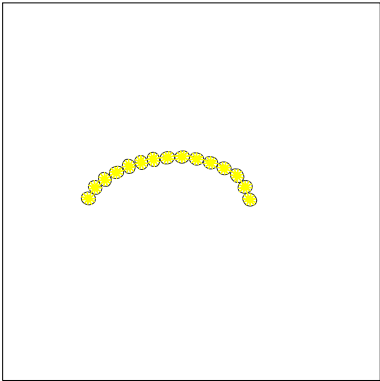
Stop #: 4
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 3,258
Thread used: 71.68ft
Needle change



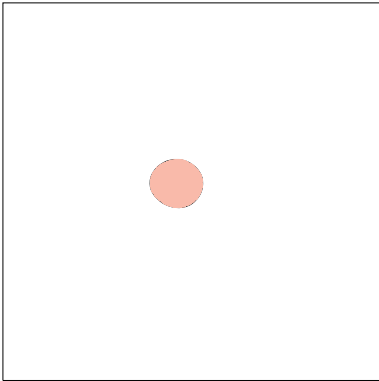
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 9,970
Thread used: 216.10ft
Needle change



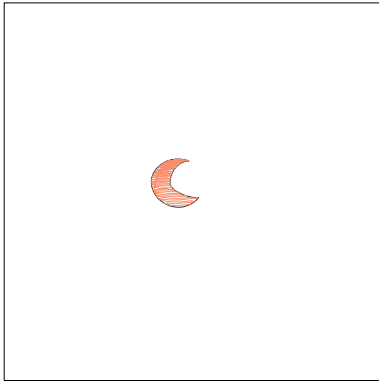
Stop #: 6
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 5,252
Thread used: 82.90ft
Needle change



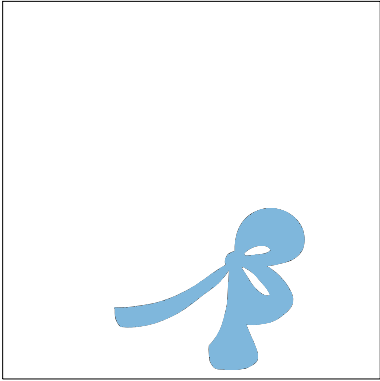
Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 371
Thread used: 8.56ft
Needle change



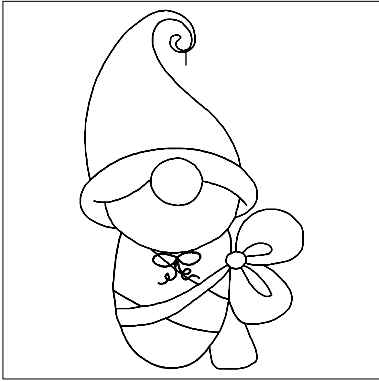
Stop #: 8
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 1,073
Thread used: 22.31ft
Needle change



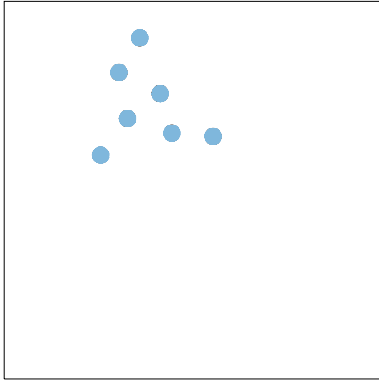
Stop #: 9
Element:
Code: 155
Name: FRESHPEACHES
Chart: OPW Premium Poly
Stitches: 196
Thread used: 3.58ft
Needle change



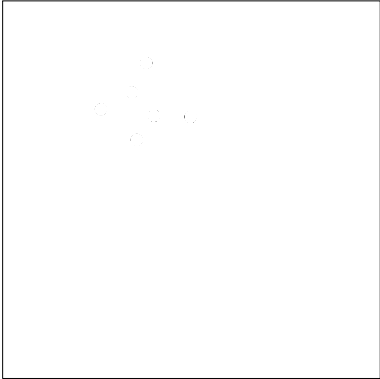
Stop #: 10
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 6,188
Thread used: 139.13ft
Needle change



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 3,306
Thread used: 47.56ft
Needle change



Stop #: 12
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 965
Thread used: 20.10ft
Needle change



Stop #: 13
Element:
Code: 9
Name: White
Chart: Default
Stitches: 687
Thread used: 10.65ft
Needle change

Production Worksheet

Wilcom EmbroideryStudio – Designing

Design: EP178-15-5x7-saying

Title: Baby Love Gnome

Stitches: 31,922
Height: 6.44 in
Width: 4.90 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Embroidery
Playground

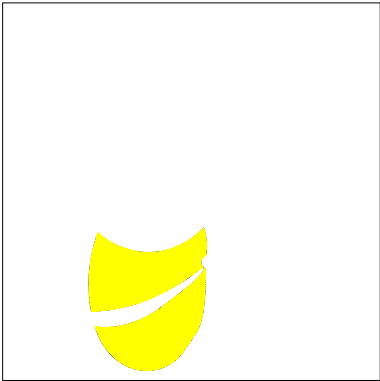


Machine format: Tajima TBF
Color changes: 12
Stops: 13
Trims: 56
Hoop: Medium (130 x 180)
Thread chart: Default, OPW Premium Poly
Total thread: 621.71ft

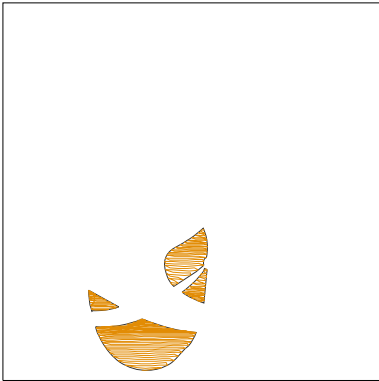
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		3,977	4	Yellow	Default
2.	2		695	150	GOLDENGLOW	OPW Premium Poly
3.	9		706	9	White	Default
4.	3		2,293	016	FLESHPINK	OPW Premium Poly
5.	15		7,079	15	Pink	Default
6.	11		4,141	11	Dark Red	Default
7.	4		250	4	Yellow	Default
8.	3		765	016	FLESHPINK	OPW Premium Poly
9.	6		147	155	FRESHPEACHES	OPW Premium Poly
10.	10		4,516	044	CARIBBEANx	OPW Premium Poly
11.	8		5,864	8	Black	Default
12.	10		923	044	CARIBBEANx	OPW Premium Poly
13.	9		565	9	White	Default

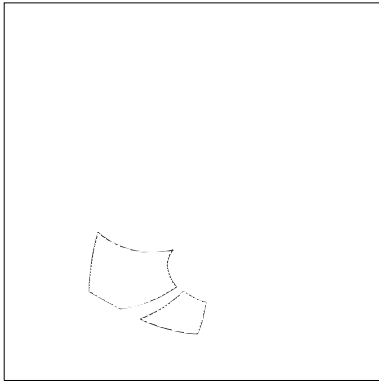
Machine runtime:
Machine Runtime (hr:min:sec)
Machine-1 0:44:07



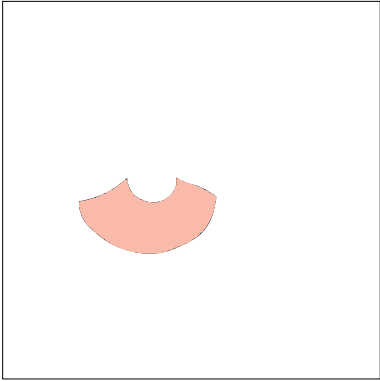
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 3,977
Thread used: 87.42ft



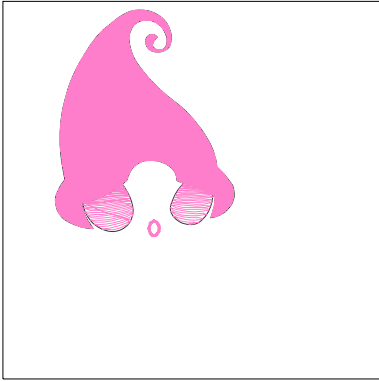
Stop #: 2
Element:
Code: 150
Name: GOLDENGLOW
Chart: OPW Premium Poly
Stitches: 695
Thread used: 13.06ft
Needle change



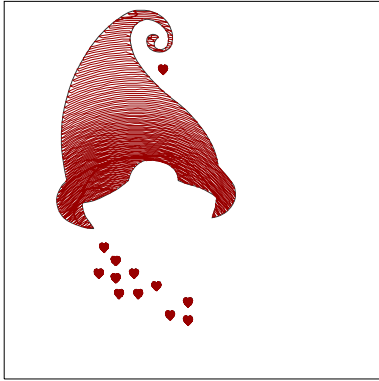
Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 706
Thread used: 14.06ft
Needle change



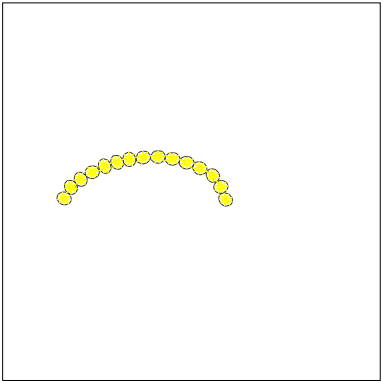
Stop #: 4
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 2,293
Thread used: 49.67ft
Needle change



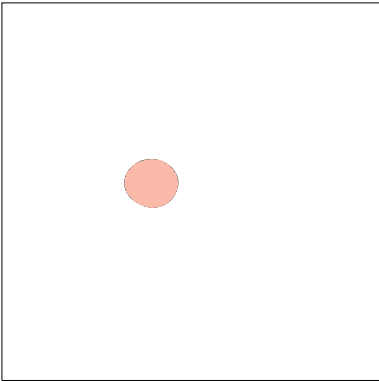
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 7,079
Thread used: 150.24ft
Needle change



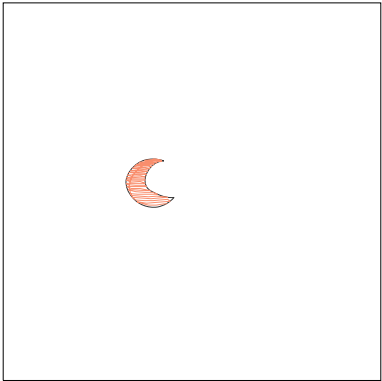
Stop #: 6
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 4,141
Thread used: 61.54ft
Needle change



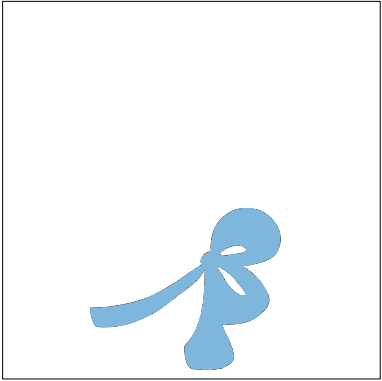
Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 250
Thread used: 5.81ft
Needle change



Stop #: 8
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 765
Thread used: 15.51ft
Needle change



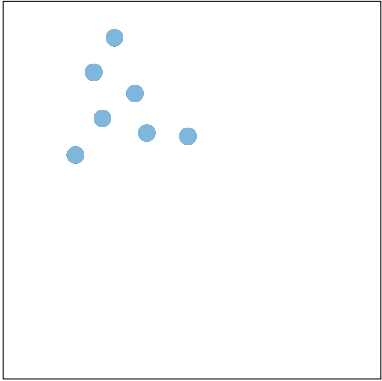
Stop #: 9
Element:
Code: 155
Name: FRESHPEACHES
Chart: OPW Premium Poly
Stitches: 147
Thread used: 2.56ft
Needle change



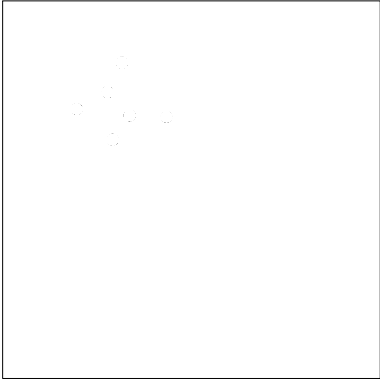
Stop #: 10
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 4,516
Thread used: 97.59ft
Needle change



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 5,864
Thread used: 95.51ft
Needle change



Stop #: 12
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 923
Thread used: 16.34ft
Needle change



Stop #: 13
Element:
Code: 9
Name: White
Chart: Default
Stitches: 565
Thread used: 8.15ft
Needle change

Production Worksheet

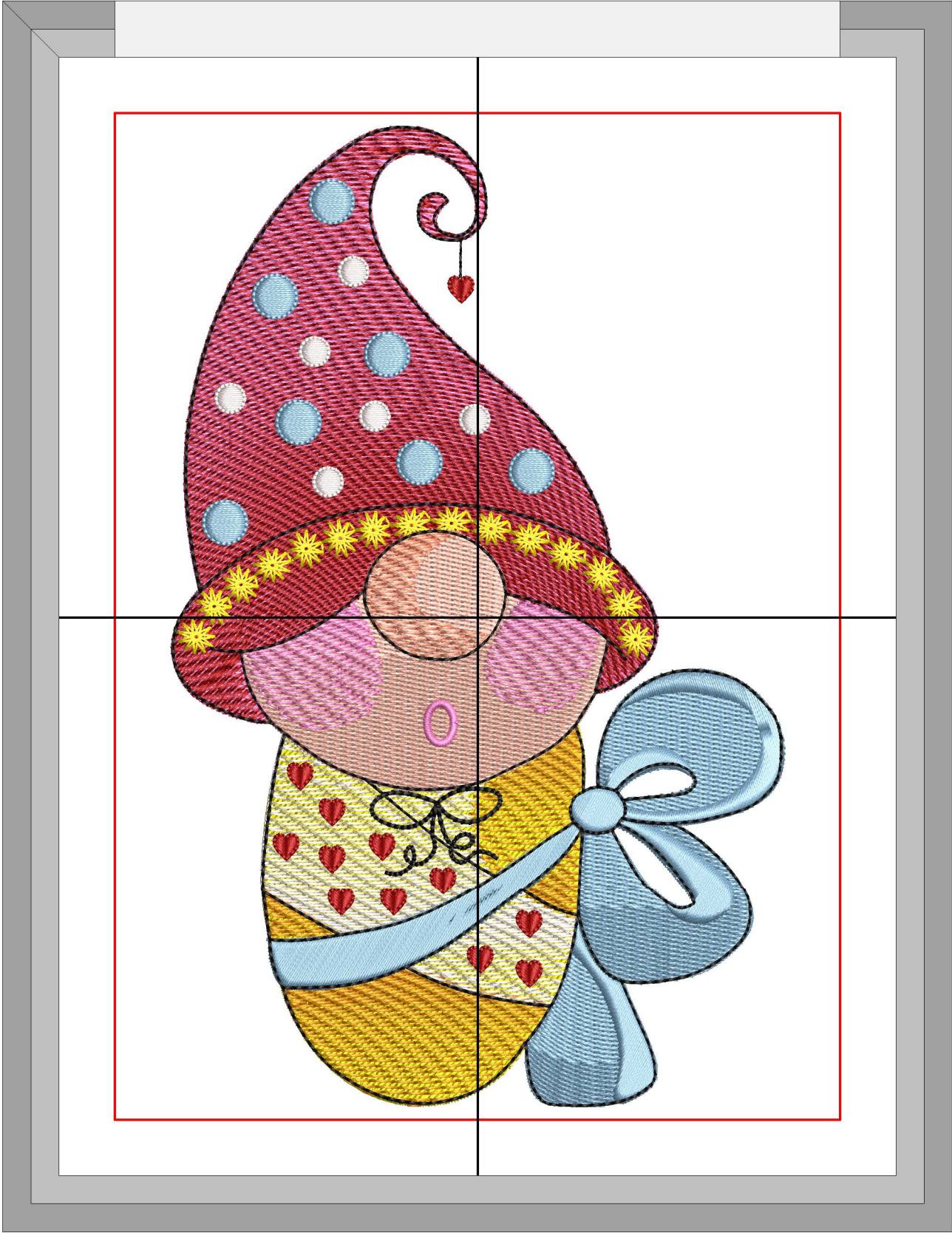
Wilcom EmbroideryStudio – Designing

Design: EP178-15-5x7-ns

Title: Baby Love Gnome

Stitches: 32,146
Height: 6.90 in
Width: 4.32 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

Embroidery
Playground



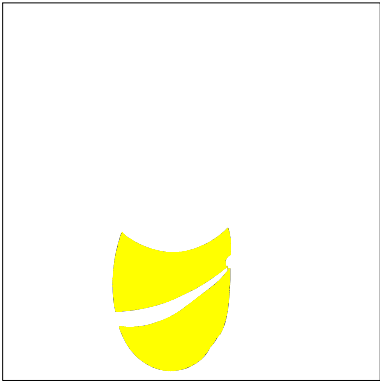
Title: **Baby Love Gnome**

Stitches: 32,146
Height: 6.90 in
Width: 4.32 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1

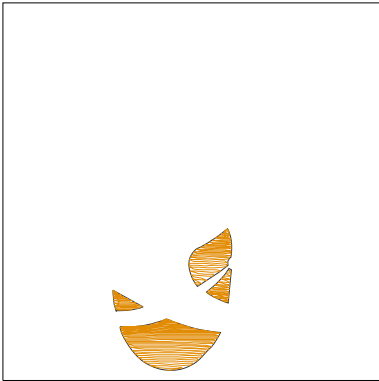
Machine format: Tajima TBF
Color changes: 12
Stops: 13
Trims: 47
Hoop: Medium (130 x 180)
Thread chart: Default, OPW Premium Poly
Total thread: 638.36ft

#	N#	Color	St.	Code	Name	Chart
1.	4		4,431	4	Yellow	Default
2.	2		770	150	GOLDENGLOW	OPW Premium Poly
3.	9		785	9	White	Default
4.	3		2,603	016	FLESHPINK	OPW Premium Poly
5.	15		8,028	15	Pink	Default
6.	11		4,672	11	Dark Red	Default
7.	4		282	4	Yellow	Default
8.	3		868	016	FLESHPINK	OPW Premium Poly
9.	6		163	155	FRESHPEACHES	OPW Premium Poly
10.	10		5,028	044	CARIBBEANx	OPW Premium Poly
11.	8		2,986	8	Black	Default
12.	10		931	044	CARIBBEANx	OPW Premium Poly
13.	9		598	9	White	Default

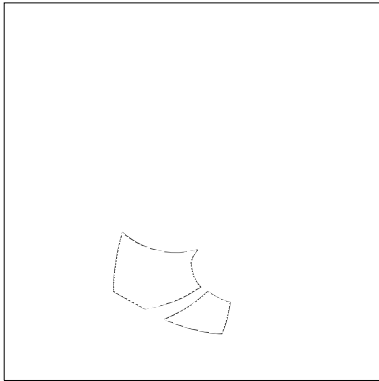
Machine-1 0:43:19



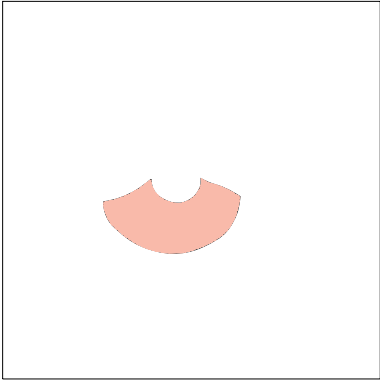
Stop #: 1
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 4,431
Thread used: 98.32ft



Stop #: 2
Element:
Code: 150
Name: GOLDENGLOW
Chart: OPW Premium Poly
Stitches: 770
Thread used: 14.63ft
Needle change



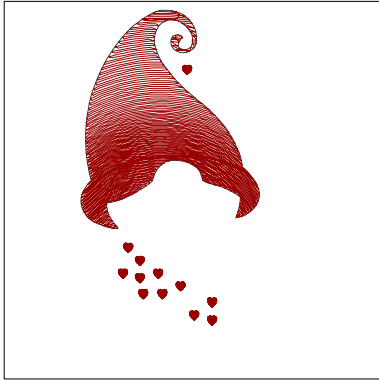
Stop #: 3
Element:
Code: 9
Name: White
Chart: Default
Stitches: 785
Thread used: 15.86ft
Needle change



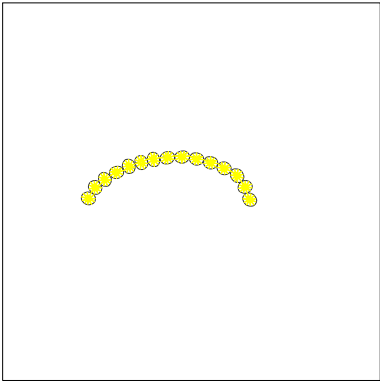
Stop #: 4
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 2,603
Thread used: 56.58ft
Needle change



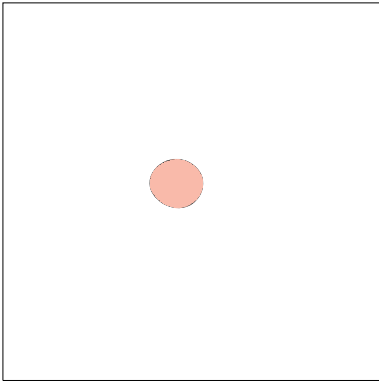
Stop #: 5
Element:
Code: 15
Name: Pink
Chart: Default
Stitches: 8,028
Thread used: 171.24ft
Needle change



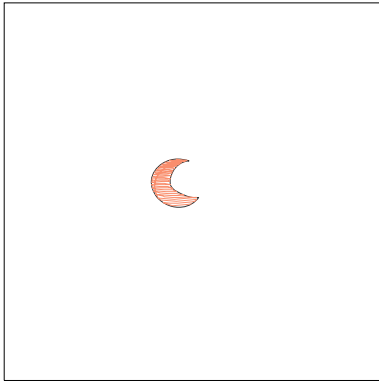
Stop #: 6
Element:
Code: 11
Name: Dark Red
Chart: Default
Stitches: 4,672
Thread used: 70.20ft
Needle change



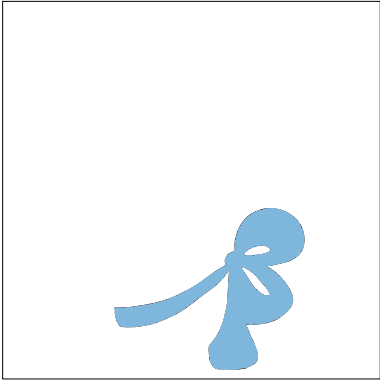
Stop #: 7
Element:
Code: 4
Name: Yellow
Chart: Default
Stitches: 282
Thread used: 7.18ft
Needle change



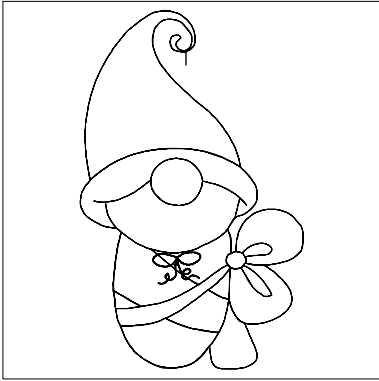
Stop #: 8
Element:
Code: 016
Name: FLESHPINK
Chart: OPW Premium Poly
Stitches: 868
Thread used: 17.71ft
Needle change



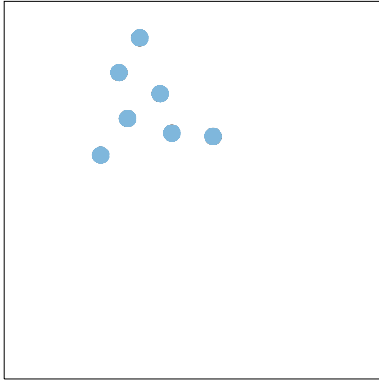
Stop #: 9
Element:
Code: 155
Name: FRESHPEACHES
Chart: OPW Premium Poly
Stitches: 163
Thread used: 2.89ft
Needle change



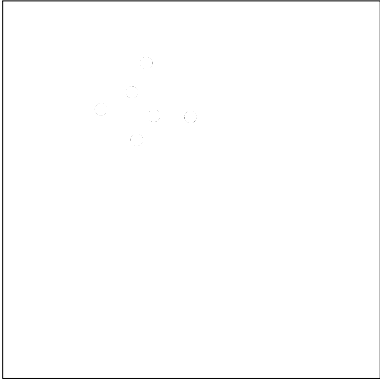
Stop #: 10
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 5,028
Thread used: 110.61ft
Needle change



Stop #: 11
Element:
Code: 8
Name: Black
Chart: Default
Stitches: 2,986
Thread used: 42.44ft
Needle change



Stop #: 12
Element:
Code: 044
Name: CARIBBEANx
Chart: OPW Premium Poly
Stitches: 931
Thread used: 17.53ft
Needle change



Stop #: 13
Element:
Code: 9
Name: White
Chart: Default
Stitches: 598
Thread used: 8.89ft
Needle change