

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **4 inch-260227-01**

Title:

Stitches: 24 038

Height: 3.52 in

Width: 3.15 in

Colors: 10

Colorway: Colorway 1

Zoom: 1.99

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima

Color changes: 10

Stops: 11

Trims: 48

Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9		7 923	1242	Dark Denim
2.	2		3 597	1147	Christmas Red
3.	1		4 322	1071	Baby's Breath
4.	6		373	1353	Blue Spruce
5.	3		1 198	1086	Sterling Silver
6.	8		2 561	1230	Root Beer
7.	10		603	1059	Dark Chocolate
8.	5		401	1179	Sweet Potato
9.	4		530	1159	Mustard
10.	7		1 005	1138	Doe Skin
11.	10		1 523	1059	Dark Chocolate

Thread usage: 319.83ft

N#	Color	Name	Length
9.		1242 Dark Denim	103.29ft
2.		1147 Christmas Red	48.54ft
1.		1071 Baby's Breath	58.65ft
6.		1353 Blue Spruce	5.88ft
3.		1086 Sterling Silver	14.07ft
8.		1230 Root Beer	37.31ft
10.		1059 Dark Chocolate	27.65ft
5.		1179 Sweet Potato	4.13ft
4.		1159 Mustard	6.31ft
7.		1138 Doe Skin	14.00ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **4 inch-260227-01**

Title:

Stitches: 24 038

Height: 3.52 in

Width: 3.15 in

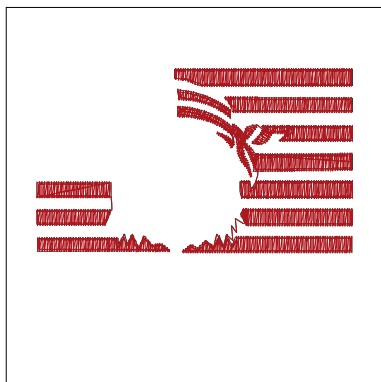
Colors: 10

Colorway: Colorway 1

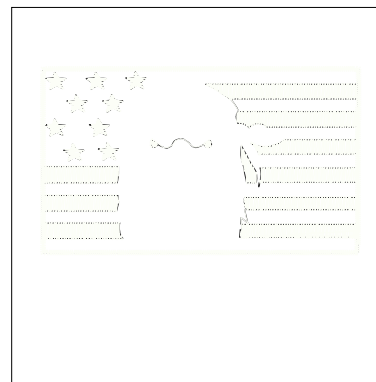
Zoom: 0.53



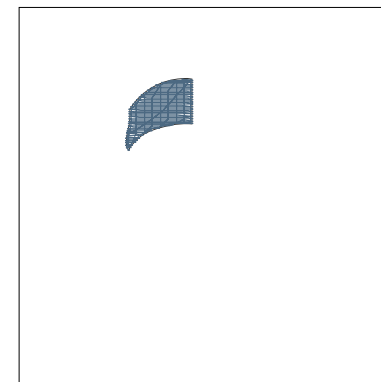
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 7 923  
Thread used: 103.29ft



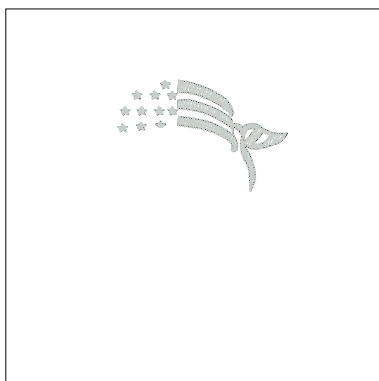
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 3 597  
Thread used: 48.54ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 4 322  
Thread used: 58.65ft



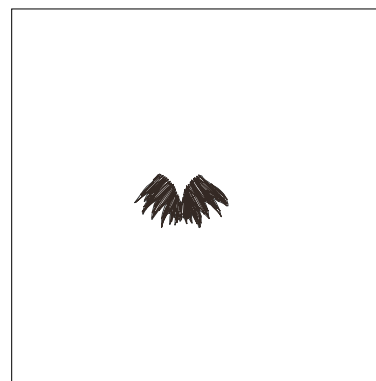
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 373  
Thread used: 5.88ft



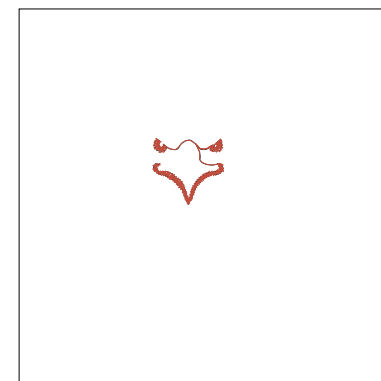
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 1 198  
Thread used: 14.07ft



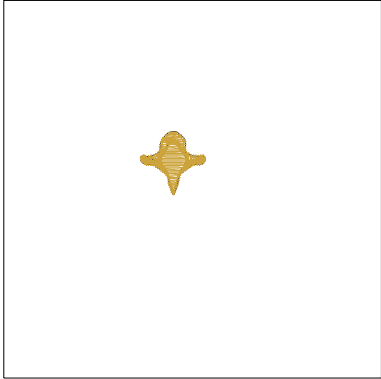
Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 2 561  
Thread used: 37.31ft



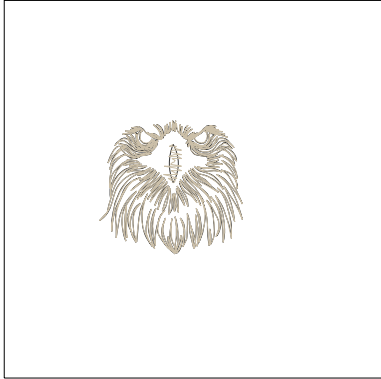
Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 603  
Thread used: 8.49ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 401  
Thread used: 4.13ft



Stop #: 9  
 Element:  
 Code: 1159  
 Name: Mustard  
 Chart: Madeira Classic 40  
 Stitches: 530  
 Thread used: 6.31ft



Stop #: 10  
 Element:  
 Code: 1138  
 Name: Doe Skin  
 Chart: Madeira Classic 40  
 Stitches: 1 005  
 Thread used: 14.00ft



Stop #: 11  
 Element:  
 Code: 1059  
 Name: Dark Chocolate  
 Chart: Madeira Classic 40  
 Stitches: 1 523  
 Thread used: 19.16ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **5 inch-260227-01**

Title:

Stitches: 32 268

Height: 4.52 in

Width: 4.04 in

Colors: 10

Colorway: Colorway 1

Zoom: 1.55

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima

Color changes: 10

Stops: 11

Trims: 56

Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	10 614	1242	Dark Denim
2.	2	Christmas Red	4 995	1147	Christmas Red
3.	1	Baby's Breath	5 922	1071	Baby's Breath
4.	6	Blue Spruce	545	1353	Blue Spruce
5.	3	Sterling Silver	1 522	1086	Sterling Silver
6.	8	Root Beer	3 587	1230	Root Beer
7.	10	Dark Chocolate	845	1059	Dark Chocolate
8.	5	Sweet Potato	514	1179	Sweet Potato
9.	4	Mustard	715	1159	Mustard
10.	7	Doe Skin	1 206	1138	Doe Skin
11.	10	Dark Chocolate	1 801	1059	Dark Chocolate

Thread usage: 453.52ft

N#	Color	Name	Length
9.	1242	Dark Denim	148.02ft
2.	1147	Christmas Red	70.56ft
1.	1071	Baby's Breath	84.50ft
6.	1353	Blue Spruce	9.02ft
3.	1086	Sterling Silver	18.80ft
8.	1230	Root Beer	54.66ft
10.	1059	Dark Chocolate	36.08ft
5.	1179	Sweet Potato	5.47ft
4.	1159	Mustard	8.92ft
7.	1138	Doe Skin	17.48ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **5 inch-260227-01**

Title:

Stitches: 32 268

Height: 4.52 in

Width: 4.04 in

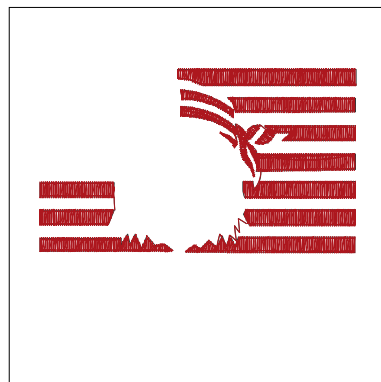
Colors: 10

Colorway: Colorway 1

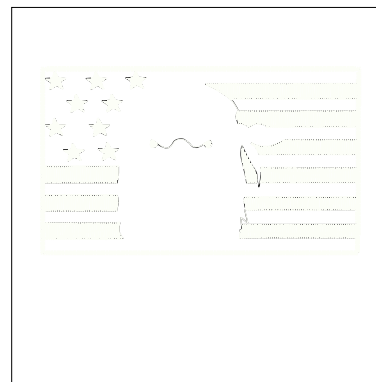
Zoom: 0.41



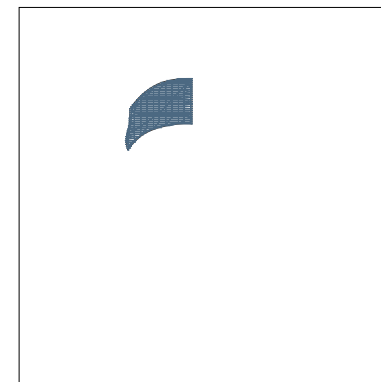
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 10 614  
Thread used: 148.02ft



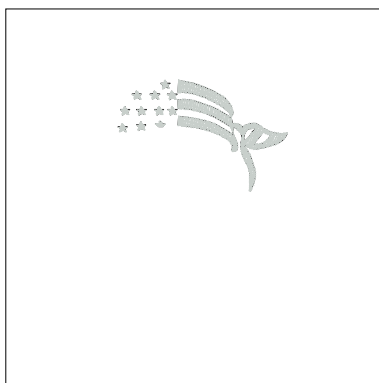
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 4 995  
Thread used: 70.56ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 5 922  
Thread used: 84.50ft



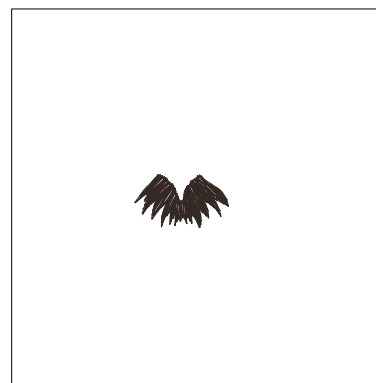
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 545  
Thread used: 9.02ft



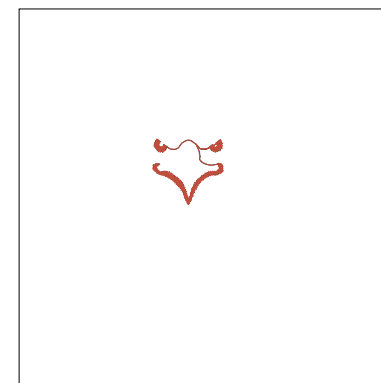
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 1 522  
Thread used: 18.80ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 3 587  
Thread used: 54.66ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 845  
Thread used: 12.58ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 514  
Thread used: 5.47ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **5 inch-260227-01**

Title:

Stitches: 32 268

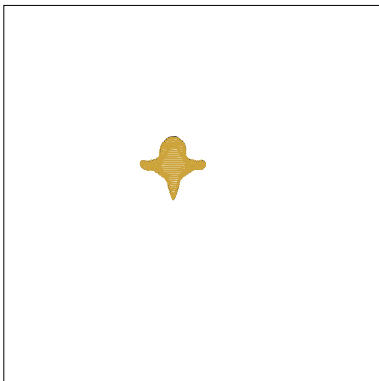
Height: 4.52 in

Width: 4.04 in

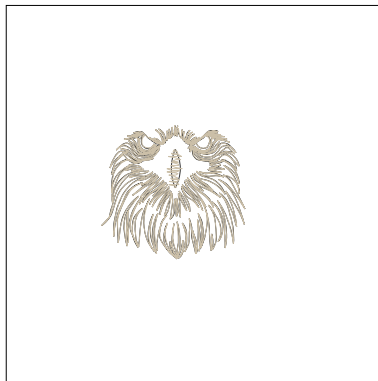
Colors: 10

Colorway: Colorway 1

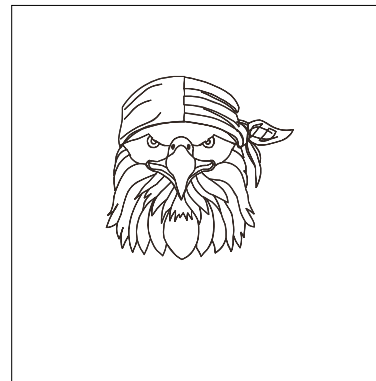
Zoom: 0.41



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 715  
Thread used: 8.92ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 1 206  
Thread used: 17.48ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 801  
Thread used: 23.50ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **6 inch-260227-01**

Title:

Stitches: 41 596

Height: 5.52 in

Width: 4.93 in

Colors: 10

Colorway: Colorway 1

Zoom: 1.27

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima

Color changes: 10

Stops: 11

Trims: 59

Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	13 809	1242	Dark Denim
2.	2	Christmas Red	6 640	1147	Christmas Red
3.	1	Baby's Breath	7 598	1071	Baby's Breath
4.	6	Blue Spruce	773	1353	Blue Spruce
5.	3	Sterling Silver	1 857	1086	Sterling Silver
6.	8	Root Beer	4 785	1230	Root Beer
7.	10	Dark Chocolate	1 134	1059	Dark Chocolate
8.	5	Sweet Potato	609	1179	Sweet Potato
9.	4	Mustard	900	1159	Mustard
10.	7	Doe Skin	1 387	1138	Doe Skin
11.	10	Dark Chocolate	2 102	1059	Dark Chocolate

Thread usage: 609.59ft

N#	Color	Name	Length
9.	1242	Dark Denim	201.54ft
2.	1147	Christmas Red	97.05ft
1.	1071	Baby's Breath	113.20ft
6.	1353	Blue Spruce	13.14ft
3.	1086	Sterling Silver	24.31ft
8.	1230	Root Beer	75.64ft
10.	1059	Dark Chocolate	45.39ft
5.	1179	Sweet Potato	6.73ft
4.	1159	Mustard	11.78ft
7.	1138	Doe Skin	20.81ft

# Color Film

Wilcom EmbroideryStudio - Designing

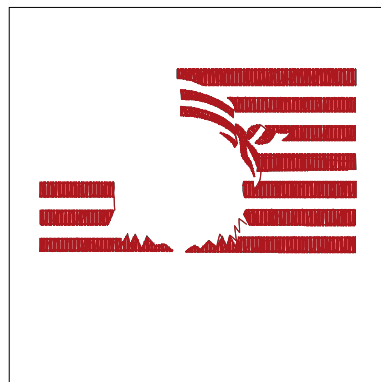
Design: **6 inch-260227-01**

Title:

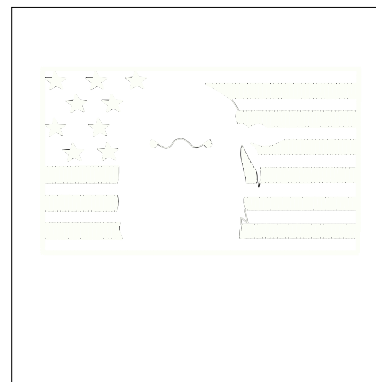
Stitches: 41 596  
Height: 5.52 in  
Width: 4.93 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.34



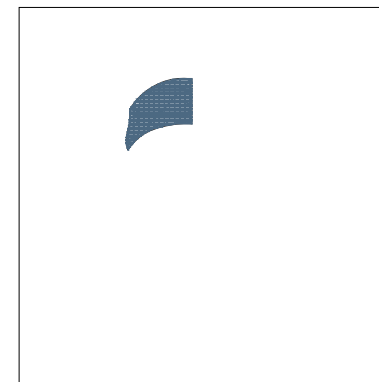
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 13 809  
Thread used: 201.54ft



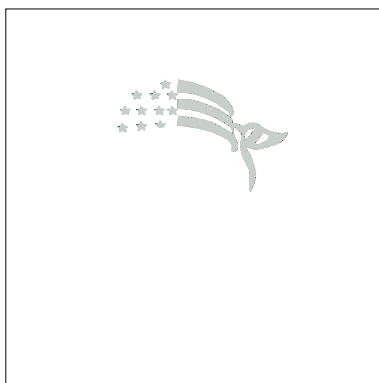
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 6 640  
Thread used: 97.05ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 7 598  
Thread used: 113.20ft



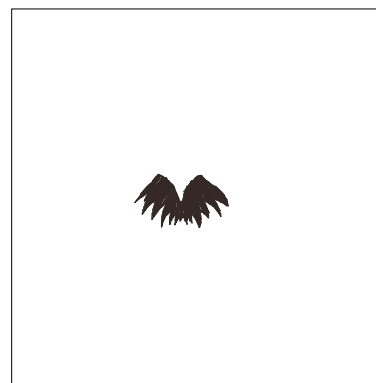
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 773  
Thread used: 13.14ft



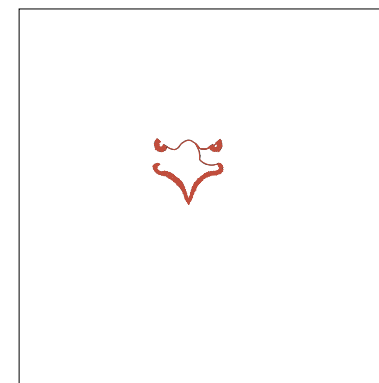
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 1 857  
Thread used: 24.31ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 4 785  
Thread used: 75.64ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 134  
Thread used: 17.37ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 609  
Thread used: 6.73ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **6 inch-260227-01**

Title:

Stitches: 41 596

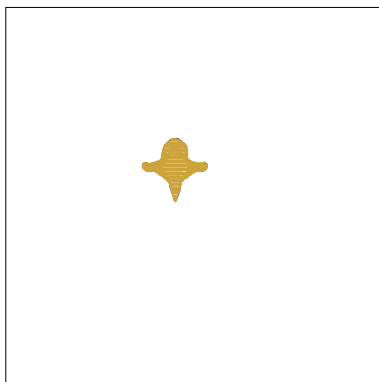
Height: 5.52 in

Width: 4.93 in

Colors: 10

Colorway: Colorway 1

Zoom: 0.34



Stop #: 9

Element:

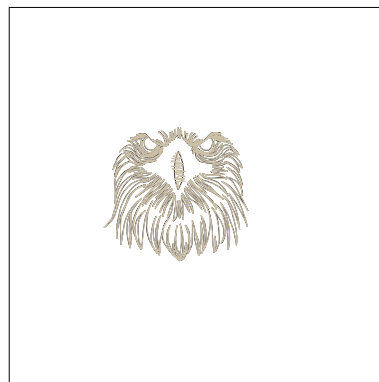
Code: 1159

Name: Mustard

Chart: Madeira Classic 40

Stitches: 900

Thread used: 11.78ft



Stop #: 10

Element:

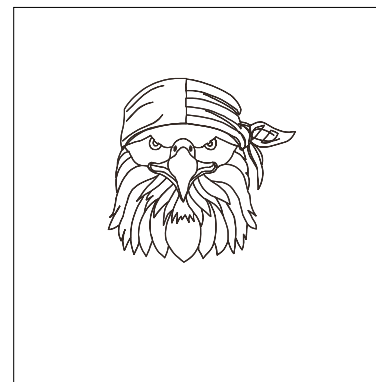
Code: 1138

Name: Doe Skin

Chart: Madeira Classic 40

Stitches: 1 387

Thread used: 20.81ft



Stop #: 11

Element:

Code: 1059

Name: Dark Chocolate

Chart: Madeira Classic 40

Stitches: 2 102

Thread used: 28.02ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **7 inch-260227-01**

Title:

Stitches: 49 390  
Height: 6.02 in  
Width: 5.38 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1.16

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 64  
Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	15 576	1242	Dark Denim
2.	2	Christmas Red	7 476	1147	Christmas Red
3.	1	Baby's Breath	8 539	1071	Baby's Breath
4.	6	Blue Spruce	893	1353	Blue Spruce
5.	3	Sterling Silver	2 009	1086	Sterling Silver
6.	8	Root Beer	5 466	1230	Root Beer
7.	10	Dark Chocolate	1 246	1059	Dark Chocolate
8.	5	Sweet Potato	665	1179	Sweet Potato
9.	4	Mustard	988	1159	Mustard
10.	7	Doe Skin	1 490	1138	Doe Skin
11.	10	Dark Chocolate	5 040	1059	Dark Chocolate

Thread usage: 734.18ft

N#	Color	Name	Length
9.	1242	Dark Denim	231.44ft
2.	1147	Christmas Red	111.10ft
1.	1071	Baby's Breath	129.36ft
6.	1353	Blue Spruce	15.36ft
3.	1086	Sterling Silver	26.86ft
8.	1230	Root Beer	87.58ft
10.	1059	Dark Chocolate	89.16ft
5.	1179	Sweet Potato	7.47ft
4.	1159	Mustard	13.27ft
7.	1138	Doe Skin	22.59ft

# Color Film

Wilcom EmbroideryStudio - Designing

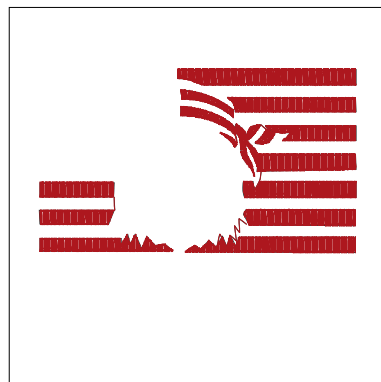
Design: **7 inch-260227-01**

Title:

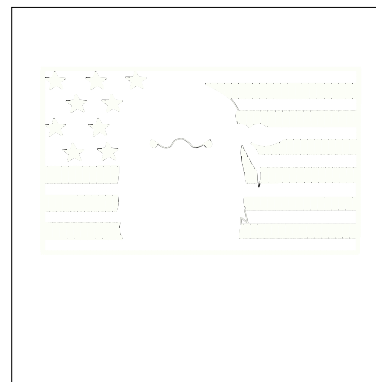
Stitches: 49 390  
Height: 6.02 in  
Width: 5.38 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.31



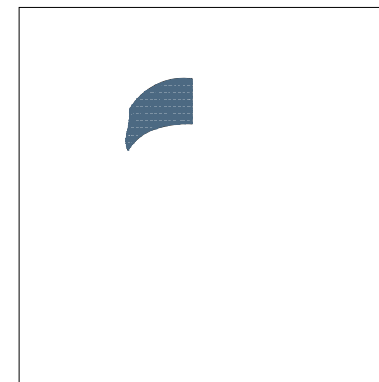
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 15 576  
Thread used: 231.44ft



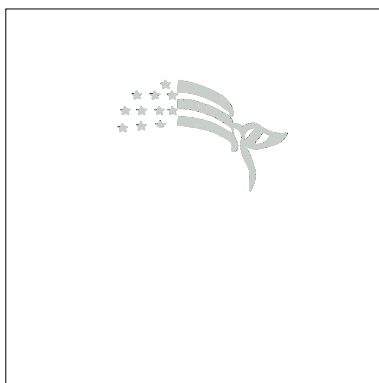
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 7 476  
Thread used: 111.10ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 8 539  
Thread used: 129.36ft



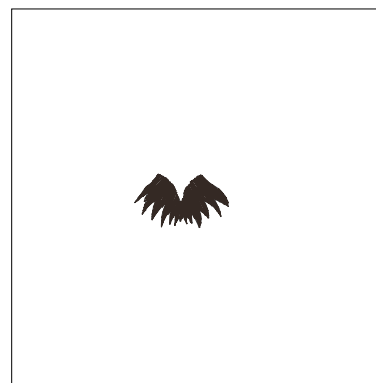
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 893  
Thread used: 15.36ft



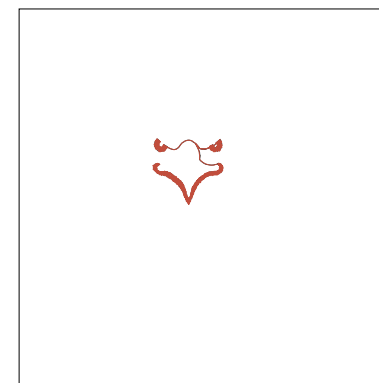
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 2 009  
Thread used: 26.86ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 5 466  
Thread used: 87.58ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 246  
Thread used: 19.37ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 665  
Thread used: 7.47ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **7 inch-260227-01**

Title:

Stitches: 49 390

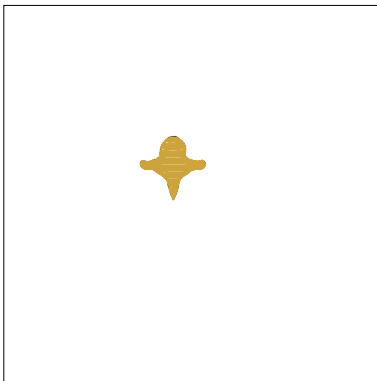
Height: 6.02 in

Width: 5.38 in

Colors: 10

Colorway: Colorway 1

Zoom: 0.31



Stop #: 9

Element:

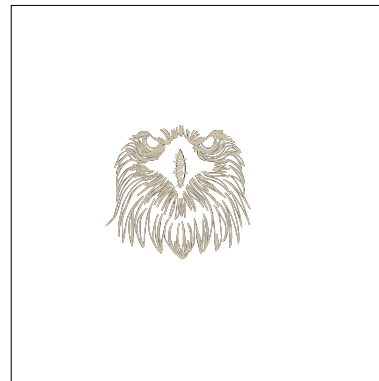
Code: 1159

Name: Mustard

Chart: Madeira Classic 40

Stitches: 988

Thread used: 13.27ft



Stop #: 10

Element:

Code: 1138

Name: Doe Skin

Chart: Madeira Classic 40

Stitches: 1 490

Thread used: 22.59ft



Stop #: 11

Element:

Code: 1059

Name: Dark Chocolate

Chart: Madeira Classic 40

Stitches: 5 040

Thread used: 69.79ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **8 inch-260227-01**

Title:

Stitches: 60 637  
Height: 7.02 in  
Width: 6.27 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 1.00

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 65  
Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	19 440	1242	Dark Denim
2.	2	Christmas Red	9 459	1147	Christmas Red
3.	1	Baby's Breath	10 487	1071	Baby's Breath
4.	6	Blue Spruce	1 158	1353	Blue Spruce
5.	3	Sterling Silver	2 408	1086	Sterling Silver
6.	8	Root Beer	6 814	1230	Root Beer
7.	10	Dark Chocolate	1 524	1059	Dark Chocolate
8.	5	Sweet Potato	766	1179	Sweet Potato
9.	4	Mustard	1 177	1159	Mustard
10.	7	Doe Skin	1 681	1138	Doe Skin
11.	10	Dark Chocolate	5 721	1059	Dark Chocolate

Thread usage: 927.50ft

N#	Color	Name	Length
9.	1242	Dark Denim	297.47ft
2.	1147	Christmas Red	144.26ft
1.	1071	Baby's Breath	163.65ft
6.	1353	Blue Spruce	20.43ft
3.	1086	Sterling Silver	33.48ft
8.	1230	Root Beer	111.85ft
10.	1059	Dark Chocolate	104.97ft
5.	1179	Sweet Potato	8.88ft
4.	1159	Mustard	16.46ft
7.	1138	Doe Skin	26.03ft

# Color Film

Wilcom EmbroideryStudio - Designing

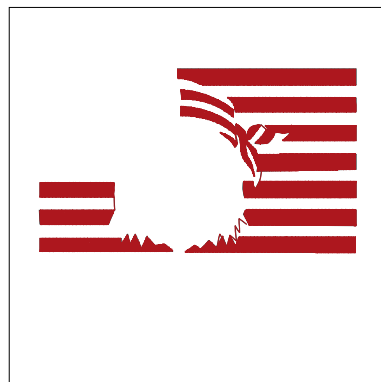
Design: **8 inch-260227-01**

Title:

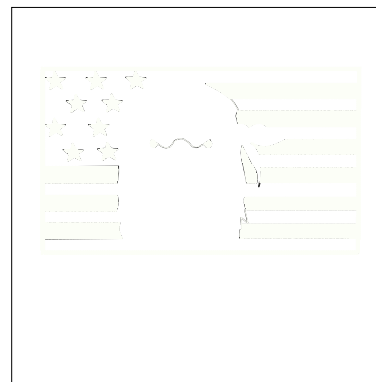
Stitches: 60 637  
Height: 7.02 in  
Width: 6.27 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.27



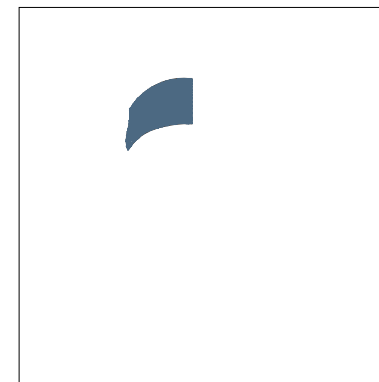
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 19 440  
Thread used: 297.47ft



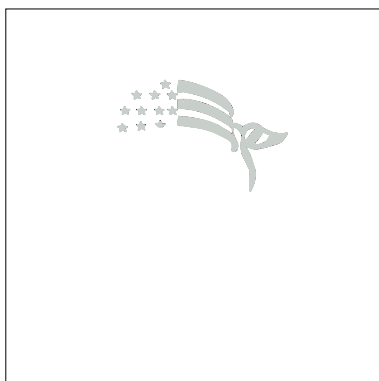
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 9 459  
Thread used: 144.26ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 10 487  
Thread used: 163.65ft



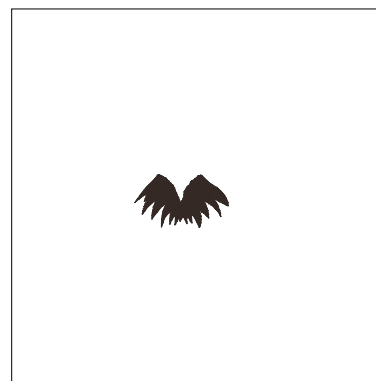
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 1 158  
Thread used: 20.43ft



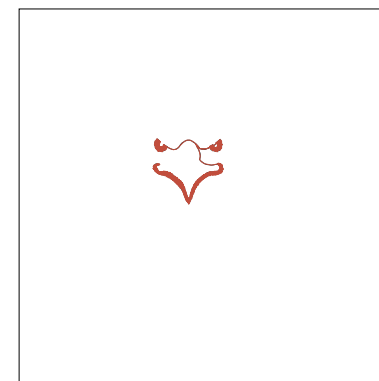
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 2 408  
Thread used: 33.48ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 6 814  
Thread used: 111.85ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 524  
Thread used: 24.34ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 766  
Thread used: 8.88ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **8 inch-260227-01**

Title:

Stitches: 60 637

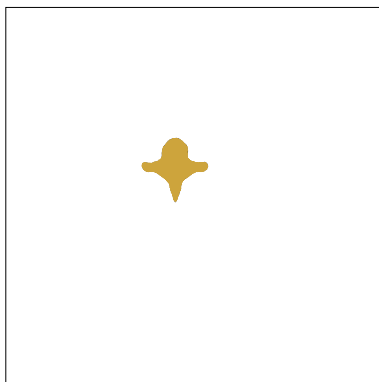
Height: 7.02 in

Width: 6.27 in

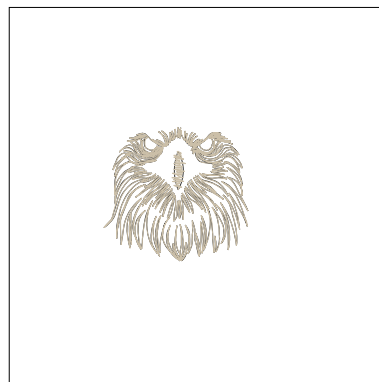
Colors: 10

Colorway: Colorway 1

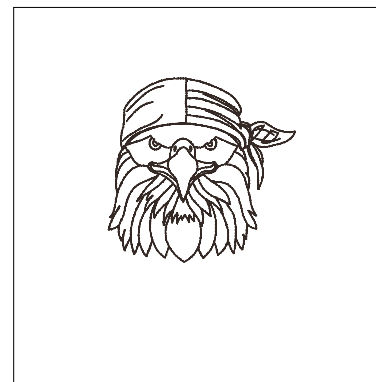
Zoom: 0.27



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 1 177  
Thread used: 16.46ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 1 681  
Thread used: 26.03ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 5 721  
Thread used: 80.64ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **9 inch-260227-01**

Title:

Stitches: 72 802

Height: 8.02 in

Width: 7.17 in

Colors: 10

Colorway: Colorway 1

Zoom: 0.87

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima

Color changes: 10

Stops: 11

Trims: 65

Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	23 691	1242	Dark Denim
2.	2	Christmas Red	11 524	1147	Christmas Red
3.	1	Baby's Breath	12 491	1071	Baby's Breath
4.	6	Blue Spruce	1 466	1353	Blue Spruce
5.	3	Sterling Silver	2 788	1086	Sterling Silver
6.	8	Root Beer	8 382	1230	Root Beer
7.	10	Dark Chocolate	1 902	1059	Dark Chocolate
8.	5	Sweet Potato	847	1179	Sweet Potato
9.	4	Mustard	1 412	1159	Mustard
10.	7	Doe Skin	1 884	1138	Doe Skin
11.	10	Dark Chocolate	6 413	1059	Dark Chocolate

Thread usage: 1141.20ft

N#	Color	Name	Length
9.	1242	Dark Denim	371.37ft
2.	1147	Christmas Red	180.05ft
1.	1071	Baby's Breath	201.19ft
6.	1353	Blue Spruce	26.18ft
3.	1086	Sterling Silver	39.92ft
8.	1230	Root Beer	140.00ft
10.	1059	Dark Chocolate	122.47ft
5.	1179	Sweet Potato	10.20ft
4.	1159	Mustard	20.22ft
7.	1138	Doe Skin	29.60ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **9 inch-260227-01**

Title:

Stitches: 72 802

Height: 8.02 in

Width: 7.17 in

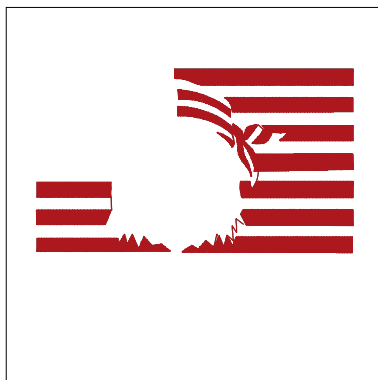
Colors: 10

Colorway: Colorway 1

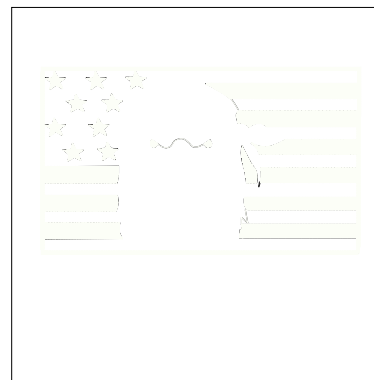
Zoom: 0.23



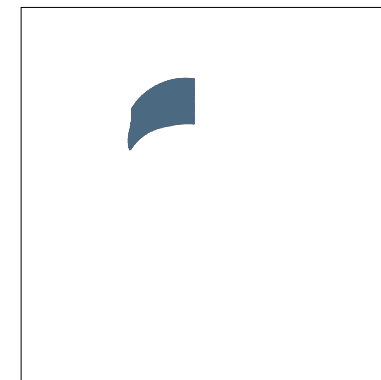
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 23 691  
Thread used: 371.37ft



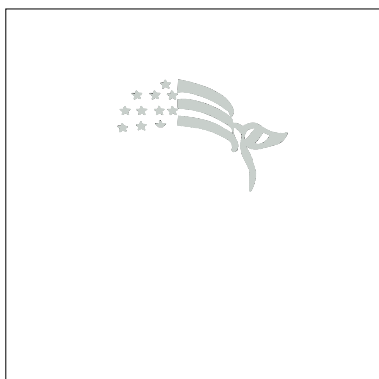
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 11 524  
Thread used: 180.05ft



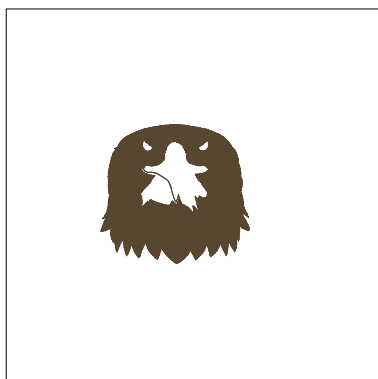
Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 12 491  
Thread used: 201.19ft



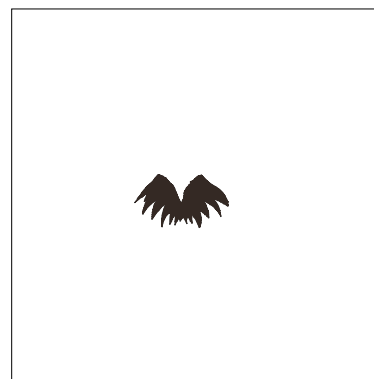
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 1 466  
Thread used: 26.18ft



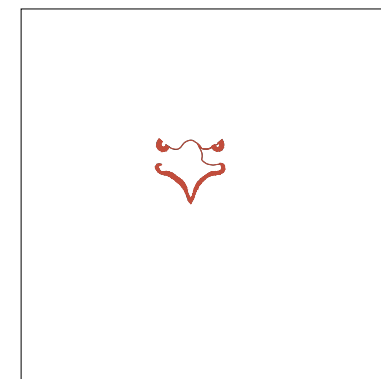
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 2 788  
Thread used: 39.92ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 8 382  
Thread used: 140.00ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 902  
Thread used: 30.96ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 847  
Thread used: 10.20ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **9 inch-260227-01**

Title:

Stitches: 72 802

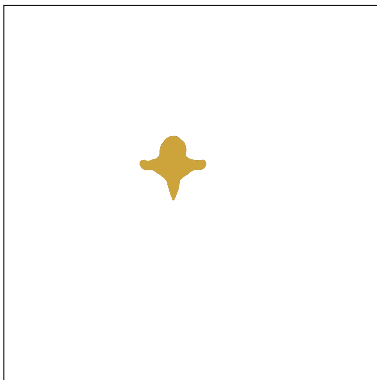
Height: 8.02 in

Width: 7.17 in

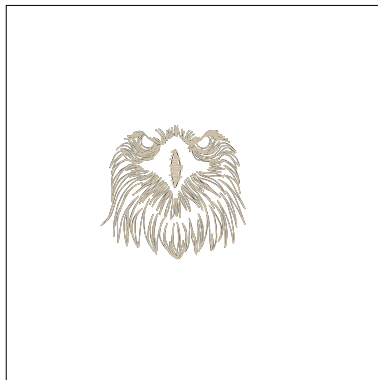
Colors: 10

Colorway: Colorway 1

Zoom: 0.23



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 1 412  
Thread used: 20.22ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 1 884  
Thread used: 29.60ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 6 413  
Thread used: 91.51ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **10 inch-260227-01**

Title:

Stitches: 86 049  
Height: 9.02 in  
Width: 8.06 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.78

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 65  
Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	28 328	1242	Dark Denim
2.	2	Christmas Red	13 804	1147	Christmas Red
3.	1	Baby's Breath	14 724	1071	Baby's Breath
4.	6	Blue Spruce	1 760	1353	Blue Spruce
5.	3	Sterling Silver	3 267	1086	Sterling Silver
6.	8	Root Beer	10 095	1230	Root Beer
7.	10	Dark Chocolate	2 205	1059	Dark Chocolate
8.	5	Sweet Potato	952	1179	Sweet Potato
9.	4	Mustard	1 651	1159	Mustard
10.	7	Doe Skin	2 084	1138	Doe Skin
11.	10	Dark Chocolate	7 177	1059	Dark Chocolate

Thread usage: 1377.21ft

N#	Color	Name	Length
9.	1242	Dark Denim	453.90ft
2.	1147	Christmas Red	220.10ft
1.	1071	Baby's Breath	243.42ft
6.	1353	Blue Spruce	31.93ft
3.	1086	Sterling Silver	47.96ft
8.	1230	Root Beer	171.37ft
10.	1059	Dark Chocolate	139.34ft
5.	1179	Sweet Potato	11.78ft
4.	1159	Mustard	24.22ft
7.	1138	Doe Skin	33.19ft

# Color Film

Wilcom EmbroideryStudio - Designing

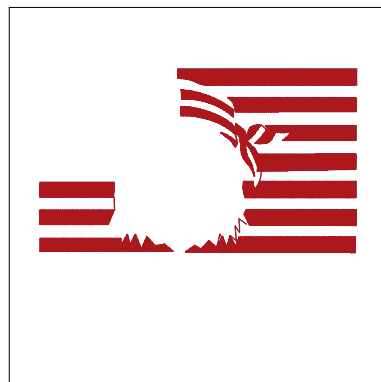
Design: **10 inch-260227-01**

Title:

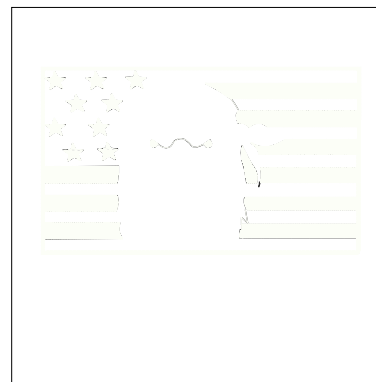
Stitches: 86 049  
Height: 9.02 in  
Width: 8.06 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.21



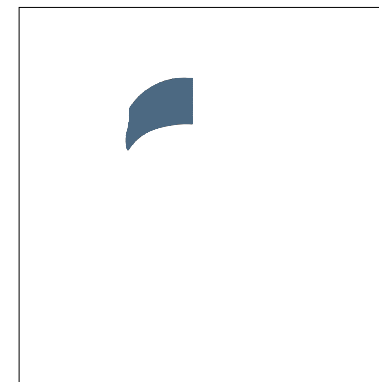
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 28 328  
Thread used: 453.90ft



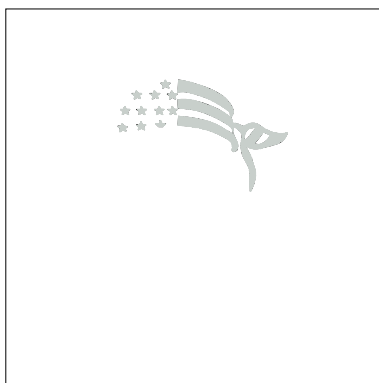
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 13 804  
Thread used: 220.10ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 14 724  
Thread used: 243.42ft



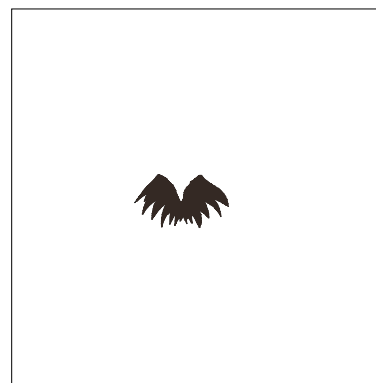
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 1 760  
Thread used: 31.93ft



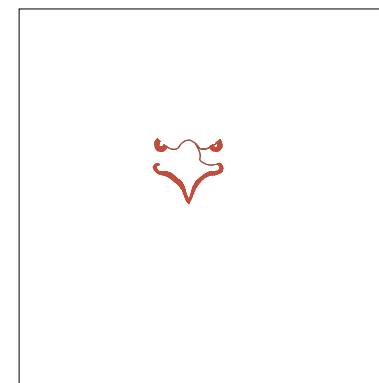
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 3 267  
Thread used: 47.96ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 10 095  
Thread used: 171.37ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 205  
Thread used: 36.37ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 952  
Thread used: 11.78ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **10 inch-260227-01**

Title:

Stitches: 86 049

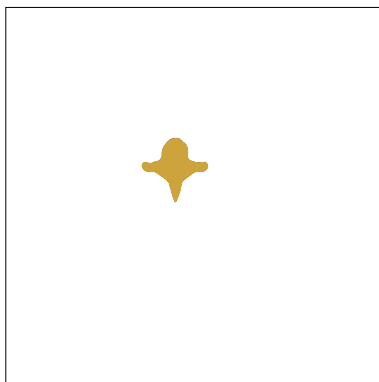
Height: 9.02 in

Width: 8.06 in

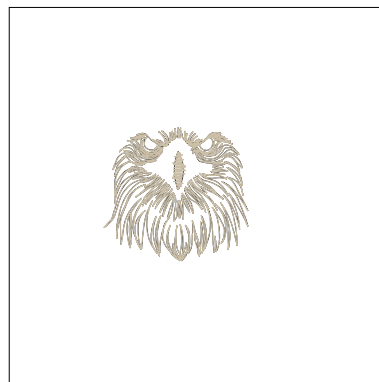
Colors: 10

Colorway: Colorway 1

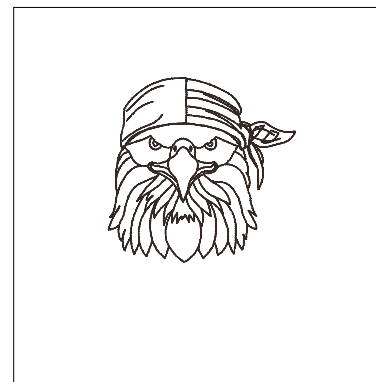
Zoom: 0.21



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 1 651  
Thread used: 24.22ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 2 084  
Thread used: 33.19ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 7 177  
Thread used: 102.97ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **12 inch-260227-01**

Title:

Stitches: 115 786  
Height: 11.02 in  
Width: 9.85 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.64

# 250 YEARS OF



# FREEDOM

★ 1776-2026 ★

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 65  
Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	38 711	1242	Dark Denim
2.	2	Christmas Red	19 106	1147	Christmas Red
3.	1	Baby's Breath	19 771	1071	Baby's Breath
4.	6	Blue Spruce	2 607	1353	Blue Spruce
5.	3	Sterling Silver	4 200	1086	Sterling Silver
6.	8	Root Beer	14 054	1230	Root Beer
7.	10	Dark Chocolate	2 996	1059	Dark Chocolate
8.	5	Sweet Potato	1 173	1179	Sweet Potato
9.	4	Mustard	2 209	1159	Mustard
10.	7	Doe Skin	2 487	1138	Doe Skin
11.	10	Dark Chocolate	8 470	1059	Dark Chocolate

Thread usage: 1914.03ft

N#	Color	Name	Length
9.	1242	Dark Denim	640.28ft
2.	1147	Christmas Red	312.87ft
1.	1071	Baby's Breath	339.60ft
6.	1353	Blue Spruce	47.94ft
3.	1086	Sterling Silver	64.47ft
8.	1230	Root Beer	244.63ft
10.	1059	Dark Chocolate	175.14ft
5.	1179	Sweet Potato	15.19ft
4.	1159	Mustard	33.56ft
7.	1138	Doe Skin	40.36ft

# Color Film

Wilcom EmbroideryStudio - Designing

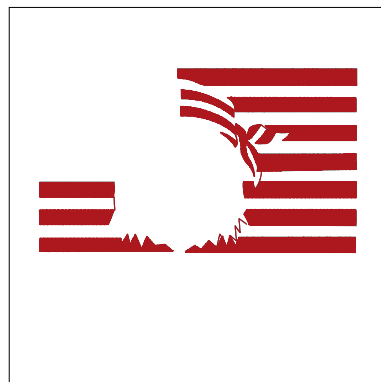
Design: **12 inch-260227-01**

Title:

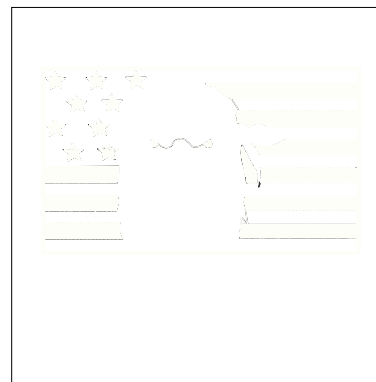
Stitches: 115 786  
Height: 11.02 in  
Width: 9.85 in  
Colors: 10  
Colorway: Colorway 1  
Zoom: 0.17



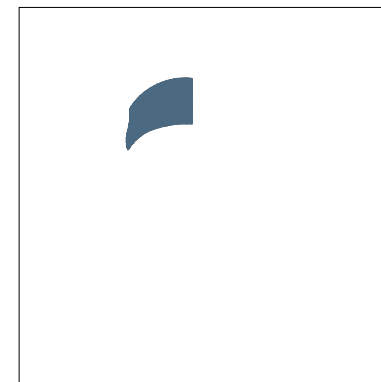
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 38 711  
Thread used: 640.28ft



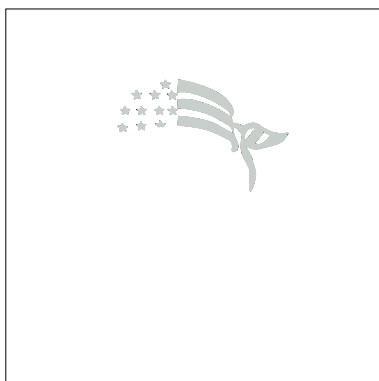
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 19 106  
Thread used: 312.87ft



Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 19 771  
Thread used: 339.60ft



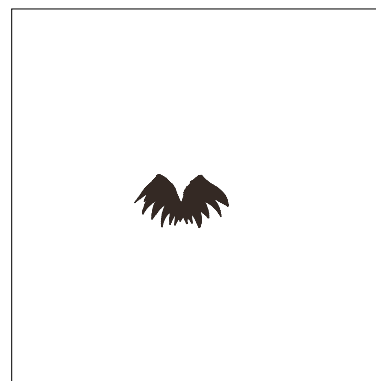
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 2 607  
Thread used: 47.94ft



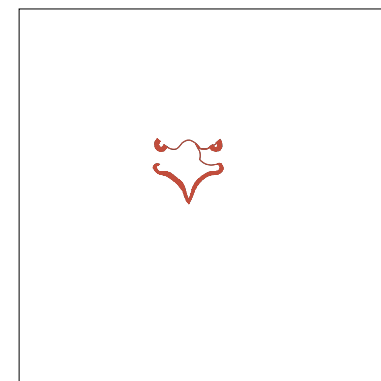
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 4 200  
Thread used: 64.47ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 14 054  
Thread used: 244.63ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 996  
Thread used: 50.99ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 1 173  
Thread used: 15.19ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **12 inch-260227-01**

Title:

Stitches: 115 786

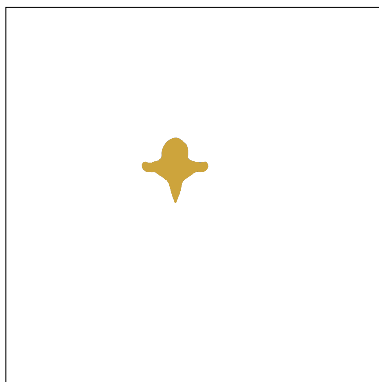
Height: 11.02 in

Width: 9.85 in

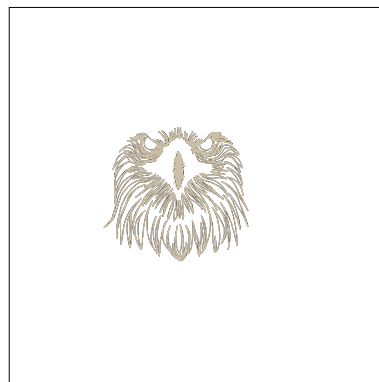
Colors: 10

Colorway: Colorway 1

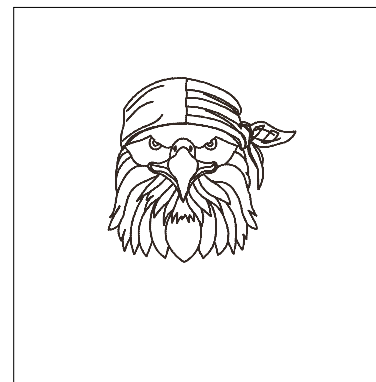
Zoom: 0.17



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 2 209  
Thread used: 33.56ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 2 487  
Thread used: 40.36ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 8 470  
Thread used: 124.15ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **13x20 inch-260227-01**

Title:

Stitches: 157 215  
 Height: 12.01 in  
 Width: 13.44 in  
 Colors: 10  
 Colorway: Colorway 1  
 Zoom: 0.58

250 YEARS OF



FREEDOM  
 1776-2026

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 65  
 Thread chart: Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name
1.	9	Dark Denim	53 625	1242	Dark Denim
2.	2	Christmas Red	26 446	1147	Christmas Red
3.	1	Baby's Breath	26 582	1071	Baby's Breath
4.	6	Blue Spruce	3 669	1353	Blue Spruce
5.	3	Sterling Silver	5 515	1086	Sterling Silver
6.	8	Root Beer	19 533	1230	Root Beer
7.	10	Dark Chocolate	4 209	1059	Dark Chocolate
8.	5	Sweet Potato	1 447	1179	Sweet Potato
9.	4	Mustard	2 983	1159	Mustard
10.	7	Doe Skin	2 987	1138	Doe Skin
11.	10	Dark Chocolate	10 217	1059	Dark Chocolate

Thread usage: 2678.56ft

N#	Color	Name	Length
9.	1242	Dark Denim	913.25ft
2.	1147	Christmas Red	445.41ft
1.	1071	Baby's Breath	474.94ft
6.	1353	Blue Spruce	68.63ft
3.	1086	Sterling Silver	88.38ft
8.	1230	Root Beer	347.63ft
10.	1059	Dark Chocolate	224.56ft
5.	1179	Sweet Potato	19.68ft
4.	1159	Mustard	46.90ft
7.	1138	Doe Skin	49.19ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **13x20 inch-260227-01**

Title:

Stitches: 157 215

Height: 12.01 in

Width: 13.44 in

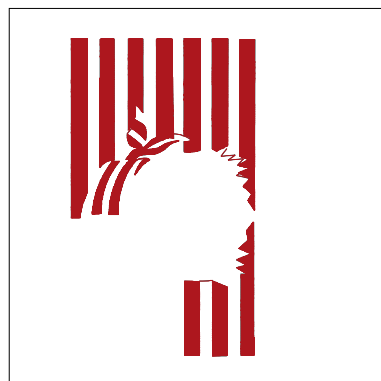
Colors: 10

Colorway: Colorway 1

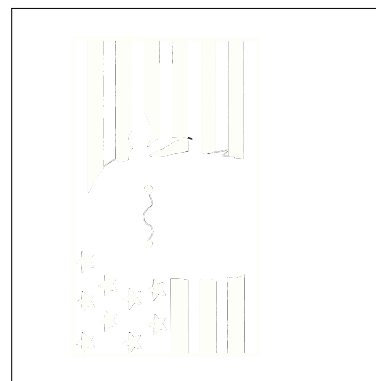
Zoom: 0.14



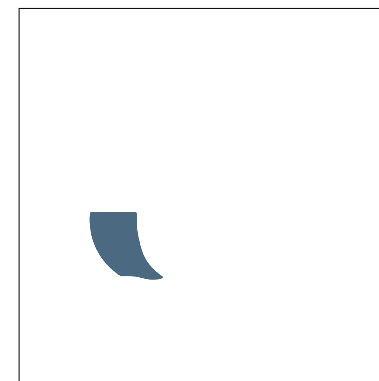
Stop #: 1  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 53 625  
Thread used: 913.25ft



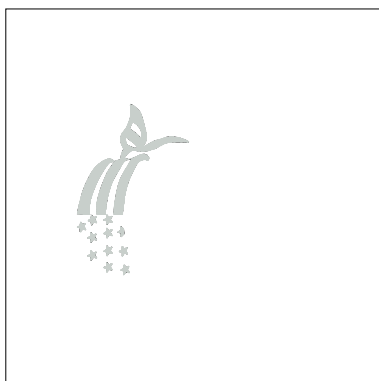
Stop #: 2  
Element:  
Code: 1147  
Name: Christmas Red  
Chart: Madeira Classic 40  
Stitches: 26 446  
Thread used: 445.41ft



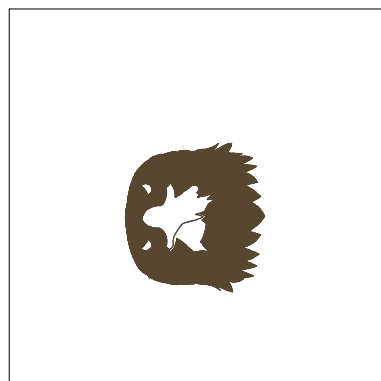
Stop #: 3  
Element:  
Code: 1071  
Name: Baby's Breath  
Chart: Madeira Classic 40  
Stitches: 26 582  
Thread used: 474.94ft



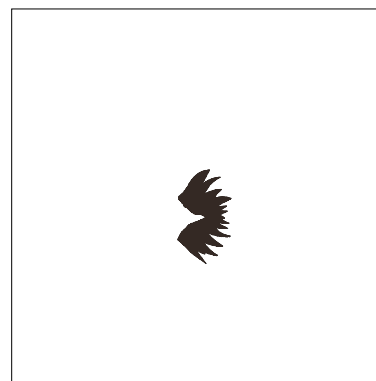
Stop #: 4  
Element:  
Code: 1353  
Name: Blue Spruce  
Chart: Madeira Classic 40  
Stitches: 3 669  
Thread used: 68.63ft



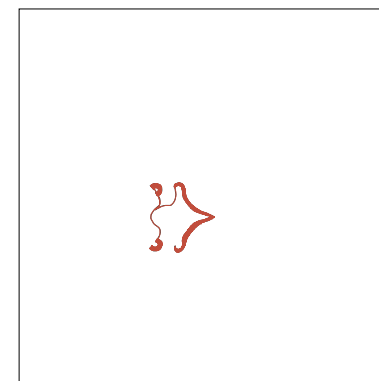
Stop #: 5  
Element:  
Code: 1086  
Name: Sterling Silver  
Chart: Madeira Classic 40  
Stitches: 5 515  
Thread used: 88.38ft



Stop #: 6  
Element:  
Code: 1230  
Name: Root Beer  
Chart: Madeira Classic 40  
Stitches: 19 533  
Thread used: 347.63ft



Stop #: 7  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 4 209  
Thread used: 73.34ft



Stop #: 8  
Element:  
Code: 1179  
Name: Sweet Potato  
Chart: Madeira Classic 40  
Stitches: 1 447  
Thread used: 19.68ft

# Color Film

Wilcom EmbroideryStudio - Designing

Design: **13x20 inch-260227-01**

Title:

Stitches: 157 215

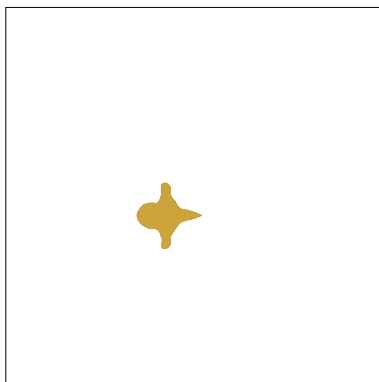
Height: 12.01 in

Width: 13.44 in

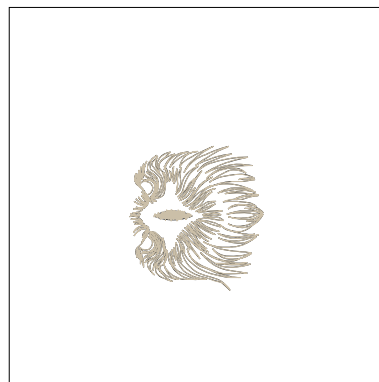
Colors: 10

Colorway: Colorway 1

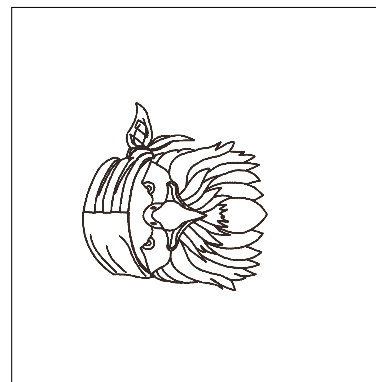
Zoom: 0.14



Stop #: 9  
Element:  
Code: 1159  
Name: Mustard  
Chart: Madeira Classic 40  
Stitches: 2 983  
Thread used: 46.90ft



Stop #: 10  
Element:  
Code: 1138  
Name: Doe Skin  
Chart: Madeira Classic 40  
Stitches: 2 987  
Thread used: 49.19ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 10 217  
Thread used: 151.22ft