

Production Worksheet

Wilcom EmbroideryStudio – Designing  
Design: BC-MOC-MAY15  
Colorway: Colorway 1

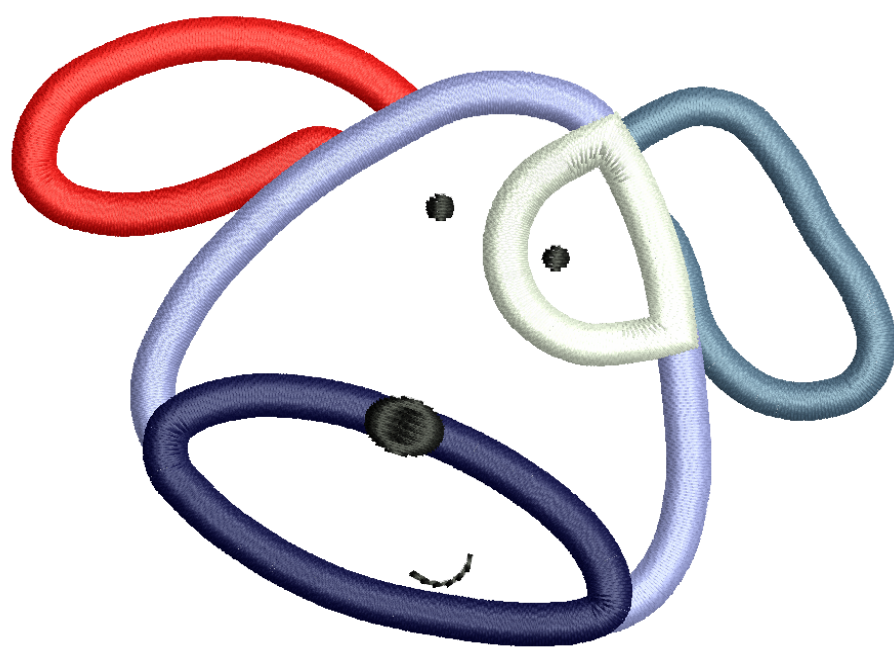
Stitches: 5616  
Colors: 7  
Height: 72.5 mm  
Width: 98.5 mm  
Zoom: 1.12



Machine format: Brother / Babylock  
Color changes: 15  
Stops: 16  
Trims: 19  
Auto fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2  
Total thread: 38.68m  
Total bobbin: 15.25m

Stop Sequence:

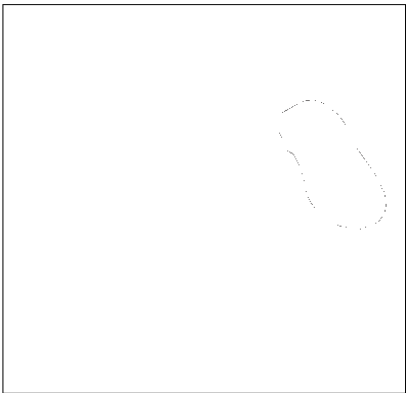
#	N#	St.	Code	Description	Brand
1.	2	54	1001	White	Madeira Classic 40
2.	3	175	1010	Silver Grey	Madeira Classic 40
3.	12	604	1143	Denim Blue	Madeira Classic 40
4.	2	64	1001	White	Madeira Classic 40
5.	3	178	1010	Silver Grey	Madeira Classic 40
6.	26	793	1037	Red	Madeira Classic 40
7.	2	129	1001	White	Madeira Classic 40
8.	3	391	1010	Silver Grey	Madeira Classic 40
9.	8	984	1027	Pale Blue	Madeira Classic 40
10.	2	75	1001	White	Madeira Classic 40
11.	3	232	1010	Silver Grey	Madeira Classic 40
12.	13	977	1044	Navy Blue	Madeira Classic 40
13.	2	49	1001	White	Madeira Classic 40
14.	3	118	1010	Silver Grey	Madeira Classic 40
15.	2	582	1001	White	Madeira Classic 40
16.	1	211	1000	Black	Madeira Classic 40



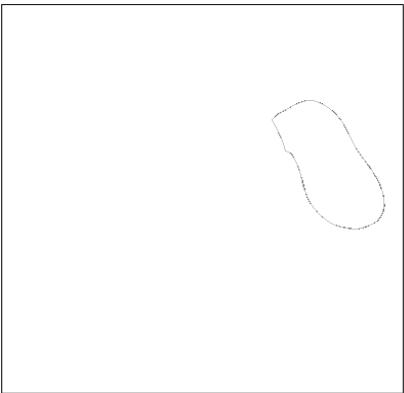
Color Film

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Design: BC-MOC-MAY15  
Colorway: Colorway 1

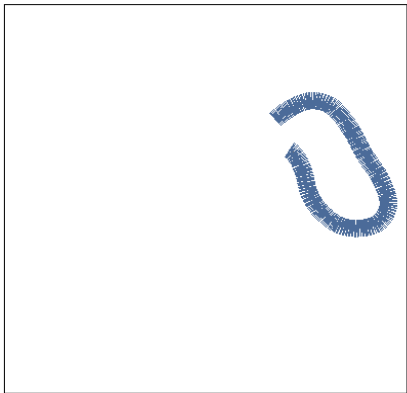
Stitches: 5616  
Colors: 7  
Height: 72.5 mm  
Width: 98.5 mm  
Zoom: 0.48



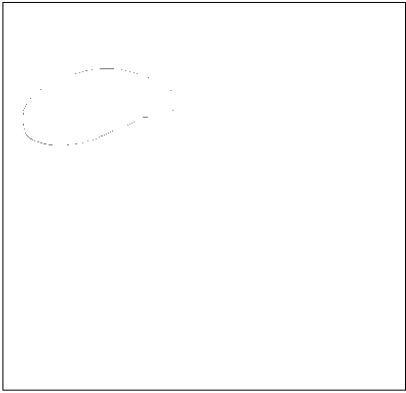
#: 1  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 54  
Thread used: 0.24m



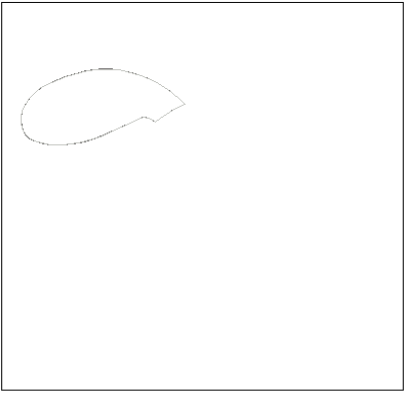
#: 2  
Color: Silver Grey  
Code: 1010  
Brand: Madeira Classic 40  
Stitches: 175  
Thread used: 0.75m



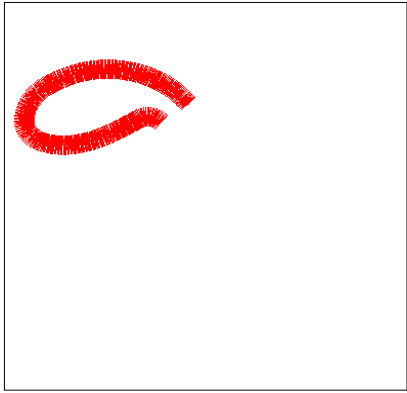
#: 3  
Color: Denim Blue  
Code: 1143  
Brand: Madeira Classic 40  
Stitches: 604  
Thread used: 4.41m



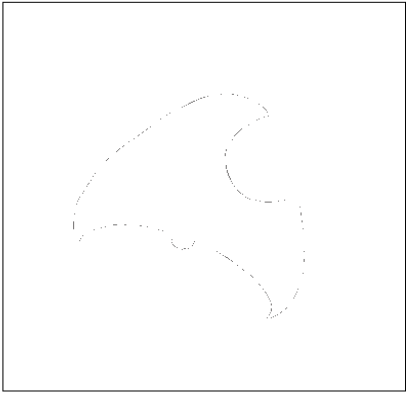
#: 4  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 64  
Thread used: 0.28m



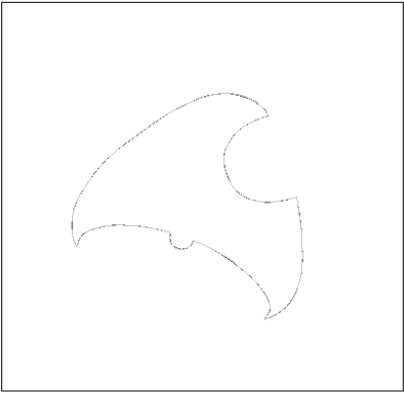
#: 5  
Color: Silver Grey  
Code: 1010  
Brand: Madeira Classic 40  
Stitches: 178  
Thread used: 0.77m



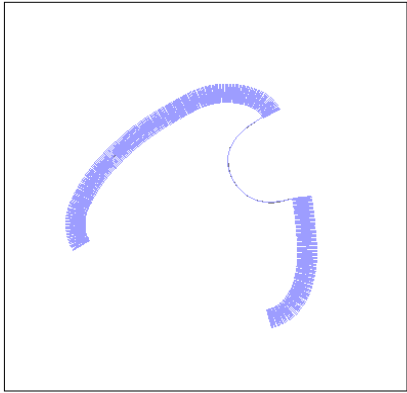
#: 6  
Color: Red  
Code: 1037  
Brand: Madeira Classic 40  
Stitches: 793  
Thread used: 5.96m



#: 7  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 129  
Thread used: 0.58m



#: 8  
Color: Silver Grey  
Code: 1010  
Brand: Madeira Classic 40  
Stitches: 391  
Thread used: 1.70m



#: 9  
Color: Pale Blue  
Code: 1027  
Brand: Madeira Classic 40  
Stitches: 984  
Thread used: 7.33m

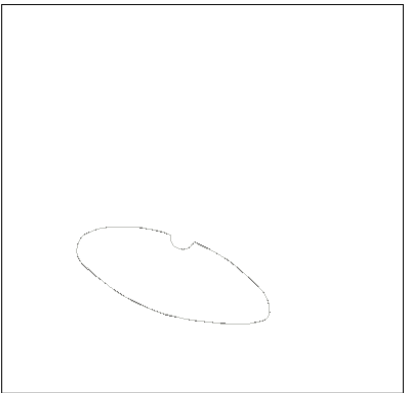
Color Film

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Colorway: Colorway 1

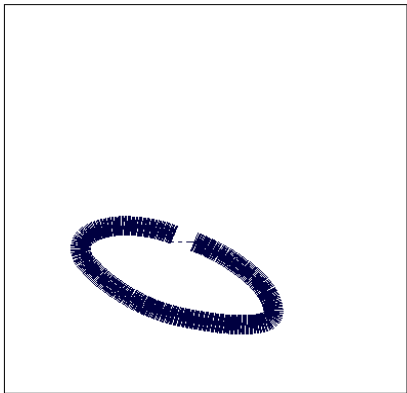
Stitches: 5616  
Colors: 7  
Height: 72.5 mm  
Width: 98.5 mm  
Zoom: 0.48



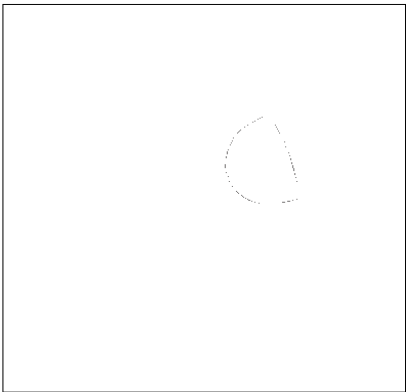
#: 10  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 75  
Thread used: 0.34m



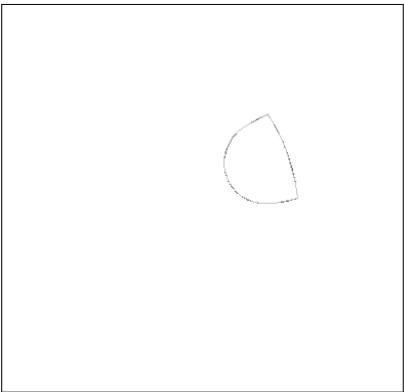
#: 11  
Color: Silver Grey  
Code: 1010  
Brand: Madeira Classic 40  
Stitches: 232  
Thread used: 0.97m



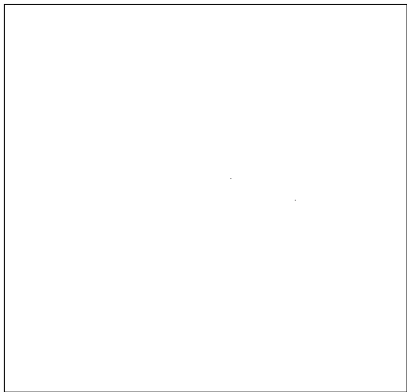
#: 12  
Color: Navy Blue  
Code: 1044  
Brand: Madeira Classic 40  
Stitches: 977  
Thread used: 7.36m



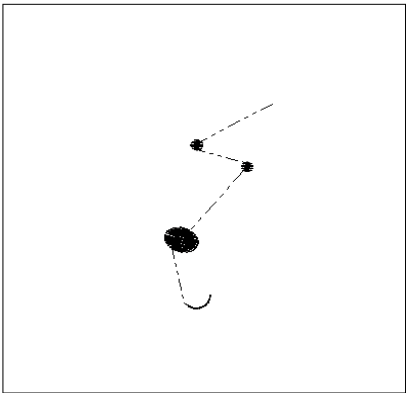
#: 13  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 49  
Thread used: 0.21m



#: 14  
Color: Silver Grey  
Code: 1010  
Brand: Madeira Classic 40  
Stitches: 118  
Thread used: 0.52m



#: 15  
Color: White  
Code: 1001  
Brand: Madeira Classic 40  
Stitches: 582  
Thread used: 4.43m



#: 16  
Color: Black  
Code: 1000  
Brand: Madeira Classic 40  
Stitches: 211  
Thread used: 1.13m